

TORQUE SPECIFICATIONS

Part Tightened		N*m	kgf*cm	ft.*lbf
No. 1 Engine under cover sub-assembly x Frame assembly		29	296	21
Camshaft bearing cap x Cylinder head sub-assembly	10 mm (0.39 in.) head	9.0	92	80 in.*lbf
	12 mm (0.47 in.) head	24	245	18
No. 1 chain tensioner x Cylinder head sub-assembly		10	102	7
No. 2 chain tensioner x Cylinder head sub-assembly		19	194	14
No. 3 chain tensioner x Cylinder head sub-assembly		19	194	14
Camshaft timing gear assembly x Camshaft		100	1,020	74
Camshaft timing gear or sprocket x Camshaft		100	1,020	74
Timing chain cover plate x Timing chain or belt cover sub-assembly		9.0	92	80 in.*lbf
Ignition coil assembly x Cylinder head cover sub-assembly		10	102	7
V-bank cover x Intake air surge tank		7.5	76	66 in.*lbf
Engine hanger No. 1 x Cylinder head sub-assembly RH		33	336	24
Engine hanger No. 2 x Cylinder head sub-assembly LH		33	336	24
Spark plug x Cylinder head sub-assembly		20	204	15
Oil filler cap housing x Cylinder head cover sub-assembly LH		9.0	92	80 in.*lbf
Camshaft timing oil control valve assembly x Cylinder head cover sub-assembly		9.0	92	80 in.*lbf

1gr Fe Specs

JR Anderson

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name bar.

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