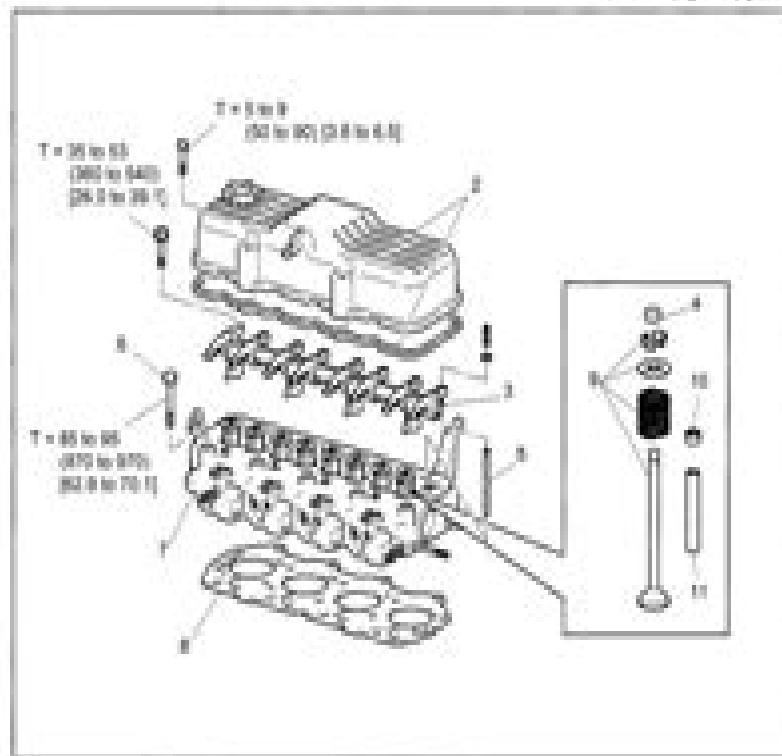


DISASSEMBLY, INSPECTION AND REASSEMBLY

T = Nm (kgf cm) [lb ft]



Disassembly and reassembly procedure

The reassembly procedure is the reverse of the disassembly procedure.

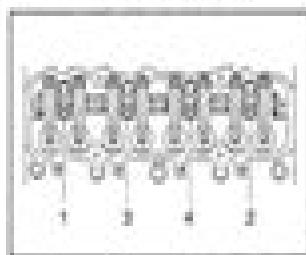
Procedure	Item	Disassembly	Inspection	Reassembly
1	Remove items 1 to 8 and 12 shown under 'Point 1'.	See P.24	—	—
2	Cylinder head cover			
3	Rocker shaft assembly	[Point 1]	[Point 2]	[Point 14]
4	Valve stem cap		[Point 2]	
5	Valve push rod	[Point 4]	[Point 5]	
6	Cylinder head bolt	[Point 6]		[Point 14]
7	Cylinder head assembly		[Point 7]	

Procedure	Item	Disassembly	Inspection	Reassembly
8	Cylinder head gasket			[Point 12]
9	Valve spring, valve	[Point 8]	[Point 8]	[Point 12]
10	Valve stem oil seal			[Point 11]
11	Valve guide bushing	[Point 10]	—	—

Point operation

[Point 1]

Disassembly: Loosen the support set bolts evenly in several steps in the order shown to the left.

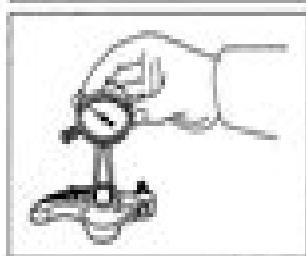


[Point 2]

Inspection: Check the rocker arm for wear and damage on the contact area with the valve stem cap. If light damage is found, reface with an oil stone. If there is significant wear or damage, replace it.



Inspection: Move the rocker arm as shown and check the clearance between the rocker arm and the shaft. If the clearance is too large, disassemble and check the parts.



Inspection: Check the oil clearance between the rocker arm and the rocker shaft.

1. Measure the inside diameter of the rocker arm.

Standard: 19.989 to 19.999 mm
(0.78231 to 0.78232 in.)

Limit: 19.96 mm (0.7821 in.)

2. Measure the outside diameter of the rocker shaft.

Standard: 19.479 to 19.489 mm
(0.76717 to 0.76718 in.)

Limit: 19.44 mm (0.7668 in.)

1dz Engine Manual

David Kirk

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Operator, Organizational, Direct Support & General Support Maintenance Manual Including Repair Parts List for Shop Equipment, General Purpose Repair, Semitrailer Mounted Model, SGPRSMD (NSN 4940-01-006-3229).

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