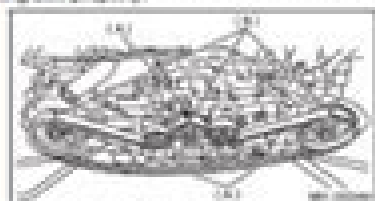


# Subaru Outback Workshop Manual

## Timing Belt

### MECHANICAL

(1) While aligning the alignment mark (B) on timing belt with the mark (A) on sprockets, position the timing belt properly.



(2) Install the belt idler No. 2 (B).

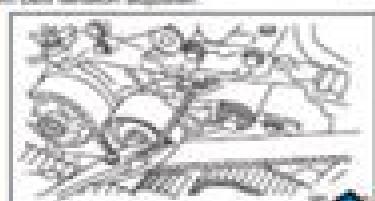
**Tightening torque:**  
20 N·m (14.0 kgf-m, 26.8 ft-lb)

(3) Install the belt idler (A).

**Tightening torque:**  
20 N·m (14.0 kgf-m, 26.8 ft-lb)



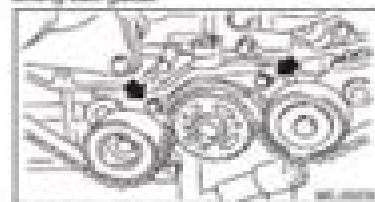
(4) After ensuring the marks on timing belt and camshaft sprockets are aligned, remove the stopper pin from belt tension adjuster.



(5) Install the timing belt guide. (MT model)



(7) Temporarily tighten the bolts mounting the timing belt guide.



(8) Check and adjust the clearance between timing belt and timing belt guide by using the feeler gauge.

**Clearance:**  
1.0-0.5 mm (0.039-0.020 in)



(9) Tighten the bolts mounting the guide.

**Tightening torque:**  
9.75 N·m (7.0 kgf-m, 7.1 ft-lb)



(10) Install the timing belt cover. <Ref. to ME(H450)-50 INSTALLATION, Timing Belt Cover.>  
(11) Install the crank pulley. <Ref. to ME(H450)-41 INSTALLATION, Crank Pulley.>  
(12) Install the V-belts. <Ref. to ME(H450)-42, 43 INSTALLATION, V-belt.>

## Cylinder Block

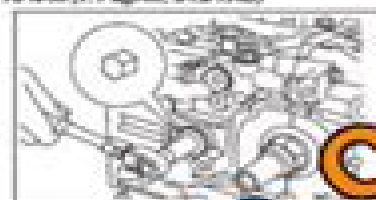
### MECHANICAL

(1) Install the service hole plug and gasket.

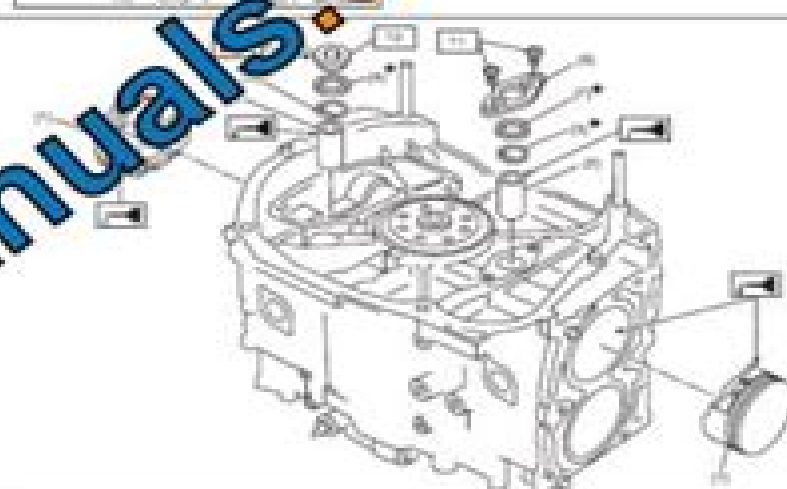
**NOTE:**

Use a new gasket.

**Tightening torque:**  
20 N·m (7.1 kgf-m, 21.8 ft-lb)



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- (1) Piston
- (2) Piston pin
- (3) Snap ring
- (4) Gasket

- (5) Service hole plug
- (6) Service hole cover
- (7) O-ring

**Tightening torque A·B (kgf-m, ft-lb)**  
A: 8.4 (6.7, 6.7)  
B: 20 (7.1, 21.8)

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**Phil Edmonston**



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