

## 5. Tightening torque

### BOLT/NUT TIGHTENING TORQUE

Unit: kgf-m (lbf-ft)

Cylinder head clamping bolt	Main bolt and nut	M12	13—14 (94.0—101.3)
	Sub. bolt	M8	2.5—3.0 (18.1—21.7)
	Stud bolt	M12	5—5.5 (36.2—40.0)
Connecting rod clamping bolt		M9	4.5—5.0 (32.5—36.2)
Flywheel clamping bolt		M10	8.5—9.0 (61.5—65.1)
Intermediate main bearing housing bolt		M10	4.5—5.0 (32.5—36.2)
Intermediate main bearing housing set bolt		M12	7.0—7.5 (50.6—54.2)
Flywheel side main bearing housing bolt		M8	2.5—2.7 (18.1—19.5)
Valve rocker arm shaft support clamping nut		M10	4.5—5.0 (32.6—36.2)
Crankshaft V-pulley clamping nut		M18	6.0—7.0 (43.4—50.6)
Fuel inj. pump driving gear nut		M18	6.0—7.0 (43.4—50.6)
Crankshaft gear clamping nut		M28	11.0—11.5 (79.6—83.2)
Camshaft bearing clamping screw		M8	1.5—1.7 (10.9—12.3)
Mounting flange			5.5—6.0 (39.8—43.4)
Standard bolt		M4	0.2—0.35 (1.4—2.5)
		M6	0.8—1.0 (5.8—7.2)
		M8	2.5—2.7 (18.1—19.5)
		M10	4.5—5.0 (32.5—36.2)
		M12	7.0—7.5 (50.6—54.2)
Ball joint bolt		M8	1.2—1.7 (8.7—12.3)
		M10	2.0—3.0 (14.5—21.7)
		M12	2.5—3.5 (18.1—25.3)



## 2e Engine Torque Settings

**John Heywood**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **2e Engine Torque Settings:**

**Internal Combustion Engine Fundamentals 2E** John Heywood, 2018-05-01 Publisher's Note Products purchased from Third Party sellers are not guaranteed by the publisher for quality authenticity or access to any online entitlements included with the product The long awaited revision of the most respected resource on Internal Combustion Engines covering the basics through advanced operation of spark ignition and diesel engines Written by one of the most recognized and highly regarded names in internal combustion engines this trusted educational resource and professional reference covers the key physical and chemical processes that govern internal combustion engine operation and design Internal Combustion Engine Fundamentals Second Edition has been thoroughly revised to cover recent advances including performance enhancement efficiency improvements and emission reduction technologies Highly illustrated and cross referenced the book includes discussions of these engines environmental impacts and requirements You will get complete explanations of spark ignition and compression ignition diesel engine operating characteristics as well as of engine flow and combustion phenomena and fuel requirements Coverage includes Engine types and their operation Engine design and operating parameters Thermochemistry of fuel air mixtures Properties of working fluids Ideal models of engine cycles Gas exchange processes Mixture preparation in spark ignition engines Charge motion within the cylinder Combustion in spark ignition engines Combustion in compression ignition engines Pollutant formation and control Engine heat transfer Engine friction and lubrication Modeling real engine flow and combustion processes Engine operating characteristics     Fundamentals of Air Pollution 2e Arthur C. Stern, 1984-05-28 Fundamentals of Air Pollution Second Edition discusses the basic chemistry physics and engineering of air pollution This edition explores the processes and equipment that produce less pollution in the atmosphere This book is comprised of six parts encompassing 28 chapters This text starts with an overview of the predominant air pollution problems during the Industrial Revolution including smoke and ash produced by burning oil or coal in the boiler furnaces of power plants marine vessels and locomotives This edition then explores the mathematical models of atmospheric transport and diffusion and discusses the air pollution control in communities Other chapters deal with atmospheric chemistry control technology and visibility through the atmosphere This book further examines the regulatory concepts that have become more significant such as the bubble concept air quality emission standards and the trading and banking of emission rights Air pollution scientists atmospheric scientists ecologists engineers educators researchers and students will find this book extremely useful     **Propfan Test Assessment (PTA)** , 1989     **Chilton's Auto Repair Manual** , 1954     **Thomas Register of American Manufacturers** , 2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file     **Engine Torque Specifications** P.A. Sturtevant Company, 1957

## **2e Engine Torque Settings** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**2e Engine Torque Settings**," written by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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