

REMOVAL



CAUTION



Lift and handle all heavy components using a suitable hoist.
Ensure that units or parts are supported by suitable slings or hooks. Ensure that no one is in the vicinity of the lifted load.

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- Separate lifting arms from hitch.
- Remove remote control valve half-coupling support plate.
- Disconnect oil delivery lines to lift. Where fitted, remove remote control valve oil drain lines from lift body.
- Preferably, remove operator's seat and apply a lift hook to two symmetrical seat mounting holes.
- Remove the 7 screws retaining lift to rear drive housing and remove lift assy. Take care to prevent draft control rod (1.2, page 6) from fouling lift linkage.

DISASSEMBLY



CAUTION

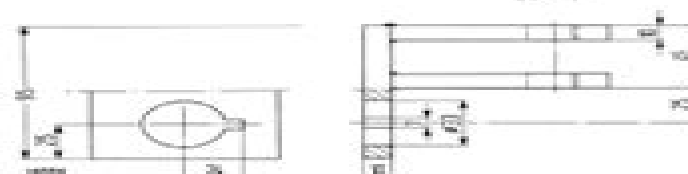
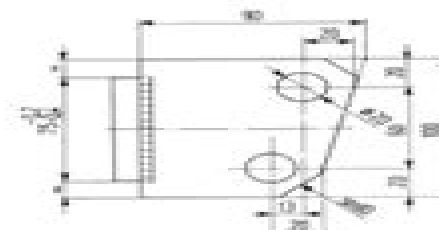


Handle all components with care. Do not put hands and fingers between parts.
Wear safety goggles, shoes and gloves.

Place lift on a service stand, then proceed with the disassembly operations as follows:

Note - To install lift on stand, make a bracket **50032** in the shop as shown in the above drawing.

- Take off the retaining screws and remove the control valve unit.
- Remove screw (C₂, page 2) and take off thrust plate (4).
- Install the tool made in workshop (see page 3, Sect. 501, Mods. 466/566/666/766) and secure to arm shaft with interposed thrust plate (4, page 2). Tighten screws (C₃) to compress springs (22, page 2).
- Remove nuts (C₄) and retrieve springs (21) and



Bracket to be made in workshop for mounting of lift on rotary stand 290086 (Punch mark No. 50032). Dimensions in mm.

quadrant bracket (21). Remove position control shaft nut and retrieve control levers (26 and 27) and clutch plates (23).

- Remove lift front cover (20, page 2) then the cylinder barrel complete with piston.
- Take piston out of barrel.
- Remove inner arm screw, and remove cross shaft by striking its right end.



Installation of lift on rotary stand

1. Bracket **50013** to two words in parentheses

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