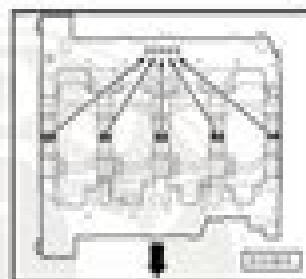




Cylinder block

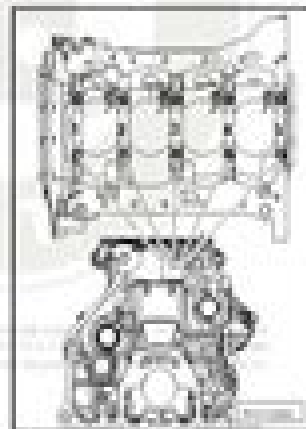
The identification of the cylinder block can optionally point towards the seating surface of the oil pan (arrow points in direction of travel) or can be affixed on the front side of the cylinder block (gearbox side).



The identification on the cylinder block is valid for the upper bearing shell (bearing shell for the cylinder block).

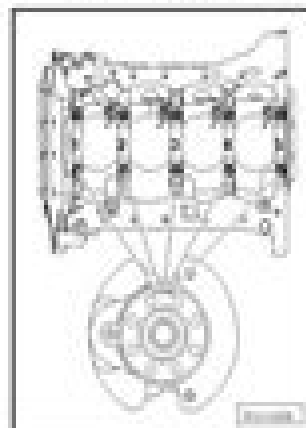
• Note the characters and select the colour coding to be marked by referring to the table.

Crankshaft



The identification on the crankshaft is valid for the lower bearing shell (bearing shell for bearing cover).

• Note the characters and select the colour coding to be marked by referring to the table.



Letter		Bearing colour coding
B	=	black
R	=	red
S	=	blue
Q	=	yellow
W	=	white

4 Pistons and conrods

4.1 Summary of components

1 - Conrod bolt, 30 Nm + torque

• further + 90° (¼ turn)

- replace
- Oil thread and conrod surface

2 - Conrod bearing cap

- Check fitting position
- as a result of the conrods separated in the cranking process, the cover fits only in one position and only to the rear event conrod
- mark matching cylinder
- Fitting position: Markings also point towards the belt pulley side

3 - Bearing shells

- pay attention to correct installation position
- do not use up-used bearing shells
- Avoid play when new: 0.10...0.30 mm

Wear limit: 0.4 mm

4 - Pressure relief valve, 27 Nm

- Opening pressure: 0.10...0.19 MPa (1.5...1.9 bar) overpressure

5 - Oil injection nozzle

- for piston cooling

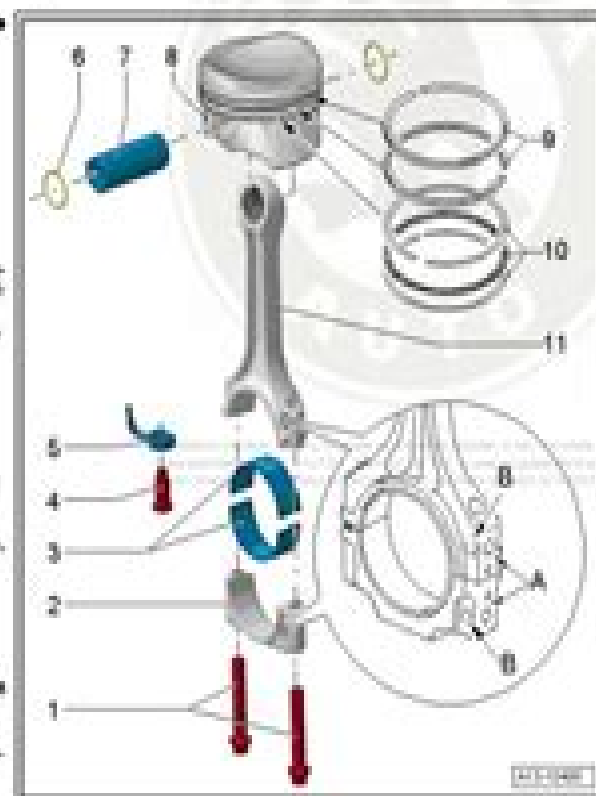
6 - Circlip

7 - Piston pin

- if oil, heat piston to 60°C
- use VW-VW 222-A for removing and installing

8 - Piston

- mark installation position and matching cylinder
- arrow on the piston crown faces towards the belt pulley side
- use piston ring tensioning strap for installing
- check [0.0028, 52](#)
- inspect cylinder bore [0.0028, 52](#)
- Piston Ø: 82.485 mm (nominal dimension)
- Cylinder Ø: 82.51 mm (nominal dimension)



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