

Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CR3 2.20 (Common)		
Air inlet (port size)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger cooling	Closed cooled		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/flow rate (m³)	30 (3.3)		
Peak torque at rpm (ft)	431 ft-lb @ 2000 rpm	540 ft-lb @ 2000 rpm	594 ft-lb @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size mm (in)	270 (10.63)		
Flywheel housing	140.8		
Electrical system	12V 100A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & SternDrive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

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## BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Options	Crank Power		Fuel flow @ Rated Speed L/hr (GPH)	Rated RPM	RPM Speed (km/h)	Max Rated Engine Speed (RPM)	Emissions Ratings (See also next page)		
		kW	HP					CEC	EU	IMO
170	Exhaust Inboard	170	230	11.5 (9.3)	800		3000	Tier 3		
230	Exhaust Inboard	230	310	49 (12.8)	800	650	4200	Tier 3	IMO 2	Tier 2
270	Exhaust Inboard	270	365	55 (14.3)						

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# 1970 Mercruiser Engine Spec

**JG Myers**



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Shipping World and Shipbuilder , 1993     **Canadian Shipping and Marine Engineering News** , 1969     **Big-Block Chevy Marine Performance** Dennis Moore, 1998 Dennis Moore details the differences between automotive and marine performance components and design Topics covered include The differences between auto and marine engines Starters flywheels ignition systems exhaust and cooling Parts combinations and recommendations for performance applications Also included are photo how to sequences and instructions on build up and installation as well as tuning and repair     The Waterways Journal , 1983-10     **The Transition from Communism to the European Union** David Turnock, 2009 Offers an overview of economic change in Romania and studies the transformation in industry energy and agriculture drawing on fieldwork in different parts of the country This book is suitable for students and researchers in the fields of regional economics and post communism and readers with an interest in Romania the Balkans or the EU     **Consumers Index to Product Evaluations and Information Sources** , 1989     *Proceedings - United States Naval Institute* United States Naval Institute, 1970     The Motor Ship , 1982

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web jan 10 2019 conduct a hazard analysis begin by reviewing every step in the entire manufacturing process from raw material production procurement and handling to manufacturing distribution and consumption of the finished product and consider the potential risks for biological chemical and physical contamination once those risks are

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web aug 14 1997 conduct a hazard analysis principle 1 determine critical control points ccps principle 2 establish critical limits principle 3 establish monitoring procedures principle 4 establish