

PUMP

1. Remove the wear plate (2), seal ring (3) and spacer (4) from the adaptor (5).



2. Remove the two (1) oil seals (6) from the adaptor (5).

3. Remove the eight (7) needle bearings (8) from the adaptors and bearings.



Assembly of Needle Pump

1. Press (7) the eight (8) needle bearings (8) into the adaptors and bearings.

2. Allow the stamp on the end of each needle bearing (8) to face toward the bottom of the hole.

Assembly of Bearing Plug

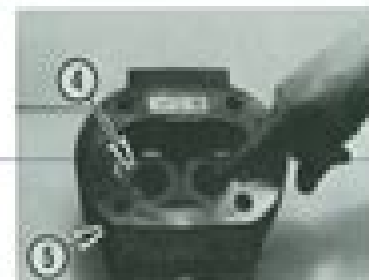
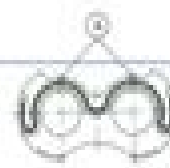
1. Install O-ring (9) and lock up ring (10) to the wear plate (2).



PUMP

1. Install the wear plate (2) to the bearing (3).

2. Allow the stamp (4) of the balance grooves to the back of the wear plate to face toward the discharge side.



3. Install the drive gear (5) and drive gear (6) with the alignment marks aligned.



4. Install the wear plate (2) and spacer (4) to the adaptor (5).



5. Install the adaptor (5) and tighten the bolts (6).

6. Torque (6) 10-12 kgf-m.



Alpha 1 Shop Manual

Brendan G. Carr

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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