



- Remove the self-tapping screws securing the steering knuckle to the front end.
- Remove the cap screws and lock nuts securing the steering arms to the drag link. Account for washers.
- Loosen the jam nut securing each ball joint to the knuckle, then remove the ball joints from the knuckle. Hold the nut from the steering knuckle. Remove the jam nut from the ball joints.

CLEANING AND INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

- Inspect the ball joints and tie rods for damage, bends, or wear.
- Inspect the ball joints and tie rods for cracks or unusual bends.
- Wash the ball joints in parts-cleaning solvent. Dry with compressed air. Inspect the ball joint pivot pins for wear. Apply ultra-longevity grease to the ball joints.

WARNING

Always wear safety glasses when using compressed air.

ASSEMBLING AND INSTALLING

- Slide the tie rod through the steering knuckle. Secure the jam nut on the ball joints and thread the ball joints onto the tie rod.

NOTE: Each jam nut and ball joint is either a right-hand or left-hand thread; therefore, never use only one jam nut on one end of the tie rod. The right-hand thread is the inside ball joint and jam nut.

- Secure the tie rod to the ball joints on the backed end of the drag link with a cap screw, washer, and lock nut. Tighten to 2.8 kg-m (21 lb-ft).

- Secure the steering arms to the drag link with cap screws, lock nuts, and washers. Tighten to 0.7 kg-m (0.8 lb-ft).

- Position an O-ring and washer on each ball joint mounting threaded control arm pivot. Insert the ball joint on top of the spindle (for the 600 or 610/610-1, 610/610-2, 610/610-3, or the bottom side of the spindle (for the 600 or 610/610-1, then secure to the spindle with lock nuts. Tighten to 1.3 kg-m (12 lb-ft).

NOTE: On the 600 or 610/610-1, 610/610-2, the ball joint must be mounted on top of the spindle arm.

Fig. 4-61



- Remove the self-tapping screws securing the steering knuckle to the front end.
- Remove the cap screws and lock nuts securing the steering arms to the drag link. Account for washers.
- Loosen the jam nut securing each ball joint to the knuckle, then remove the ball joints from the knuckle. Hold the nut from the steering knuckle. Remove the jam nut from the ball joints.

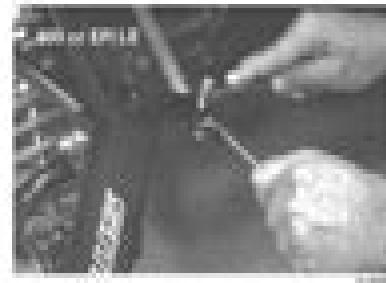
CLEANING AND INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

- Inspect the ball joints and tie rods for damage, bends, or wear.
- Inspect the ball joints and tie rods for cracks or unusual bends.
- Wash the ball joints in parts-cleaning solvent. Dry with compressed air. Inspect the ball joint pivot pins for wear. Apply ultra-longevity grease to the ball joints.

NOTE: On the 600 or 610/610-1, the ball joint must be mounted on the bottom side of the spindle arm.

Fig. 4-62



6

- Place the steering knuckle on a positive and secure work surface.
- Align the alignment over the alignment in the vehicle.

NOTE: Each jam nut and ball joint is either a right-hand or left-hand thread; therefore, never use only one jam nut on one end of the tie rod. The right-hand thread is the inside ball joint and jam nut.

- Secure the tie rod to the ball joints on the backed end of the drag link with a cap screw, washer, and lock nut. Tighten to 2.8 kg-m (21 lb-ft).

WARNING

Releasing the jam nut from the jam nut against the tie rod may cause loss of steering control and possible personal injury.

Spindle (600 or 610/610-1, 610/610-2, 610/610-3) (600 or 610)

REMOVAL

- Position the front of the motorcycle up on a safety stand.
- Remove the air case filter in this section.
- Remove the lock nut and cap screw securing the shock absorber to the spindle. Account for all mounting hardware.

Fig. 4-63



- Remove the lock nut securing the tie rod ball joint to the spindle (account for the washer and the O-ring), then remove the ball joint from the spindle.

Fig. 4-64



NOTE: When pressuring the spindle, use enough grease so that it can be seen coming out of both the top and bottom of the spindle.

- Remove the tie rod screws and lock nuts securing the spindle to the suspension arm. Account for all mounting hardware.

Fig. 4-65



Fig. 4-66



- Inspect the tie rod ball joint in place. If damaged, bent, or unusual bends are noted, remove the jam nut, then remove the ball joint from the tie rod.

INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

- Inspect the spindle for excessive wear, cracks, bends, or imperfections.
- Inspect all welds for cracking.
- Inspect the suspension and braking and ride over the wear.
- Secure the spindle in a vise. Secure the spindle flange and suspension bracket. The spindle should be straight and true. If the spindle movement is rough or binding, press the spindle with a gear box grease/grease. Secure the spindle. If the movement remains rough, replace the spindle.

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Penton Staff

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Cars & Parts ,1995 Road and Track ,1984 **Autocar & Motor** ,1988-11 The Autocar ,1986 **Adweek Major Media Directory** ,1997 Arctic Cat Snowmobile 90-98 Penton Staff,2000-05-24 Arctic Cat Cougar El Tigre EXT EFI EXT 550 EXT 580 EXT 600 Pantera Panther Powder Special Prowler 440 ZL 500 ZR 580 and ZR 600 models manual **1985**
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