

Differential, bearing preload, checking and adjusting

Op. no.

Tools:

E-2513

Checking and any adjustment of the differential's bearing preload is only done when installing a new crown wheel/pinion or bearing/bearing race.

NOTE: Pinion and crown wheel are manufactured as a pair and shall not be replaced separately. This also applies to bearings and bearing races.

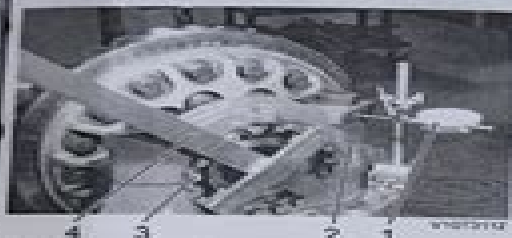


Fig. 130

- 1 Dial indicator
- 2 Bearing cap
- 3 Adjuster ring
- 4 E-2513, Wrench

- 1 Install two dial indicators against the flat face on the bearing caps. Place them diagonally, one on each side of the crown wheel.
- 2 Loosen the adjuster rings. Use E-tool E-2513, Wrench
- 3 Turn in the adjuster ring on the pinion side, stop when the dial indicator on each bearing cap gives a reading, then the axial bearing clearance is zero.
- 4 Reset the dial indicators to zero. Turn in the adjuster rings more, until the dial indicators' common value measures correct preload. The preload is the sum of both dial indicators' values.

For correct preload, see *Differential carrier, specifications page 22*.



Arb Operating Service Manual

SJ Ball



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