

TABLE J2.4
Minimum Size of Fillet Welds

Material Thickness of Thinner Part Joined, in. (mm)	Minimum Size of Fillet Weld, ^[a] in. (mm)
To 1/4 (6) inclusive	1/8 (3)
Over 1/4 (6) to 1/2 (13)	3/16 (5)
Over 1/2 (13) to 3/4 (19)	1/4 (6)
Over 3/4 (19)	5/16 (8)

^[a] Leg dimension of fillet welds. Single pass welds must be used.

Note: See Section J2.2b for maximum size of fillet welds.

Asme Code Fillet Weld Sizes

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A red circular graphic with a gradient, appearing as a semi-circle or a thick arrow pointing to the right, located on the right side of the slide.

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