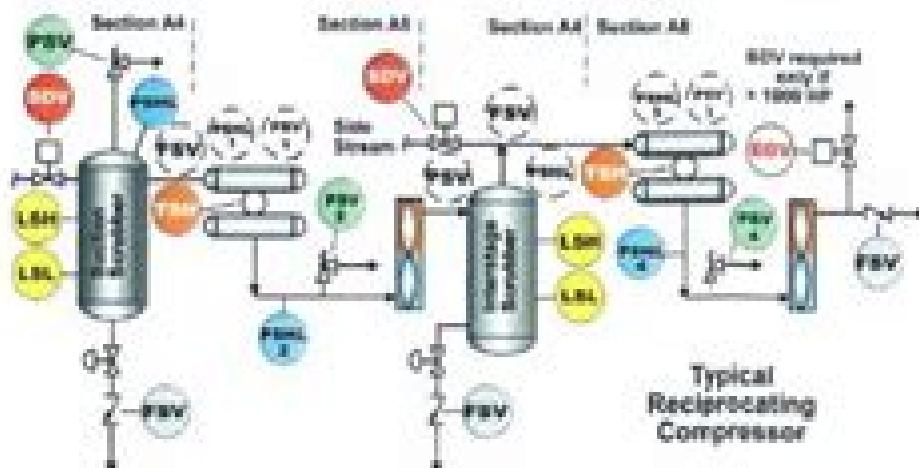


Analysing the API 545 to preliminary design for process safety

As per API 545, that could be classified by major equipments for protecting, the typical could be able to use in particular project.

1. Compressor



Each PSH line	Each PSV line
<p>A.5a.1 - PSH installed.</p> <p>A.5a.2 - Each input source is protected by a PSH that will also protect the compressor.</p>	<p>A.5a.1 - PSV installed.</p> <p>A.5a.2 - Input(s) have a PSV that will also protect the compressor.</p>
<p>A.5b.1 - PSH installed.</p> <p>A.5b.2 - Compressor is protected by a downstream PSH, located upstream of cooler & can't be isolated from the compressor.</p>	<p>A.5b.1 - PSV installed.</p> <p>A.5b.2 - Comp. is protected by a downstream PSV, located upstream of cooler & can't be isolated from the compressor.</p>
<p>A.5c.1 - PSH installed.</p> <p>A.5c.2 - Each input source is protected by a PSH that will also protect the compressor.</p>	<p>A.5c.1 - Compressor is kinetic energy type and incapable of generating a pressure > MARY of the compressor or discharge piping.</p>

Figure 1: typical reciprocating compressor protection devices

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Safety and Security Review for the Process Industries Dennis P. Nolan, 2011-10-28 Dennis P. Nolan [Pacific Coast Joint Chapter Meeting](#) American Petroleum Institute. Pacific Coast Chapter. Joint Meeting, 1980 [Applications of HAZOP and What-If Safety Reviews to the Petroleum, Petrochemical and Chemical Industries](#) Dennis P. Nolan, 1994-12-31

This publication is intended to provide guidance to HAZOP Hazard and Operability and What If review teams associated with the petroleum petrochemical and chemical industries. It describes the nature responsibilities methods and documentation required in the performance of such reviews. This ensures the reviews are conducted in a timely effective and professional manner as may be prescribed by a company's Process Safety Management PSM Policy. This book can be used as a practical reference to prepare the safety review requirements for these industries and their process safety management systems. The safety of petroleum and chemical facilities is an important part of a company's operations. Recent worldwide petrochemical safety regulations and a company's own process safety management policies would require that a process hazard analysis (PHA) review of its existing and proposed petroleum operations be accomplished. The limits of hazardous substances cited by both the US Occupational Safety and Health Administration (OSHA) and the Environmental Protection Agency (EPA) regulations dictate the applications of process safety management elements at almost all of a company's facilities. These reviews are intended to reduce the probability and/or consequences of a major incident that would have a detrimental impact to the employees, the public's well-being, onsite or offsite properties, the environment and most important to a company itself, its continued business operation and survival. Process hazard analysis reviews are not intended to identify the minor slips, trips or falls; these are the responsibility of the company's general safety requirements and are well-established. The process hazard analysis is looking for the major incidents which have the potential for severe impacts. HAZOP and What If reviews are two of the most common petroleum and chemical industries qualitative methods used to conduct process hazard analyses. Up to 80% of a company's process hazard analyses may consist of HAZOP and What If reviews with the remainder 20% from checklist, Fault Tree Analysis, Event Tree, Failure Mode and Effects Analysis, etc. An experienced review team can use the analysis to generate possible deviations from design, construction, modification and operating intent that define potential consequences. These consequences can then be prevented and/or mitigated by the application of the appropriate safeguards.

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extremely hazardous environment. Therefore the improvement of the safety factors in offshore production platforms is of vital importance and involves areas such as the design, engineering and construction of these installations. An international conference on this subject was organized by the IMechE in April 1991 and covered such topics as the human dimension in offshore safety, materials for safe platforms and legislating for safer engineering design.

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