

ACH180 drives Quick installation and start-up guide



Safety instructions

WARNING Only those persons should, if you observe them, safety or health, or protection of the environment, be exposed to the risk of injury or damage. The risk of injury or damage is reduced if you observe the safety instructions and the instructions for use.

- Do not do work on the drive, motor cables, motor or control cables when the drive is connected to the input power. Before you do any work, disconnect the drive from all dangerous voltage sources and make sure that it is safe to start the work. Always wait for 5 minutes after disconnecting the input power to let the internal energy discharge completely.
- Do not do work on the drive when a rotating permanent magnet motor is connected to it. A rotating permanent magnet motor generates the drive, including for input and output cables.

1. Unpack the delivery

Keep the drive in the package until you install it, after unpacking, protect the drive from dust, dirt and environmental conditions.

- Check that all of the items are present and that there are no signs of damage.
- Check the following items:
 - Installation accessories (mounting template, cable clamps, screws etc.)
 - Accessories (cables, connectors, etc.)
 - Warning instructions
 - Warning labels (warning labels, warning labels, warning labels)
 - User manual (User manual - User manual)
 - Quick installation and start-up guide

2. Reform the capacitors

If the drive has not been powered up for a year or more, you should reform the DC link capacitors. This is done by the drive's internal circuitry. Refer to the user manual for more information.

3. Select the cables and fuses

- Select the power cables. Obey the local regulations.
 - Input power cables: Use a minimum cable size of 1.5 mm² for 1-phase and 2.5 mm² for 3-phase.
 - Motor cables: Use a minimum cable size of 1.5 mm² for 1-phase and 2.5 mm² for 3-phase.
 - Control cables: Use a minimum cable size of 0.5 mm² for 1-phase and 1.0 mm² for 3-phase.
 - Signal cables: Use a minimum cable size of 0.5 mm² for 1-phase and 1.0 mm² for 3-phase.
 - Grounding cables: Use a minimum cable size of 1.5 mm² for 1-phase and 2.5 mm² for 3-phase.
- Select the fuses. Use a minimum fuse size of 1.5 A for 1-phase and 2.5 A for 3-phase.
- Select the motor cables. Use a minimum cable size of 1.5 mm² for 1-phase and 2.5 mm² for 3-phase.
- Select the control cables. Use a minimum cable size of 0.5 mm² for 1-phase and 1.0 mm² for 3-phase.
- Select the signal cables. Use a minimum cable size of 0.5 mm² for 1-phase and 1.0 mm² for 3-phase.

4. Examine the installation site

The drive should be installed in a dry, clean, and well-ventilated area. The ambient temperature should be between 0 °C and 40 °C.

- The installation site is sufficiently ventilated and not in a dusty environment.
- There is sufficient free space around the drive for cooling, maintenance and operation.
- The ambient conditions meet the specifications. Refer to the user manual.
- The installation surface is clean, dry, and strong enough to support the weight of the drive. Refer to the user manual.
- The materials (cables, wires, and other components) are not flammable.
- The drive is not installed in a location where it is exposed to magnetic fields or other electromagnetic interference.

5. Install the drive

Mount the drive on the wall with screws, or in a DIN rail (if you have a DIN rail version). The drive should be mounted vertically with the input and output cables on the same side.

- Mount the drive on the wall with screws, or in a DIN rail (if you have a DIN rail version).

6. To install the drive with screws

- Make sure the surface for the mounting holes is clean and dry.
- Drill the holes for the mounting screws in the wall. Use a drill bit of the correct size.
- Insert the mounting screws into the holes. Tighten them with a screwdriver.
- Mount the drive on the screws. Tighten the screws with a screwdriver.
- Check that the drive is mounted correctly.



7. To install the drive in a DIN installation rail

Mount the drive in a DIN rail. The drive should be mounted vertically with the input and output cables on the same side.

- Push the drive into the DIN rail until it is fully seated.
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3. Measure the drive's insulation resistance. Use the drive's built-in insulation resistance measurement function.



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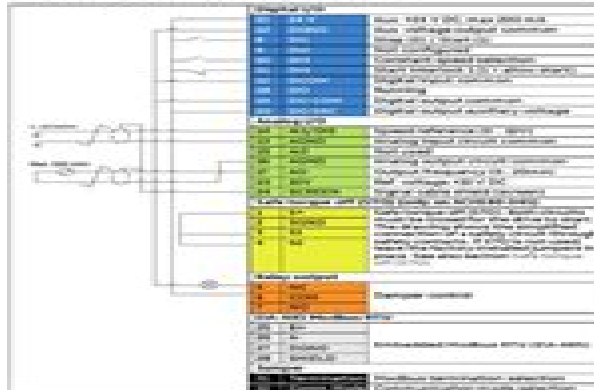
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Default I/O connections (P/MAC default)



6. Embedded fieldbus connection

Connect the fieldbus to the drive's fieldbus terminal block on the front of the drive.

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