

Fifth Semester B.E. Degree Examination, Dec.2019/Jan.2020
Non Traditional Machining

Time: 3 hrs.

Max. Marks: 80

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

1. a. Explain non-traditional machining, by defining it and discuss about the need of non-traditional machining in detail. (08 Marks)
 b. Discuss the comparison between traditional and non-traditional machining in detail. Classify the general NTM processes in detail. (08 Marks)

OR

2. a. Analyze the classification of non-traditional machining based on nature of energy employed in machining. (10 Marks)
 b. Explain the specific advantages, limitations and applications of non-traditional machining. (06 Marks)

Module-2

3. a. Explain construction and working process of USM (Ultrasonic Machining) in detail by drawing a neat figure. Discuss the effect of amplitude and frequency and grain diameter. (10 Marks)
 b. Describe application and limitations of USM. (06 Marks)

OR

4. a. Explain AJM (Abrasive Jet Machining) by drawing a neat schematic diagram. Describe "SOD" (Stand-Off Distance) and MRR (Material Removal Rate). (08 Marks)
 b. Discuss WJM (Water Jet Machining) process in detail by drawing a neat schematic diagram. Describe Application, Advantages and Limitations. (08 Marks)

Module-3

5. a. Explain in detail for the ECM (Electro Chemical Machining). The element of ECM processes D.C. power and control system by drawing the adequate figures. (08 Marks)
 b. Describe the chemistry of the ECM process and MRR by drawing a neat figure. (08 Marks)

OR

6. a. Discuss in CHM (Chemical Machining) the RESISTS (MASKANTS), Chemical Balance. (08 Marks)
 b. Discuss about the Etchants, Applications and Advantages of CHM. (08 Marks)

Module-4

7. a. Explain EDM (Electrical Discharge Machining) principle, by drawing a neat figure and discuss in detail about DIELECTRIC FLUID. (08 Marks)
 b. Discuss in detail about Pressure Flushing in EDM. Describe the Applications and Advantages of EDM. Explain Travelling Wire EDM. (08 Marks)

14 Question Paper Fitting And Machining

Yan Bai

14 Question Paper Fitting And Machining:

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14 Question Paper Fitting And Machining: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the captivating narratives that have captivated audiences this year. The Must-Read : Colleen Hoovers "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. 14 Question Paper Fitting And Machining : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. 14 Question Paper Fitting And Machining : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and gripping novel that will keep you guessing until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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