

ACTUAL POS. (ABS.)

X 327.200
 Y 106.500
 Z 0.000
 C 0.000 B 0.000

DIST TO GO

G89
 X 0.000
 Y 0.000
 Z 0.000
 C 0.000
 B 0.000

SPINDLE

S

2002



S1

0 2001

H 00004

T S

D 0 H 0

S 2000 H2

F 200.00000

G00 17 40 54

G00 49 90 98

G69 13.1

FEED

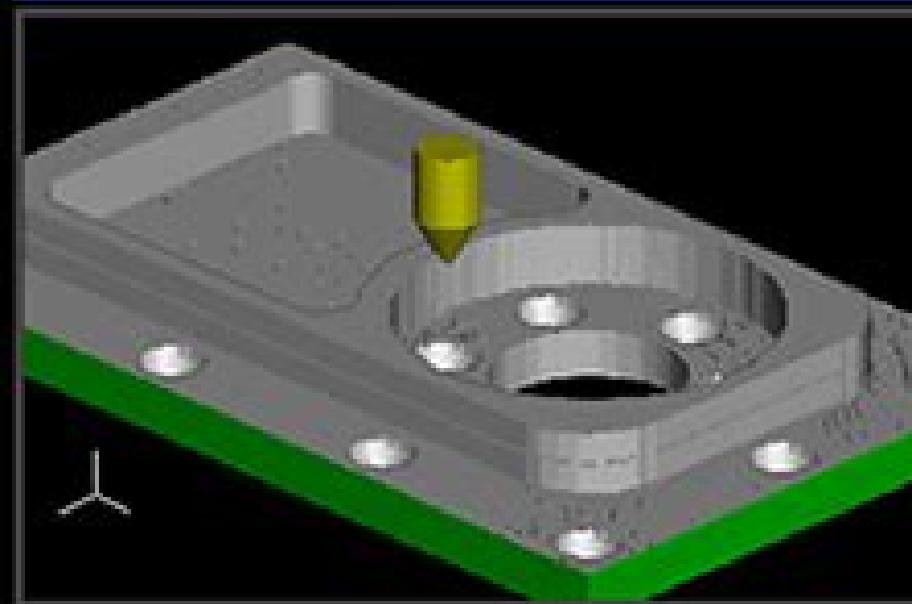
F

800



70% (X)

SIMULATE-ANIMATE



02001

CHAR <-->

1 02001 (DEMONSTRATING) :

G1902 B200. D200. H40. I100.

J100. K3. ;

G40 G49 G89 :

G90 ;

G0 X0 Y0 Z300 ;

;

T02 ;

D2 ;

G0 G43 H2 Z100. ;

H3 S2000 ;

G1040 D30. L16. H0.1 F80. U80.



REWIND



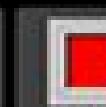
START



PAUSE



SINGLE



STOP



INIT



CUTDSP



INTERF



TLPATH



GRPOFF



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