

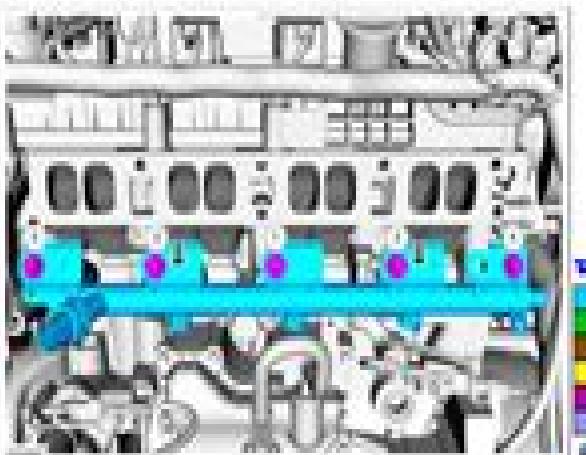
#### 10. M070: Do not damage the new liner 'Oleofine' fuel system parts

1. M070: Do not damage liner is allowed

Press the fuel rail down into the cylinder head engine liner by hand, then install and hand-tight fasten bolts 1 and 2.

2. Replace the liner before tightening.
3. When the cylinder head assembly is joined all of the fuel rail bolts in this sequence should be in the following 3 stages:

- Stage 1: 40 Nm (30 ft-lb)
- Stage 2: Replace the torque to 110 Nm (80 ft-lb)
- Stage 3: 100 Nm (75 ft-lb)
- Stage 4: 80°



#### 11. Install a new G070 intake flange (0.8 x 0.7 mm)



#### 12. M070: Replace power P damage

Inspect and if necessary replace the power cable power



#### 13. Install the exhaust outlet and the bolts (Stage 80 Nm (75 ft-lb))



# 9500sl Repair Manual

**John R. Lypen, Motor (New York, N.Y.)**

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