

## PREPARE

PART NUMBER	TOOL NAME
HD-45966	FAT JACK

1. Remove main fuse. See POWER: DISCONNECT (Page 7-7).
2. Lower Front Engine Mount:
  - a. Support engine using the following jack or equivalent. Special Tool: FAT JACK (HD-45966)
  - b. Detach right foot control bracket. See RIGHT FOOT CONTROLS (Page 3-133).
  - c. Detach rear brake master cylinder bracket. See REAR BRAKE MASTER CYLINDER (Page 3-42).

## REMOVE AND INSTALL: LOWER FRONT ENGINE MOUNT

FASTENER	TOQUE VALUE
Engine mount bolt, front, lower	50-55 ft-lbs 67.8-74.5 N·m
Engine mount pinch bolt, front, lower	8-9 ft-lbs 10.2-12.2 N·m

## Remove

1. See Figure 4-14. Loosen pinch bolt (3).
2. Remove and discard locknut (4).
3. Remove mounting bolt (1).
4. Remove spacer (2).

## Install

1. See Figure 4-14. Install mounting bolt (1) through spacer (2).
2. Install new locknut (4). Tighten. Torque: 50-55 ft-lbs (67.8-74.5 N·m) Engine mount bolt, front, lower
3. See Figure 4-15. Verify spacer is installed properly.
4. See Figure 4-14. Tighten pinch bolt (3). Torque: 8-9 ft-lbs (10.2-12.2 N·m) Engine mount pinch bolt, front, lower

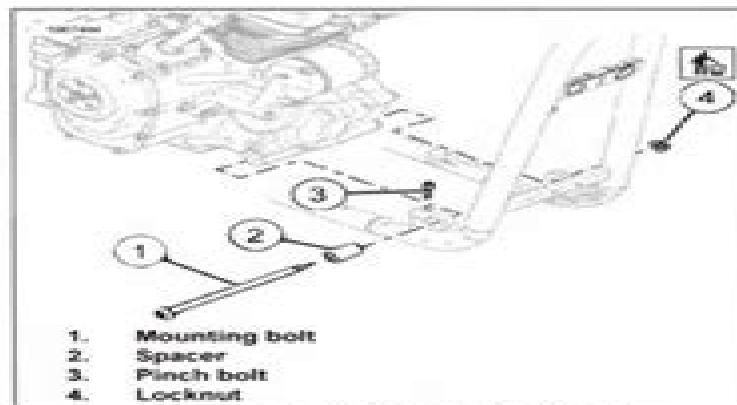


Figure 4-14. Lower Front engine Mount

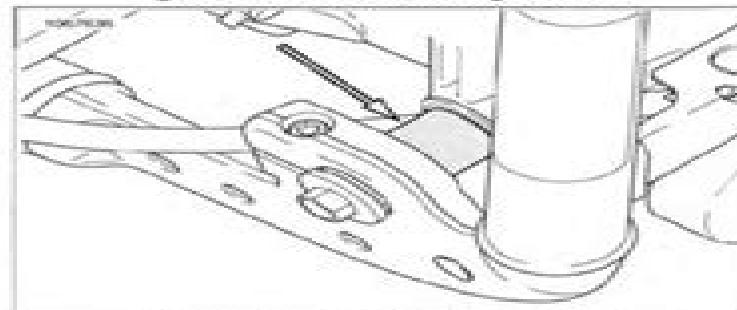


Figure 4-15. Spacer Installed Properly

## REMOVE AND INSTALL: UPPER FRONT ENGINE MOUNT

FASTENER	TOQUE VALUE
Engine mount screw, front, upper engine bracket	45-50 ft-lbs 61-67.8 N·m
Engine mount screw, front, upper frame bracket	45-50 ft-lbs 61-67.8 N·m
Engine mount screw, front, upper frame bracket-to-engine bracket	45-50 ft-lbs 61-67.8 N·m

## Remove

1. See Figure 4-16. Remove frame-to-engine bracket screws (4).
2. Remove frame bracket (2).
  - a. Remove frame bracket screws (3).
  - b. Remove frame bracket (2).

# 97 Fxst Service Manual

**Andy Hugh**

## 97 Fxst Service Manual:

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## **Table of Contents 97 Fxst Service Manual**

1. Understanding the eBook 97 Fxst Service Manual
  - The Rise of Digital Reading 97 Fxst Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 97 Fxst Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 97 Fxst Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 97 Fxst Service Manual
  - Personalized Recommendations
  - 97 Fxst Service Manual User Reviews and Ratings
  - 97 Fxst Service Manual and Bestseller Lists
5. Accessing 97 Fxst Service Manual Free and Paid eBooks
  - 97 Fxst Service Manual Public Domain eBooks
  - 97 Fxst Service Manual eBook Subscription Services
  - 97 Fxst Service Manual Budget-Friendly Options
6. Navigating 97 Fxst Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- 97 Fxst Service Manual Compatibility with Devices
- 97 Fxst Service Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of 97 Fxst Service Manual
- Highlighting and Note-Taking 97 Fxst Service Manual
- Interactive Elements 97 Fxst Service Manual

8. Staying Engaged with 97 Fxst Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 97 Fxst Service Manual

9. Balancing eBooks and Physical Books 97 Fxst Service Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection 97 Fxst Service Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine 97 Fxst Service Manual

- Setting Reading Goals 97 Fxst Service Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 97 Fxst Service Manual

- Fact-Checking eBook Content of 97 Fxst Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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