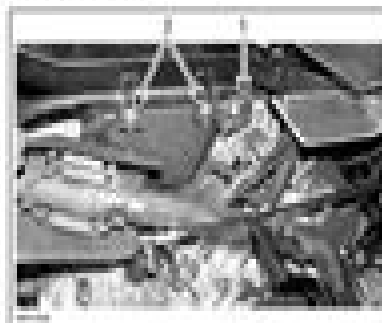


- throttle cable no. 4 from carburetor
- radiator inlet hose
- impulse line



- 1 Throttle line  
2 Carburetor clamp (air box side)
- carburetor vent hose
  - air box screws



- 1 Carburetor vent hose  
2 Air box screws

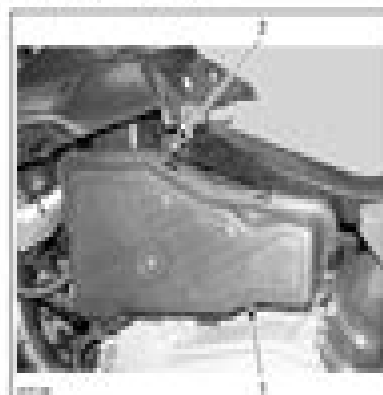
- engine blow-by hose from air box



- 1 Engine blow-by hose  
2 Air box
- rear propeller shaft bolt
  - disconnect unit bolts from engine

On left side of vehicle, remove the following:

- inner fender roller to (SOOH)
- air box bolt from air box



- 1 Air box bolt  
2 Air box

- CVT outlet hose no. 5



- CVT inlet hose no. 6 with its deflector no. 7
- throttle cable no. 8 from carburetor
- carburetor fuel line



- 1 CVT inlet hose  
2 Throttle cable  
3 Carburetor fuel line

**NOTE:** Pack fuel line with hose pincher (P/N 295 000-578) before removing it from carburetor

- carburetor
- exhaust pipe nuts no. 9
- upper engine support no. 10

From top side, disconnect the following:

- magnets
- CPS (Kraichhahn Position Sensor)

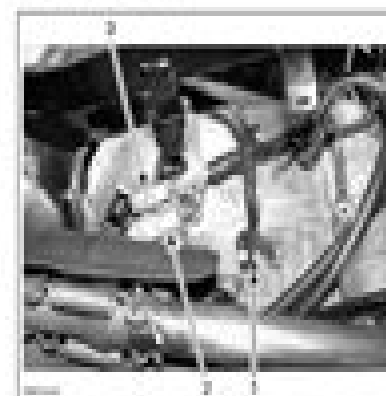
**NOTE:** The magnets and CPS connectors are to stay under the console, on top of the frame.

- disconnect unit connectors (old model)
- brake switch connectors



On right, disconnect

- exhaust pipe connector
- rear wheel sensors
- spark plug cable no. 11
- engine pressure switch
- VSS (Vehicle Speed Sensor)
- indicator switches



- 1 Engine pressure switch  
2 VSS connector  
3 Rear wheel sensors

# 2004 Bombardier Outlander Max 400 Service Manual

**Katrin Zwirgmaier**



## **2004 Bombardier Outlander Max 400 Service Manual:**

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