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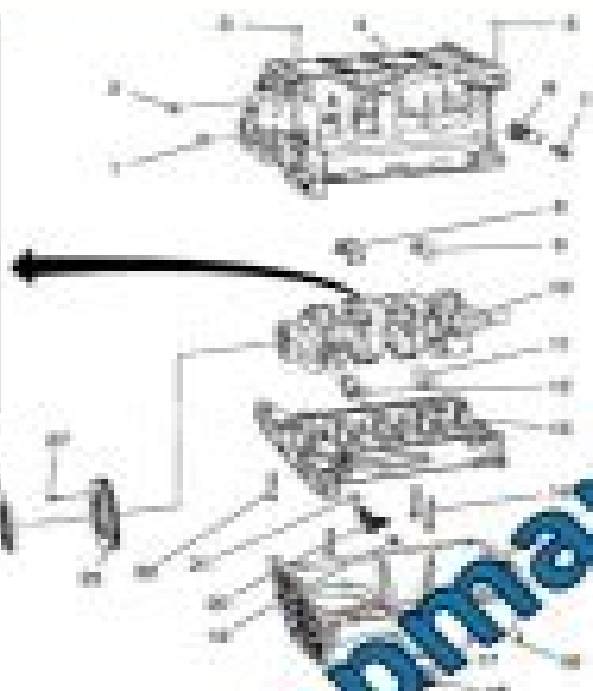
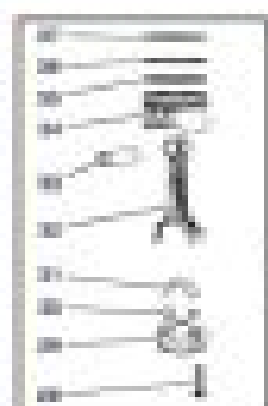


Fig. 7. Identifying Engine Block Assembly Components
Courtesy of GENERAL MOTORS CORP.

Component	Component Name
1	Upper Guide Sleeve
2	Lower Guide Sleeve
3	Water Pump Guide Sleeve
4	Upper Block
5	Crankshaft Water Guide Sleeve
6	Knock Sensor
7	Knock Sensor Bolt
8	Cylinder Crankshaft Thrust Bearing
9	Cylinder Crankshaft Bearing
10	Crankshaft
11	Lower Crankshaft Bearing
12	Lower Crankshaft Thrust Bearing

Fig. 8. Crank and Water Pump Assembly
Courtesy of GENERAL MOTORS CORP.

- Install E71-498-B pump (1) along with E71-498-F adapter (2).
- Install flange.

NOTE: The oil temperature should be between 80°C (176°F) and 100°C (212°F).

- Measure the oil pressure.
 - The oil pressure at idle speed should be 175 kPa (12.5 psi).
 - The oil pressure between 1000 – 1100 rpm should be 350 – 400 kPa (25 – 29 psi).
- If the engine oil pressure is below specifications, inspect the engine for 1 or more of the following conditions:
 - Oil pump wear or drive. Refer to [Oil Pump Inspection and Repair](#) and [Engine Drive, Lubrication and Oil Drain Cleaning and Servicing](#).
 - Oil pickup gallery clogged or torn. Refer to [Oil Pan Cleaning and Inspection](#).
 - Clogged passage in oil distribution gallery.
 - Oil pressure relief valve malfunction.
- Remove E71-498-B pump and E71-498-F adapter.

2015 Diesel Cruze Workshop Manual

Matthew Minter



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