

## ATTENTION INSTALLER:

This product must be installed by a qualified heating and air conditioning contractor. Failure to do so could result in serious injury from electrical shock.

This product must be installed in compliance with all local, state and federal codes.

Proper humidification and humidity control also requires that the home be constructed in accordance with local codes and good building practices.

# Aprilaire® MODEL 700 SERIES HUMIDIFIER

## WARNING

### ELECTRICAL SHOCK HAZARD.

Electrical shock can occur if the humidifier is installed without proper insulation. Failure to do so could result in serious injury from electrical shock.

### SHARP EDGES HAZARD.

Sharp edges may cause serious injury from cuts.

Use care when making frequent openings and handling equipment.

### RISK OF SCALDING.

Water temperatures above 120°F can cause severe burns and could instantly shut off the hot water supply. Before installing, determine the hot water supply temperature and set the temperature to a safe level.

Water temperatures above 120°F can cause severe burns and could instantly shut off the hot water supply. Before installing, determine the hot water supply temperature and set the temperature to a safe level.

## CAUTION

### RISK OF PROPERTY AND EQUIPMENT DAMAGE.

- Do not install humidifier where freezing temperatures could occur. The water line could freeze and crack causing water damage to the home.
- Do not install humidifier on the furnace plenum.
- Do not install humidifier on a plenum floor where the plenum air plenum of the cooling coil will restrict air movement through the coil.
- Do not set humidity level above recommended or to recommended level if condensation occurs on inside surfaces of any uncoated metal, as condensation damage may result. Excessive humidity can cause moisture accumulation which can allow the possibility for mold growth in the home.

- Do not connect the Model 700 or 700M power cord to multi-speed furnace, between coilons or between motors, other than 120 VAC. Phase-to-phase voltage may result. Use Research Products Corporation Model 30 Current Sensing Relays.
- When installing Humidifier Control on a domestic furnace, ensure blower continues to run after a load coil is activated to eliminate high temperatures from damaging the Control.
- Do not install humidifier where static pressure exceeds 125 ps, since damage to the humidifier may result. Follow codes in effect concerning pressure reduction.
- Do not install humidifier on the supply plenum where static pressure exceeds 0.4 in. w.g.

## SPECIFICATIONS

### HUMIDIFIER DIMENSIONS

Width 15.75"

Height including control valve and drain-coat 38"

Depth 10.75"

### PLenum OPENING

14 1/8" W x 14 1/8" H

### WATER FLOW RATE

6 gpm

### ELECTRICAL DATA

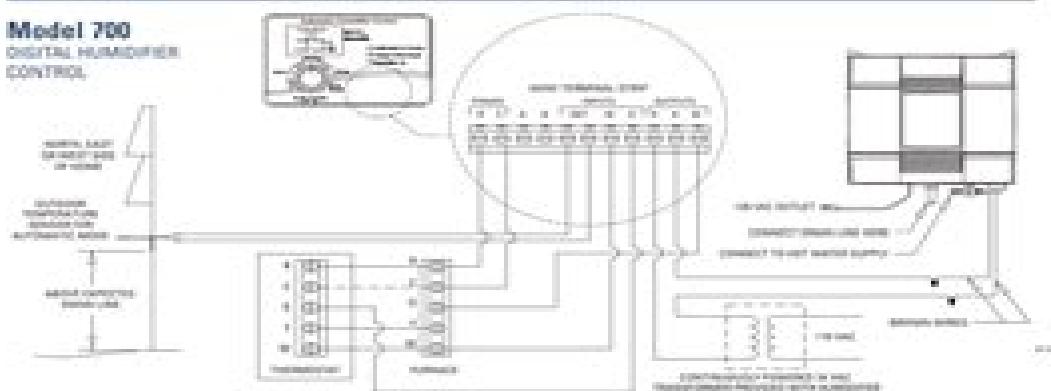
120 VAC-60 Hz, 0.8 AAMP

## RECOMMENDED WIRING DIAGRAMS

SEE STEP 8 ON BACK AND "HUMIDIFIER CONTROL SAFETY AND INSTALLATION INSTRUCTIONS" FOR DETAILED WIRING INSTRUCTIONS

### Model 700

DIGITAL HUMIDIFIER  
CONTROL



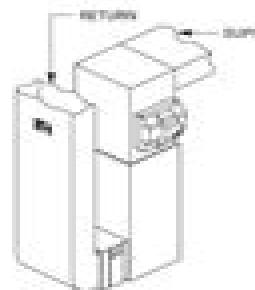
### Model 700M

MANUAL CONTROL

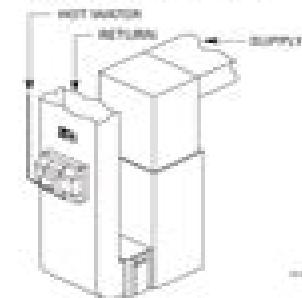


## INSTALLATION OPTIONS

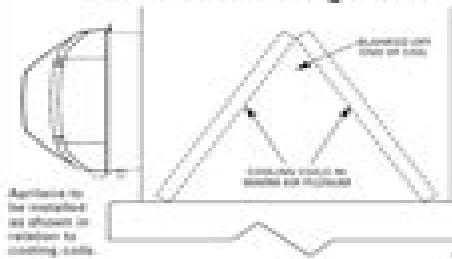
### Typical Installation



### Alternate Installation



### Orientation of Aprilaire Model 700 and 700M to Cooling Coils



### NOTES

1. Models 700 and 700M are not suitable for installation on plenum coils. Installation on plenum coils will reduce performance and will be voided.

2. When installing the Aprilaire humidifier with the Aprilaire Digital Humidifier Control or on a fixed plenum coil, use hot water. This heated water supplements the reduced supply air temperature as added heat for evaporation.

# Aprilaire Model 8346 Manual

**KJ Lindholm-Leary**

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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 4 8 bolt flange1 5 3 7 2 6 4 8 12 bolt flange1 7 4 10 2 8 5 11 3 9 6 12 16 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1/3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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