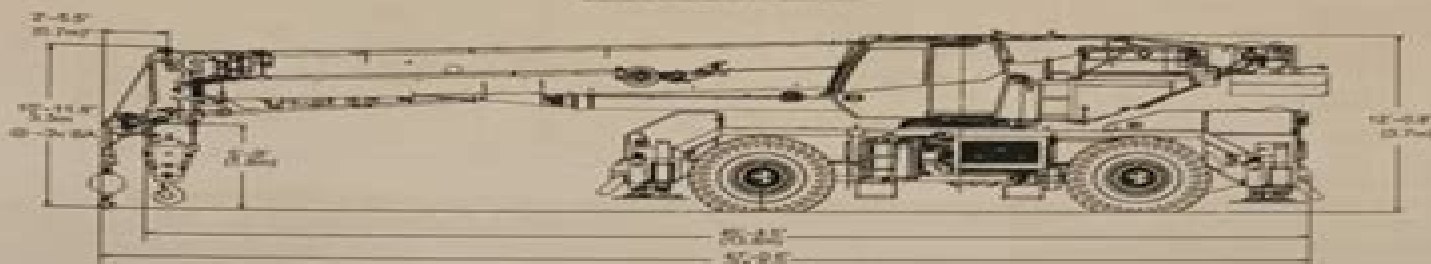


LINKBELT LOAD CHART CALCULATIONS

LOAD CHART INFORMATION FOR TRAINING PURPOSES ONLY REFER TO OPERATOR'S MANUAL FOR SPECIFIC CHARTS
SAMPLE CALCULATIONS



Load Hoist System

Load Hoist Performance

Layer	Maximum Line Pull		Normal Line Speed		High Line Speed		Layer		Total	
	lb	kN	f/min	m/min	f/min	m/min	ft	m	ft	m
1	15,000	67.8	158	51.2	359	109.4	114	34.7	114	34.7
2	17,100	76.08	180	55.8	391	119.2	124	37.8	124	37.8
3	15,627	70.4	198	60.4	422	128.6	134	40.9	134	40.9
4	14,728	65.57	212	64.6	454	138.4	144	43.9	144	43.9
5	13,772	61.26	227	69.2	465	142.8	154	46.9	154	46.9

Wire Rope Application		Diameter		Type		Maximum Permissible Load	
Main (Rear) Winch	Standard	3/4	19	37x7 Category 1, E.E.L.P.S., right lang lay (Type KC) Galvanized		16,000	7,257.5
	Optional	3/4	19	35x7 Category 1, E.E.L.P.S., right lang lay (Type OC)		17,160	7,782.8
	Optional	3/4	19	34x7 Category 1, E.E.L.P.S., right lang lay (Type YB)		16,000	7,257.5
Auxiliary (Front) Winch	Standard	3/4	19	37x7 Category 1, E.E.L.P.S., right lang lay (Type KC) Galvanized		16,000	7,257.5
	Optional	3/4	19	35x7 Category 1, E.E.L.P.S., right lang lay (Type OC)		17,160	7,782.8
	Optional	3/4	19	34x7 Category 1, E.E.L.P.S., right lang lay (Type YB)		16,000	7,257.5

Turning Radius – Front Wheel (4x2) Steering		English	Metric
Wall to wall over carrier		43' 2"	13.2m
Wall to wall over boom attachment		53' 3"	16.2m
Curb to curb		41' 6"	12.6m
Centerline of tire		40' 0"	12.2m
Turning Radius – All Wheel (4x4) Steering		English	Metric
Wall to wall over carrier		26' 6"	8.1m
Wall to wall over boom attachment		36' 0"	11.6m
Curb to curb		24' 10"	7.6m
Centerline of tire		23' 6"	7.2m
Tail Swing		English	Metric
With counterweight		13' 7.99"	4.17m
Without counterweight		13' 0.73"	4.0m

American Mobile Crane Operator Study Guide

Michael Rajnik



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