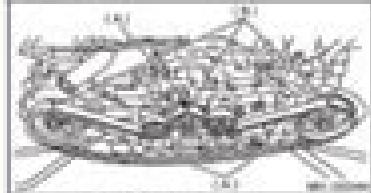


Subaru Outback Workshop Manual

Timing Belt

ME(H4SO)-55

(1) While aligning the alignment marks (B) on timing belt with the marks (A) on sprockets, position the timing belt properly.



(2) Install the bolt (inner No. 2) (B).

Tightening Torque:
20 N·m (1.8 kgf·m, 18.2 lb·in)

(3) Install the bolt (inner A).

Tightening Torque:
20 N·m (1.8 kgf·m, 18.2 lb·in)

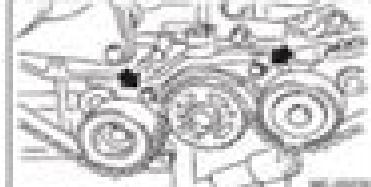


(4) After measuring the marks on timing belt and camshaft sprockets are aligned, remove the stopper pin from belt tension adjuster.



(5) Install the timing belt guides. (MT model)

(1) Temporarily tighten the bolts mounting the timing belt guides.



(2) Check and adjust the clearance between timing belt and timing belt guides by using the gauge.

Clearance:
1.0-0.5 mm (0.039-0.020 in)



(3) Tighten the bolts mounting the guides.

Tightening Torque:
8.75 N·m (0.9 kgf·m, 7.8 lb·in)



Install the timing belt cover. *(Ref. to ME(H4SO)-45, INSTALLATION, Timing Belt Cover.)*

(10) Install the crank pulley. *(Ref. to ME(H4SO)-45, INSTALLATION, Crank Pulley.)*

(11) Install the V-belts. *(Ref. to ME(H4SO)-42, INSTALLATION, V-belt.)*

Cylinder Block

ME(H4SO)-78

(1) Install the service hole plug and gasket.

NOTE:
Use a new gasket.

Tightening Torque:
70 N·m (7.1 kgf·m, 61.4 lb·in)



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(1) Motor
2) Motor pin
3) Timing ring
4) Timing cover

(5) Service hole plug
6) Service hole cover
7) Crank

Tightening Torque: 40 N·m (4.1 kgf·m, 35.4 lb·in)

(1) 6.4 kgf·m (671 lb·in)

(2) 19.7 kgf·m (180 lb·in)

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1. Understanding the eBook 2014 Subaru Outback Repair Manual
 - The Rise of Digital Reading 2014 Subaru Outback Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2014 Subaru Outback Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2014 Subaru Outback Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2014 Subaru Outback Repair Manual
 - Personalized Recommendations
 - 2014 Subaru Outback Repair Manual User Reviews and Ratings
 - 2014 Subaru Outback Repair Manual and Bestseller Lists
5. Accessing 2014 Subaru Outback Repair Manual Free and Paid eBooks
 - 2014 Subaru Outback Repair Manual Public Domain eBooks

- 2014 Subaru Outback Repair Manual eBook Subscription Services
- 2014 Subaru Outback Repair Manual Budget-Friendly Options

6. Navigating 2014 Subaru Outback Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- 2014 Subaru Outback Repair Manual Compatibility with Devices
- 2014 Subaru Outback Repair Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of 2014 Subaru Outback Repair Manual
- Highlighting and Note-Taking 2014 Subaru Outback Repair Manual
- Interactive Elements 2014 Subaru Outback Repair Manual

8. Staying Engaged with 2014 Subaru Outback Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 2014 Subaru Outback Repair Manual

9. Balancing eBooks and Physical Books 2014 Subaru Outback Repair Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection 2014 Subaru Outback Repair Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine 2014 Subaru Outback Repair Manual

- Setting Reading Goals 2014 Subaru Outback Repair Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 2014 Subaru Outback Repair Manual

- Fact-Checking eBook Content of 2014 Subaru Outback Repair Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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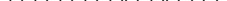
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