

PREPARE

PART NUMBER	TOOL NAME
HD-45968	FAT JACK

- Remove main fuse. See POWER DISCONNECT (Page 7-7).
- Lower Front Engine Mount:
 - Support engine using the following jack or equivalent.
Special Tool: FAT JACK (HD-45968)
 - Detach right foot control bracket. See RIGHT FOOT CONTROLS (Page 3-133).
 - Detach rear brake master cylinder bracket. See REAR BRAKE MASTER CYLINDER (Page 3-42).

REMOVE AND INSTALL: LOWER FRONT ENGINE MOUNT

FASTENER	TORQUE VALUE	
Engine mount bolt, front, lower	50–55 ft-lbs	67.8–74.5 N·m
Engine mount pinch bolt, front, lower	8–9 ft-lbs	10.2–12.2 N·m

Remove

- See Figure 4-14. Loosen pinch bolt (3).
- Remove and discard locknut (4).
- Remove mounting bolt (1).
- Remove spacer (2).

Install

- See Figure 4-14. Install mounting bolt (1) through spacer (2).
- Install new locknut (4). Tighten.
Torque: 50–55 ft-lbs (67.8–74.5 N·m) *Engine mount bolt, front, lower*
- See Figure 4-15. Verify spacer is installed properly.
- See Figure 4-14. Tighten pinch bolt (3).
Torque: 8–9 ft-lbs (10.2–12.2 N·m) *Engine mount pinch bolt, front, lower*

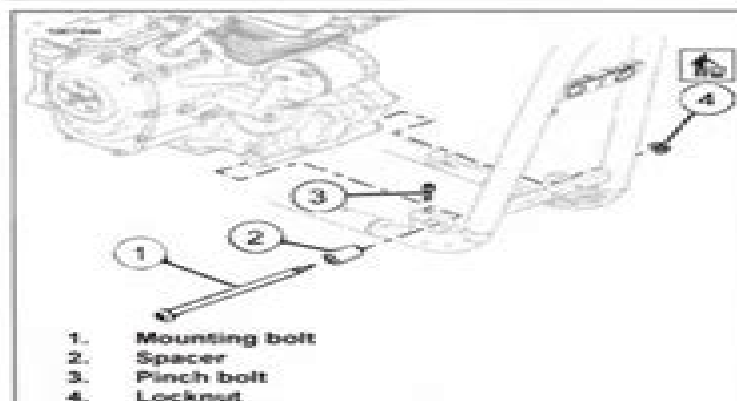


Figure 4-14. Lower Front engine Mount



Figure 4-15. Spacer Installed Properly

REMOVE AND INSTALL: UPPER FRONT ENGINE MOUNT

FASTENER	TORQUE VALUE	
Engine mount screw, front, upper engine bracket	45–50 ft-lbs	61–67.8 N·m
Engine mount screw, front, upper frame bracket	45–50 ft-lbs	61–67.8 N·m
Engine mount screw, front, upper frame bracket-to-engine bracket	45–50 ft-lbs	61–67.8 N·m

Remove

- See Figure 4-16. Remove frame-to-engine bracket screws (4).
- Remove frame bracket (2).
 - Remove frame bracket screws (3).
 - Remove frame bracket (2).

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Andy Hugh



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Table of Contents 97 Fxst Service Manual

1. Understanding the eBook 97 Fxst Service Manual
 - The Rise of Digital Reading 97 Fxst Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 97 Fxst Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 97 Fxst Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 97 Fxst Service Manual
 - Personalized Recommendations
 - 97 Fxst Service Manual User Reviews and Ratings
 - 97 Fxst Service Manual and Bestseller Lists
5. Accessing 97 Fxst Service Manual Free and Paid eBooks
 - 97 Fxst Service Manual Public Domain eBooks
 - 97 Fxst Service Manual eBook Subscription Services
 - 97 Fxst Service Manual Budget-Friendly Options
6. Navigating 97 Fxst Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- 97 Fxst Service Manual Compatibility with Devices
- 97 Fxst Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 97 Fxst Service Manual
 - Highlighting and Note-Taking 97 Fxst Service Manual
 - Interactive Elements 97 Fxst Service Manual
- 8. Staying Engaged with 97 Fxst Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 97 Fxst Service Manual
- 9. Balancing eBooks and Physical Books 97 Fxst Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 97 Fxst Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 97 Fxst Service Manual
 - Setting Reading Goals 97 Fxst Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 97 Fxst Service Manual
 - Fact-Checking eBook Content of 97 Fxst Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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