

Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CR3 2.20 (Common)		
Air inlet (port size)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger coating	Dacron coated		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/float mm (in)	38 (1.5)		
Peak torque at rpm (lb)	431 lbm @ 2000 rpm	540 lbm @ 2000 rpm	594 lbm @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size mm (in)	270 (10.6)		
Flywheel housing	140.8		
Electrical system	12V 100A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & Stern Drive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

TORQUE & POWER (Full load at crankshaft)



BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Options	Output Power	Fuel flow @ Rated Speed L/hr (Gallons)	Rated RPM	Life Speed (knots)	Max Rated Engine Speed (RPM)	Engine Speed (See also restrictions)
170	Exhaust Inboard	170	130	21.5 (9.3)	88C	3000	Tier 3
230	Exhaust Inboard	230	169	49 (12.8)	88C	4200	Tier 3
270	Exhaust Inboard	270	199	55 (14.3)			ECO 2 Tier 2

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERN DRIVE



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United States Naval Institute



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An Index of U.S. Voluntary Engineering Standards, Supplement 1 William J. Slattery, 1972 **An Index of State Specifications and Standards** United States. National Bureau of Standards. Engineering and Product Standards Division, 1973 **An Index of U.S. Voluntary Engineering Standards. Supplement** William J. Slattery, 1972 **An Index of State Specifications and Standards** Linda L. Grossnickle, 1973 **An Index of U.S. Voluntary Engineering Standards** William J. Slattery, 1972 NBS Special Publication , 1968 Automotive Industries , 1971 Vols for 1919 include an Annual statistical issue title varies Shipbuilding & Marine Engineering International , 1967 Industrial and Marine Fuels Reference Book George Hamilton Clark, 1988 *Abridgements of Specifications, Class 1-146 ... Period A.D. 1855-1866* Great Britain. Patent Office, 1905 **Marine Engineering Log** , 1970 Chilton's Automotive Industries , 1971 *Shipping World and Shipbuilder* , 1993 Canadian Shipping and Marine Engineering News , 1969 **Big-Block Chevy Marine Performance** Dennis Moore, 1998 Dennis Moore details the differences between automotive and marine performance components and design Topics covered include The differences between auto and marine engines Starters flywheels ignition systems exhaust and cooling Parts combinations and recommendations for performance applications Also included are photo how to sequences and instructions on build up and installation as well as tuning and repair The Waterways Journal , 1983-10 *The Transition from Communism to the European Union* David Turnock, 2009 Offers an overview of economic change in Romania and studies the transformation in industry energy and agriculture drawing on fieldwork in different parts of the country This book is suitable for students and researchers in the fields of regional economics and post communism and readers with an interest in Romania the Balkans or the EU Consumers Index to Product Evaluations and Information Sources , 1989 **Proceedings - United States Naval Institute** United States Naval Institute, 1970 The Motor Ship , 1982

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