

## 5. Tightening torque

### BOLT/NUT TIGHTENING TORQUE

			Unit: kgf·m (lbf·ft)
Cylinder head clamping bolt:	Main bolt and nut	M12	13—14 (94.0—101.3)
	Sub. bolt	M8	2.5—3.0 (18.1—21.7)
	Stud bolt	M12	5—5.5 (36.2—40.0)
Connecting rod clamping bolt:		M9	4.5—5.0 (32.5—36.2)
Flywheel clamping bolt:		M10	8.5—9.0 (61.5—65.1)
Intermediate main bearing housing bolt		M10	4.5—5.0 (32.5—36.2)
Intermediate main bearing housing set bolt		M12	7.0—7.5 (50.6—54.2)
Flywheel side main bearing housing bolt		M8	2.5—2.7 (18.1—19.5)
Valve rocker arm shaft support clamping nut		M10	4.5—5.0 (32.6—36.2)
Crankshaft V-pulley clamping nut		M18	6.0—7.0 (43.4—50.6)
Fuel inj. pump driving gear nut		M18	6.0—7.0 (43.4—50.6)
Crankshaft gear clamping nut		M28	11.0—11.5 (79.6—83.2)
Camshaft bearing clamping screw		M8	1.5—1.7 (10.9—12.3)
Mounting flange			5.5—6.0 (39.8—43.4)
Standard bolt:		M4	0.2—0.35 (1.4—2.5)
		M6	0.8—1.0 (5.8—7.2)
		M8	2.5—2.7 (18.1—19.5)
		M10	4.5—5.0 (32.5—36.2)
		M12	7.0—7.5 (50.6—54.2)
Ball joint bolt		M8	1.2—1.7 (8.7—12.3)
		M10	2.0—3.0 (14.5—21.7)
		M12	2.5—3.5 (18.1—25.3)



## 2e Engine Torque Settings

**John Heywood**

## 2e Engine Torque Settings:

**Internal Combustion Engine Fundamentals 2E** John Heywood, 2018-05-01 Publisher's Note Products purchased from Third Party sellers are not guaranteed by the publisher for quality authenticity or access to any online entitlements included with the product. The long awaited revision of the most respected resource on Internal Combustion Engines covering the basics through advanced operation of spark ignition and diesel engines. Written by one of the most recognized and highly regarded names in internal combustion engines this trusted educational resource and professional reference covers the key physical and chemical processes that govern internal combustion engine operation and design. Internal Combustion Engine Fundamentals Second Edition has been thoroughly revised to cover recent advances including performance enhancement efficiency improvements and emission reduction technologies. Highly illustrated and cross referenced the book includes discussions of these engines environmental impacts and requirements. You will get complete explanations of spark ignition and compression ignition diesel engine operating characteristics as well as of engine flow and combustion phenomena and fuel requirements. Coverage includes Engine types and their operation, Engine design and operating parameters.

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**Propfan Test Assessment (PTA)**, 1989 **Chilton's Auto Repair Manual**, 1954

**Thomas Register of American Manufacturers**, 2002 This basic source for identification of U.S. manufacturers is arranged by product in a large multi volume set. Includes Products, services, Company profiles and Catalog file.

**Engine Torque Specifications** P.A. Sturtevant Company, 1957

## **2e Engine Torque Settings** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has been more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**2e Engine Torque Settings**," written by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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