

TABLE J2.4
Minimum Size of Fillet Welds

Material Thickness of Thinner Part Joined, in. (mm)	Minimum Size of Fillet Weld, ⁽¹⁾ in. (mm)
To $\frac{1}{4}$ (6) inclusive	$\frac{1}{8}$ (3)
Over $\frac{1}{4}$ (6) to $\frac{1}{2}$ (13)	$\frac{3}{16}$ (5)
Over $\frac{1}{2}$ (13) to $\frac{3}{4}$ (19)	$\frac{1}{4}$ (6)
Over $\frac{3}{4}$ (19)	$\frac{5}{16}$ (8)

⁽¹⁾ Leg dimension of fillet welds. Single pass welds must be used.

Note: See Section J2.2b for maximum size of fillet welds.

Asme Code Fillet Weld Sizes

**American Society for Testing and
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Rules and Regulations U.S. Nuclear Regulatory Commission,1997 **Process Equipment Design** Lloyd E. Brownell,Edwin H. Young,1959-01-15 A complete overview and considerations in process equipment design Handling and storage of large quantities of materials is crucial to the chemical engineering of a wide variety of products Process Equipment Design explores in great detail the design and construction of the containers or vessels required to perform any given task within this field The book provides an introduction to the factors that influence the design of vessels and the various types of vessels which are typically classified according to their geometry The text then delves into design and other considerations for the construction of each type of vessel providing in the process a complete overview of process equipment design **Pressure Vessels** Robert Chuse,Bryce E. Carson,1993 A revised and updated guide on how to fabricate purchase test and inspect pressure vessels that meet ASME Code specifications for designers engineers estimators inspectors and users This edition 6th was 1984 covers all current Code requirements including recent code changes and 1991 federal regulations from the US Dept of Transportation for cargo tanks Annotation copyright by Book News Inc Portland OR

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