

Fault Codes

No.	Fault	Description
F2	Auxiliary Input ⁽¹⁾	Check remote wiring. Verify communications programming for intentional fault.
F3	Power Loss	Monitor the incoming AC line for low voltage or line power interruption. Check input fuses.
F4	UnderVoltage ⁽¹⁾	Monitor the incoming AC line for low voltage or line power interruption.
F5	OverVoltage ⁽¹⁾	Monitor the AC line for high line voltage or transient conditions. Bus overvoltage can also be caused by motor regeneration. Extend the decel time or install dynamic brake option.
F6	Motor Stalled ⁽¹⁾	Increase [Accel Time x] or reduce load so drive output current does not exceed the current set by parameter A089 [Current Limit].
F7	Motor Overload ⁽¹⁾	An excessive motor load exists. Reduce load so drive output current does not exceed the current set by parameter P033 [Motor OL Current]. Verify A084 [Boost Select] setting.
F8	Heatsink OvrTmp ⁽¹⁾	Check for blocked or dirty heat sink fins. Verify that ambient temperature has not exceeded 40°C (104°F) for IP 30 NEMA 1/UL Type 1 installations or 50°C (122°F) for Open type installations. Check fan.
F12	HW OverCurrent	Check programming. Check for excess load, improper DC boost setting, DC brake volts set too high or other causes of excess current.
F13	Ground Fault	Check the motor and external wiring to the drive output terminals for a grounded condition.
F29	Analog Input Loss ⁽¹⁾	An analog input is configured to fault on signal loss. A signal loss has occurred. Check parameters. Check for broken/loose connections at inputs.
F33	Auto Rstrt Tries	Correct the cause of the fault and manually clear.
F38	Phase U to Gnd	Check the wiring between the drive and motor.
F39	Phase V to Gnd	Check motor for grounded phase.
F40	Phase W to Gnd	Replace drive if fault cannot be cleared.
F41	Phase UV Short	Check the motor and drive output terminal wiring for a shorted condition.
F42	Phase UW Short	Replace drive if fault cannot be cleared.
F43	Phase VW Short	
F48	Params Defaulted	The drive was commanded to write default values to EEPROM. Clear the fault or cycle power to the drive. Program the drive parameters as needed.
F63	SW OverCurrent ⁽¹⁾	Check load requirements and A098 [SW Current Trip] setting.
F64	Drive Overload	Reduce load or extend Accel Time.
F70	Power Unit	Cycle power. Replace drive if fault cannot be cleared.
F71	Net Loss	The communication network has faulted. Cycle power. Check communications cabling. Check network adapter setting. Check external network status.
F80	SVC Autotune	The autotune function was either cancelled by the user or failed. Restart procedure.
F81	Comm Loss	If adapter was not intentionally disconnected, check wiring to the port. Replace wiring, port expander, adapters or complete drive as required. Check connection. An adapter was intentionally disconnected. Turn off using A105 [Comm Loss Action]. Connecting I/O Terminal 04 to ground may improve noise immunity.
F91	Encoder Loss	Requires differential encoder. One of the 2 encoder channel signals is missing. Check Wiring. If P038 [Speed Reference] = 9 "Positioning" and E216 [Motor Fdbk Type] = 5 "Quad Check" swap the Encoder channel inputs (see page 13) or swap any two motor leads. Replace encoder.
F100	Parameter Checksum	Restore factory defaults.
F111	Enable Hardware	DriveGuard Safe-Off Option (Series B) board is installed and the ENBL enable jumper has not been removed. Remove the ENBL enable jumper. Cycle power. DriveGuard Safe-Off Option (Series B) board has failed. Remove power to the drive. Replace DriveGuard Safe-Off Option (Series B) board. Hardware Enable circuitry has failed. Replace drive.
F122	I/O Board Fail	Cycle power. Replace drive if fault cannot be cleared.

⁽¹⁾ Auto-Reset/Run type fault. Configure with parameters A092 and A093.

Allen Bradley Error Codes

**Luis M. Camarinha-Matos, Hamideh
Afsarmanesh**



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Programmable Logic Controllers S. Brian Morriss, 2000 Intended for undergraduate level courses in programming and configuration of Programmable Logic Controllers PLCs for industrial control this text describes how to set up and troubleshoot a PLC , **Practical Industrial Data Communications** Deon Reynders, Steve Mackay, Edwin Wright, 2004-11-10 The objective of this book is to outline the best practice in designing installing commissioning and troubleshooting industrial data communications systems In any given plant factory or installation there are a myriad of different industrial communications standards used and the key to successful implementation is the degree to which the entire system integrates and works together With so many different standards on the market today the debate is not about what is the best be it Foundation Fieldbus Profibus Devicenet or Industrial Ethernet but rather about selecting the most appropriate technologies and standards for a given application and then ensuring that best practice is followed in designing installing and commissioning the data communications links to ensure they run fault free The industrial data communications systems in your plant underpin your entire operation It is critical that you apply best practice in designing installing and fixing any problems that may occur This book distills all the tips and tricks with the benefit of many years of experience and gives the best proven practices to follow The main steps in using today s communications technologies involve selecting the correct technology and standards for your plant based on your requirements doing the design of the overall system installing the cabling and then commissioning the system Fiber Optic cabling is generally accepted as the best approach for physical communications but there are obviously areas where you will be forced to use copper wiring and indeed wireless communications This book outlines the critical rules followed in installing the data communications physical transport media and then ensuring that the installation will be trouble free for years to come The important point to make is that with today s wide range of protocols available you only need to know how to select install and maintain them in the most cost effective manner for your plant or factory knowledge of the minute details of the protocols is not necessary An engineer s guide to communications systems using fiber optic cabling copper cabling and wireless technology Covers selection of technology and standards system design installation of equipment and cabling commissioning and maintenance Crammed with practical techniques and know how written by engineers for engineers *Programmable Logic Controllers* John W. Webb, Ronald A. Reis, 1999 Useful for an undergraduate level course on PLCs or Electronic Controls this book provides coverage on programmable logic controllers It discusses applications for each PLC function and includes an array of examples and problems that help students achieve an understanding of PLCs **Official Gazette of the United States Patent and Trademark Office** United States. Patent and Trademark Office, 1999 **Electronic Manufacturing. Electronic Manufacturing and Printed Circuit Production** , 1988 *Official Gazette of the United States Patent and Trademark Office* , 1999 *Instrumentation & Control Systems* , 1999 **A Glossary of Terms for Computer Integrated**

Manufacturing Thomas V. Sobczak, 1984 **Modern Control Technology** Christopher T. Kilian, 1996 An up to date mainstream industrial electronics text often used for the last course in two year electrical engineering technology and electro mechanical technology programs Focuses on current technology digital controls use of microprocessors while including analog concepts Balances industrial electronics and non calculus controls topics Covers all major topics solid state controls electric motors sensors and programmable controllers Includes physics concepts and coverage of fuzzy logic How to Use the Allen Bradley 5 the most commonly used PLC has been included as a tutorial appendix Both Customary and SI units are used in examples **Balanced Automation Systems** Luis M. Camarinha-Matos, Hamideh Afsarmanesh, 2013-06-05 Towards Balanced Automation The concept Manufacturing industries worldwide are facing tough challenges as a consequence of the globalization of economy and the openness of the markets Progress of the economic blocks such as the European Union NAFTA and MERCOSUR and the global agreements such as GATT in addition to their obvious economic and social consequences provoke strong paradigm shifts in the way that the manufacturing systems are conceived and operate To increase profitability and reduce the manufacturing costs there is a recent tendency towards establishing partnership links among the involved industries usually between big industries and the networks of components suppliers To benefit from the advances in technology similar agreements are being established between industries and universities and research institutes Such an open cooperation network may be identified as an extended enterprise or a virtual enterprise In fact the manufacturing process is no more carried out by a single enterprise rather each enterprise is just a node that adds some value a step in the manufacturing chain to the cooperation network of enterprises The new trends create new scenarios and technological challenges especially to the Small and Medium size Enterprises SMEs that clearly comprise the overwhelming majority of manufacturing enterprises worldwide Under the classical scenarios these SMEs would have had big difficulties to access or benefit from the state of the art technology due to their limited human financial and material resources

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