



# Pressure Vessel Material Selection Guide

Service	Design T <sub>1</sub>	Design T <sub>2</sub>	Material	Plate	Pipe	Forging	Forgings	Pressure Boring	Structural Bolts/Anchors
Cryogenic Services	-423	-254	Stainless Steel (high Alloys)	SA 240 types 304, 304L, 316, 316L	SA 872 types 304, 304L, 316, 316L, 316Ti	SA 873 types 304, 304L, 316, 316L, 316Ti	SA 873 types 304, 304L, 316, 316L, 316Ti	Bolts: SA 316 Gr. 30 Anchors: Standard Nuts: SA 316 Gr. 8 (15 SA 309)	
	-223	-196							
	-190	-166	Stainless Steel 9 Nickel	SA 240 types 304, 304L, 316, 316L SA 252	SA 872 types 304, 304L, 316, 316L, 316Ti SA 873 Gr. 8	SA 873 Gr. 8 P 304, P 304L, P 316	SA 873 MPFL		
	-153	-122	9 Nickel (Cure Alloys)			SA 873 Gr. 8	SA 873 MPFL		
Low Temperatures	-150	-101	3.5 Nickel (Cure Alloys)	SA 2019 Gr. 9 or 8	SA 873 Gr. 8	SA 873 Gr. LF1	SA 873 MPFL	Bolts: SA 316 Gr. 17 Nuts: SA 316 Gr. 8	Same as pressure parts
	-70	-60							
	-70	-50	3.5 Nickel (Cure Alloys)	SA 2019 Gr. 8 or 9	SA 873 Gr. 8	SA 873 Gr. LF1	SA 873 MPFL		
	-50	-40							
Intermediate Temperatures	-50	-10		SA 513 all grades Impact tested (2)	SA 873 Gr. 8		SA 873 MPFL		
	-21	-5		SA 513 all grades over 1 in. thick Impact tested		SA 873 Gr. LF1			
	-20	-10		SA 513 all grades over 2 in. thick Impact tested			SA 873 MPFL		
	0	-10	Carbon Steel (low Alloys)	SA 513 all grades over 2 in. thick Impact tested	SA 513 equivalent or SA 316	SA 873 Gr. LF1 or LF2			SA 317 Gr. 30 or SA 321
Elevated Temperatures	230	300		SA 2019 Gr. C, max. thick: 1/4 in.			SA 2019 MPFL		
	230	300		SA 2019 Gr. 30, 31, 32, max. thick: 1.5 in.					
	300	350		SA 513 all grades all thicknesses	SA 513 equivalent	SA 513 Gr. 1 or 8	SA 2019 MPFL	Bolts: SA 316 Gr. 87 Nuts: SA 316 Gr. 8	
	300	350		SA 2019 Gr. C, max. thick: 1/4 in.	SA 513 equivalent	SA 513 Gr. 1 or 8			
Elevated Temperatures	300	400	SA 2019 Gr. 30, 31, 32, max. thick: 1.5 in.	SA 513 Gr. 30, 31, 32, max. thick: 1.5 in.	SA 513 Gr. 30, 31, 32, max. thick: 1.5 in.	SA 513 Gr. 30, 31, 32, max. thick: 1.5 in.	SA 2019 MPFL		
	300	400	SA 2019 Gr. C all thicknesses						
	375	400	SA 2019 Gr. 30 all thicknesses						
	375	400	SA 2019 Gr. C all thicknesses						
Elevated Temperatures	375	413	Cr - 0.5 Mo (low Alloys)	SA 2019 Gr. 8 or 7	SA 873 PL	SA 873 Gr. PL	SA 2019 MPFL		
	375	413							
	475	460	0.10 - 0.3 Mo (low Alloys)	SA 873 Gr. 12-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2		
	475	460	0.10 - 0.3 Mo (low Alloys)	SA 873 Gr. 13-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2		
Elevated Temperatures	500	530	0.25 Cr - 0.5 Mo (low Alloys)	SA 873 Gr. 12-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2		
	500	530	0.25 Cr - 0.5 Mo (low Alloys)	SA 873 Gr. 13-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2		
	500	530	0.25 Cr - 0.5 Mo (low Alloys)	SA 873 Gr. 12-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2	Bolts: SA 316 Gr. 89 Nuts: SA 316 Gr. 8	Same as pressure parts
	500	530	0.25 Cr - 0.5 Mo (low Alloys)	SA 873 Gr. 13-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2		
Elevated Temperatures	500	530	0.25 Cr - 0.5 Mo (low Alloys)	SA 873 Gr. 12-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2		
	500	530	0.25 Cr - 0.5 Mo (low Alloys)	SA 873 Gr. 13-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2		
	500	530	0.25 Cr - 0.5 Mo (low Alloys)	SA 873 Gr. 12-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2	Bolts: SA 316 Gr. 89 Nuts: SA 316 Gr. 8	Same as pressure parts
	500	530	0.25 Cr - 0.5 Mo (low Alloys)	SA 873 Gr. 13-CL 3	SA 873 PL2	SA 873 Gr. PL2	SA 2019 MPFL2		
Elevated Temperatures	500	530	Stainless Steel (high Alloys)	SA 2019 Gr. 304L	SA 873 types 304, 304L, 316, 316L, 316Ti	SA 873 types 304, 304L, 316, 316L, 316Ti	SA 873 types 304, 304L, 316, 316L, 316Ti	Bolts: SA 316 Gr. 89 Nuts: SA 316 Gr. 8	
	500	530	Stainless Steel (high Alloys)	SA 2019 Gr. 316L	SA 873 types 304, 304L, 316, 316L, 316Ti	SA 873 types 304, 304L, 316, 316L, 316Ti	SA 873 types 304, 304L, 316, 316L, 316Ti		
More	More	More	Stainless Steel (high Alloys)	SA 410	SA 873	SA 873	SA 873		
	More	More	Stainless Steel (high Alloys)						

## References:

1. Brustein, Henry W. Pressure Vessel Design Handbook, Second Edition, Krager Publishing Company, 1993.
2. Ahrens, Dennis R. Pressure Vessel Design Manual, Third Edition, Elsevier, 2004.

# Asme Selection Guide

**Shasha Hu**

## Asme Selection Guide:

**Standard Handbook of Chains** American Chain Association,2005-09-20 Since its founding the American Chain Association ACA has set the standard of excellence in developing the chain industry and enhancing the benefit to customers The first edition of Chains for Power Transmission and Material Handling served as the keystone reference to the field for more than twenty years Fully updated with the latest developm *Equipment and Components in the Oil and Gas Industry Volume 2* Karan Sotoodeh,2024-05-03 Equipment and Components in the Oil and Gas Industry Volume 2 Components provides an overview of the components used in the oil and gas industry including instrumentation pipe components and safety components Using practical industry examples and an accessible approach the book is a key reference point for those seeking to learn more about the industry Covering both larger and smaller components used throughout the oil and gas industry the book details the theory behind pressure gauges temperature gauges flow gauges and level gauges It then goes on to discuss piping components such as pipes flanges and gaskets and introduces piping special components Valves are particularly crucial to the oil and gas industry including on off valves control valves safety valves and special valves The book also details actuators sprinklers fire and gas detectors hoses and hose reels along with electrical components such as switches cables wires and cable glands Finally the book ends with a discussion of heating ventilation and air conditioning HVAC components This book will be of interest to mechanical and chemical engineers working in the oil and gas industry

**Handbook of Engineering Practice of Materials and Corrosion** Jung-Chul (Thomas) Eun,2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies

**Chronicle Financial Aid Guide** ,2005    **Federal Register** ,1978-08    **ASHRAE Handbook** ,1999    **Companion Guide to the ASME Boiler & Pressure Vessel Code** K. R. Rao,2006 This is Volume 1 of the fully revised second edition Organized to provide the technical professional with ready access to practical solutions this revised three volume 2 100 page second edition brings to life essential ASME Codes with authoritative commentary examples explanatory text tables graphics references and annotated bibliographic notes This new edition has been fully updated to the current 2004 Code except where specifically noted in the text Gaining insights from the 78 contributors with professional expertise in the full range of pressure vessel and piping technologies you find answers to your questions concerning the twelve sections of the ASME Boiler and Pressure Vessel Code as well as the B31 1 and B31 3 Piping Codes In addition you find useful examinations of special topics including rules for

accreditation and certification perspective on cyclic impact and dynamic loads functionality and operability criteria fluids pipe vibration stress intensification factors stress indices and flexibility factors code design and evaluation for cyclic loading and bolted flange joints and connections *Steel Castings Handbook* Steel Founders' Society of America,1980 **Journal of Dynamic Systems, Measurement, and Control**,2003 Publishes theoretical and applied original papers in dynamic systems Theoretical papers present new theoretical developments and knowledge for controls of dynamical systems together with clear engineering motivation for the new theory Applied papers include modeling simulation and corroboration of theory with emphasis on demonstrated practicality **Hydrocarbon Processing** ,1980 **Standard Handbook of Engineering Calculations** Tyler Gregory Hicks,1995 This invaluable handbook provides engineers and technicians with more than 5 000 direct and related calculations for solving day to day problems quickly and easily The book covers 13 disciplines including civil architectural mechanical electrical electronics and nuclear engineering enabling readers to become familiar with procedures in fields apart from their own *Journal of Heat Transfer* ,2003 *Chronicle Financial Aid Guide* Chronicle Guidance Publications, inc,2004-09 *Mechanical Engineering* American Society of Mechanical Engineers,1947 *Journal of Engineering for Gas Turbines and Power* ,2005 **Chronicle Financial Aid Guide** Chronicle Guidance Publishers,2002

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web du 24 février au 18 juin 2006 a l occasion du 400ème anniversaire de la naissance de rembrandt le musée d amsterdam rapproche les œuvres de ce génie du clair obscur à celles de caravage plus de 25 tableaux monumentaux provenant de nombreux musées internationaux sont réunis pour l occasion

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