

Toyota 1K3-16 Head Gasket Torque Settings  
Cylinder head bolts are torque to yield and must be replaced

Torque settings

All Bolts

Stage

- 1
- 2
- 3
- 4
- 5

15 ft-lb

30 ft-lb

Put paint mark on each bolt (see picture below)  
using the paint marks as reference, tighten the bolts by turning  
each bolt 90° degrees in sequence shown (see picture below)  
Further tighten each bolt by turning another 90° degrees in  
sequence shown (see picture below)



Torque bolt sequence



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# HOW TO TORQUE CYLINDER HEAD angle torque



# 1kz Engine Head Torque

**Fel-Pro Incorporated**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Fel-Pro Incorporated text.

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