



**821F
921F
Tier 4
Wheel Loader**

OPERATOR'S MANUAL

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JoeManual.com

CASE
CONSTRUCTION

1. Before starting the engine, make sure the parking brake is set and the loader is in the neutral position. The operator must be seated in the operator's seat and the seat belt must be fastened.

2. Starting the engine

Turn on the key of the loader's master battery. Turn on the key of the engine. The engine will start.

3. Work light switch

Push on the top of the work light switch and the work lights will turn on. The work lights will turn off when the switch is pushed down.

4. Retaining bracket (optional)

Push on the retaining bracket and the retaining bracket will turn on. The retaining bracket will turn off when the bracket is pushed down.



1. Before starting the engine, make sure the parking brake is set and the loader is in the neutral position. The operator must be seated in the operator's seat and the seat belt must be fastened.

Safety precautions specific to attachment and coupling

- 1. Always inspect the attachment and coupling for damage before use. If damaged, do not use.
- 2. Make sure the attachment is properly attached to the loader. The attachment must be properly secured to the loader.
- 3. Do not attempt to couple or uncouple the attachment while the loader is moving.
- 4. Do not attempt to couple or uncouple the attachment while the loader is in the lift position.
- 5. Do not attempt to couple or uncouple the attachment while the loader is in the dump position.
- 6. Do not attempt to couple or uncouple the attachment while the loader is in the travel position.
- 7. Do not attempt to couple or uncouple the attachment while the loader is in the transport position.
- 8. Do not attempt to couple or uncouple the attachment while the loader is in the storage position.
- 9. Do not attempt to couple or uncouple the attachment while the loader is in the maintenance position.
- 10. Do not attempt to couple or uncouple the attachment while the loader is in the repair position.
- 11. Do not attempt to couple or uncouple the attachment while the loader is in the overhaul position.
- 12. Do not attempt to couple or uncouple the attachment while the loader is in the rebuild position.
- 13. Do not attempt to couple or uncouple the attachment while the loader is in the restore position.
- 14. Do not attempt to couple or uncouple the attachment while the loader is in the upgrade position.
- 15. Do not attempt to couple or uncouple the attachment while the loader is in the retrofit position.
- 16. Do not attempt to couple or uncouple the attachment while the loader is in the replacement position.
- 17. Do not attempt to couple or uncouple the attachment while the loader is in the repair or overhaul position.
- 18. Do not attempt to couple or uncouple the attachment while the loader is in the repair or overhaul position.
- 19. Do not attempt to couple or uncouple the attachment while the loader is in the repair or overhaul position.
- 20. Do not attempt to couple or uncouple the attachment while the loader is in the repair or overhaul position.

1. Before starting the engine, make sure the parking brake is set and the loader is in the neutral position. The operator must be seated in the operator's seat and the seat belt must be fastened.
2. Make sure the attachment is properly attached to the loader. The attachment must be properly secured to the loader.
3. Do not attempt to couple or uncouple the attachment while the loader is moving.
4. Do not attempt to couple or uncouple the attachment while the loader is in the lift position.
5. Do not attempt to couple or uncouple the attachment while the loader is in the dump position.
6. Do not attempt to couple or uncouple the attachment while the loader is in the travel position.
7. Do not attempt to couple or uncouple the attachment while the loader is in the transport position.
8. Do not attempt to couple or uncouple the attachment while the loader is in the storage position.
9. Do not attempt to couple or uncouple the attachment while the loader is in the maintenance position.
10. Do not attempt to couple or uncouple the attachment while the loader is in the repair position.
11. Do not attempt to couple or uncouple the attachment while the loader is in the overhaul position.
12. Do not attempt to couple or uncouple the attachment while the loader is in the rebuild position.
13. Do not attempt to couple or uncouple the attachment while the loader is in the restore position.
14. Do not attempt to couple or uncouple the attachment while the loader is in the upgrade position.
15. Do not attempt to couple or uncouple the attachment while the loader is in the retrofit position.
16. Do not attempt to couple or uncouple the attachment while the loader is in the replacement position.
17. Do not attempt to couple or uncouple the attachment while the loader is in the repair or overhaul position.
18. Do not attempt to couple or uncouple the attachment while the loader is in the repair or overhaul position.
19. Do not attempt to couple or uncouple the attachment while the loader is in the repair or overhaul position.
20. Do not attempt to couple or uncouple the attachment while the loader is in the repair or overhaul position.



Attachment and coupling mechanism

1. Before starting the engine, make sure the parking brake is set and the loader is in the neutral position. The operator must be seated in the operator's seat and the seat belt must be fastened.

2. Retaining bracket (optional)

Push on the retaining bracket and the retaining bracket will turn on. The retaining bracket will turn off when the bracket is pushed down.



3. Work light switch

Push on the top of the work light switch and the work lights will turn on. The work lights will turn off when the switch is pushed down.



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Caterpillar Inc. Peoria, Ill..



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