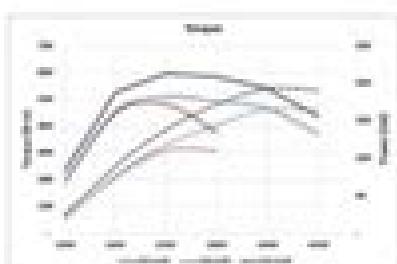
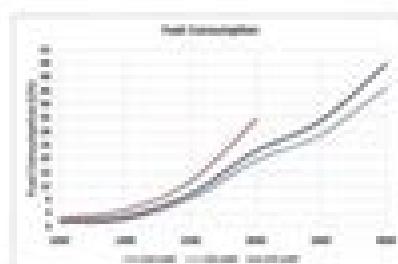


Product feature	1500 model	1750 model	2000 model
Compression ratio	16.5:1		
Fuel pre-effusion requirement	Not required by law		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch (CP 4.2) w/ integrated gear oil pump		
Valves per cylinder	4		
Phasers	0.6° per cylinder		
Fuel injection	Bosch CRDI 2.20 (common)		
Air inlet (port side)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and aftercooler cooling	Direct cooled		
Cooling (AC, oil, fuel and engine)	Tube and shell		
Generator (maximum rpm) (kW)	380 (37.5)		
Peak torque at open loop	483 Nm @ 2000 rpm	520 Nm @ 2000 rpm	554 Nm @ 2000 rpm
Oil pump volume	0.56		
Oil filter range	1.0L		
Oil maintenance required by law	2000		
Hydraulic gear ratio (i)	2.90 (1.14L)		
Hydraulic housing	540.8		
Electrical system	12V - 1.25A		
Engine stop	ECU Controlled		
Engine Control (ECU)	Bosch EDC17		
Throttle and shift	Mercury DTS or mechanical cable		
Man and gauge compatibility	Mercury SmartCraft		
Mercury Joystick Piloting - Inboard & Sterndrive	Compatible		
Engines and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2V 684	1.25, 1.38, 1.65, 2.02, 2.40		
Inboard 2V 68	1.25, 1.38, 2.02		
Inboard 2V 684V	1.25, 1.38, 2.02		
Inboard 2V 480	1.00		
Sensors	Crank 8-cam position, intake manifold pressure/charge, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (PFI), oil pressure/charge, coolant temp, intake pressure/flow, atmospheric pressure		

TORQUE & POWER (Net heat at crankshaft)



BOAT LOAD FUEL CONSUMPTION



Model	Displacement (cylinders)	Cylinder diameter (mm)	Stroke (mm)	Fuel tank (litres)	Rated RPM	Net torque (Nm)	Max. Rated Engine Output (kW)		
							1500	1750	2000
1500	Inboard	150	130	11.5 (9.3)	3600		3000	Tier 3	
1750	Inboard	175	130	14.0 (12.0)	3600		4200	Tier 3	4000
2000	Inboard	200	130	16.0 (14.0)	3600				

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERNDRIVE



1970 Mercruiser Engine Spec

**Thirumalaisamy P.
Velavancorresponding**

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Table of Contents 1970 Mercruiser Engine Spec

1. Understanding the eBook 1970 Mercruiser Engine Spec
 - The Rise of Digital Reading 1970 Mercruiser Engine Spec
 - Advantages of eBooks Over Traditional Books
2. Identifying 1970 Mercruiser Engine Spec
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1970 Mercruiser Engine Spec
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1970 Mercruiser Engine Spec
 - Personalized Recommendations
 - 1970 Mercruiser Engine Spec User Reviews and Ratings
 - 1970 Mercruiser Engine Spec and Bestseller Lists

5. Accessing 1970 Mercruiser Engine Spec Free and Paid eBooks
 - 1970 Mercruiser Engine Spec Public Domain eBooks
 - 1970 Mercruiser Engine Spec eBook Subscription Services
 - 1970 Mercruiser Engine Spec Budget-Friendly Options
6. Navigating 1970 Mercruiser Engine Spec eBook Formats
 - ePUB, PDF, MOBI, and More
 - 1970 Mercruiser Engine Spec Compatibility with Devices
 - 1970 Mercruiser Engine Spec Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1970 Mercruiser Engine Spec
 - Highlighting and Note-Taking 1970 Mercruiser Engine Spec
 - Interactive Elements 1970 Mercruiser Engine Spec
8. Staying Engaged with 1970 Mercruiser Engine Spec
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1970 Mercruiser Engine Spec
9. Balancing eBooks and Physical Books 1970 Mercruiser Engine Spec
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1970 Mercruiser Engine Spec
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1970 Mercruiser Engine Spec
 - Setting Reading Goals 1970 Mercruiser Engine Spec
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1970 Mercruiser Engine Spec
 - Fact-Checking eBook Content of 1970 Mercruiser Engine Spec
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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