

G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G76	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

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Table of Contents Amada Fanuc G Code

1. Understanding the eBook Amada Fanuc G Code
 - The Rise of Digital Reading Amada Fanuc G Code
 - Advantages of eBooks Over Traditional Books
2. Identifying Amada Fanuc G Code
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Amada Fanuc G Code
 - User-Friendly Interface
4. Exploring eBook Recommendations from Amada Fanuc G Code

- Personalized Recommendations
- Amada Fanuc G Code User Reviews and Ratings
- Amada Fanuc G Code and Bestseller Lists

5. Accessing Amada Fanuc G Code Free and Paid eBooks

- Amada Fanuc G Code Public Domain eBooks
- Amada Fanuc G Code eBook Subscription Services
- Amada Fanuc G Code Budget-Friendly Options

6. Navigating Amada Fanuc G Code eBook Formats

- ePUB, PDF, MOBI, and More
- Amada Fanuc G Code Compatibility with Devices
- Amada Fanuc G Code Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Amada Fanuc G Code
- Highlighting and Note-Taking Amada Fanuc G Code
- Interactive Elements Amada Fanuc G Code

8. Staying Engaged with Amada Fanuc G Code

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Amada Fanuc G Code

9. Balancing eBooks and Physical Books Amada Fanuc G Code

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Amada Fanuc G Code

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Amada Fanuc G Code

- Setting Reading Goals Amada Fanuc G Code
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Amada Fanuc G Code

- Fact-Checking eBook Content of Amada Fanuc G Code
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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