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3. Clean shaft threads and sprocket nut to remove all previous thread locking agent and apply Loctite™ Primer N.



4. Apply a light film of anti-seize compound to splines of shaft. Place belt onto front sprocket, place sprocket over splines of output shaft.
5. Apply Loctite™ 262 to threads of shaft and nut.
6. Install drive sprocket nut.

NOTE: If primary is disassembled, shaft transmission into 5th gear and install clutch shaft holding tool on clutch shaft to tighten sprocket nut.



NOTE: If primary is assembled, follow instructions to hold shaft as described for Drive Sprocket Removal, page 11-5.

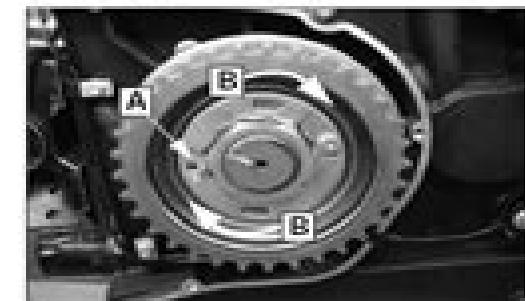
7. Torque nut.

TORQUE: Drive Sprocket Nut
244 Nm (180 lb-ft.)
Loctite™ 262

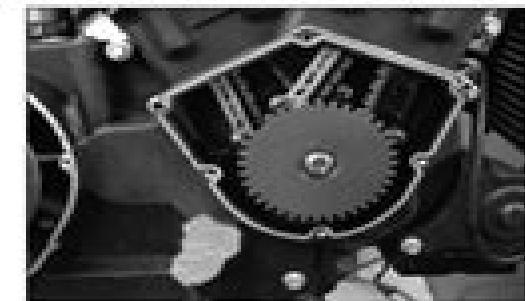
8. Install lock plate.

NOTE: The lock plate can be installed in many positions and either side of the plate can be used. If the plate still does not align, tighten sprocket nut slightly and try to fit the lock plate again.

9. Install lock plate screws (A).
10. Rotate the plate **CLOCKWISE** (B) until it stops and hold it firmly against the nut.



11. Tighten the lock plate screws to 9.5 Nm (85 lb-in.).
12. Install timing wheel. Torque bolt to 23 Nm (17 lb-ft).



13. Adjust belt tension (page 2-25) and wheel alignment (page 2-26).
14. Install drive sprocket cover with a new gasket (adhesive side of gasket faces cover). Torque cover screws to 9.5 Nm (85 lb-in.).

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R Barnett

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The Job To Be Done Clint L. Coffey,2023-01-12 A unique blend of historical narrative and personal memoir this is the powerful true story of seven young men including the author s father who served in Bomber Command in World War Two Based on a pilot s logbook and years of research this beautifully crafted historical exploration follows the young airmen through training and then vividly relates their experiences in almost sixty combat operations against targets in Germany and France The story of their lives after returning home including the burdens they carried with them is told with empathy and compassion The Job To Be Done is a compelling combination of original WW2 records and historical fact with thoughtful analysis and insights Using unique maps photographs logbook pages and interviews and anecdotes it crafts a deeply personal story that will resonate with fans of both military history and memoir The Job To Be Done is a heartfelt tribute and a uniquely rewarding reading experience

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financing Is there any possibility for cooperation between Sudan and South Sudan In this context the major objective of this study is to analyze the political development of the country to verify that political stability fosters the achievement of economic and social development It also seeks to analyse the political history of Sudan in general and South Sudan in particular emphasising the importance of political stability among other considerations as a precondition for socioeconomic development Furthermore other objectives of the study include suggestions on how political stability could be ensured in South Sudan and how good governance may promote political and economic stability In light of the above this study focuses on the issues of the political transition and policies that will improve the economic political and social well being of the people of South Sudan It seeks ways of setting up policies that will raise the standard of living of people with sustained growth and move from a simple low income economy to a modern high income economy It also attempts to develop a framework for cooperation between Sudan and South Sudan The methodology that is adopted to address these issues is collecting sorting and analysing primary and secondary information relating to the history of political and economic development in South Sudan using empirical approaches such as SWOT analysis information sources references and books However this study is organized as follows chapter 1 discusses political stability and economic development in a theoretical framework through which we explore the empirical analysis it is divided into four sections Section 1 focuses on definition causes and measurement of political stability with an aim to assess the effect of political stability on growth related variables In section 2 we define the concept of political instability and measure it by using indicators like the number of coups d tat the number of major government crises the number of cabinet changes and the number of political revolutions as well as political assassinations Section 3 discusses the concept and definition of economic development and summarizes the major theories of economic development in five fundamental elements The last section explores the implications of financing economic development by discussing domestic resources including deficit financing and foreign financial resources and the role of each of them in achieving economic development Chapter 2 presents the political and social background of South Sudan is divided into three sections Section 1 discusses South Sudan s ability to function and successfully implement its policies and strategic vision for the year 2040 Section 2 focuses on the demographic structure of South Sudan in terms of population education languages and culture Section 3 discusses the social indicators such as infrastructure poverty and corruption which affect improving social welfare as well as the political stability and economic development of the Republic of South Sudan Chapter 3 focuses on the South Sudan economy and the challenges Here we discuss the political and development challenges facing South Sudan as well as the investment opportunities This chapter discusses the major challenges which face South Sudan especially issues such as border demarcation political reform and oil shutdown as well as investment opportunities in oil and agriculture In chapter 4 we discuss South Sudan s oil and economic development It focuses on oil resources and their impact on sustainable development the impact of oil shutdown on political and economic development and the possibility of deficit

financing In chapter 5 we discuss the future of stability and prosperity in South Sudan It discusses how good governance and cooperation can be enormously beneficial to South Sudan in the process of building sustainable political and economic stability and what South Sudan can learn from other countries The major findings of this study are as follows Political stability plays an important role in determining economic growth and economic development in many economies The degree of political stability is high if there is a high degree of democracy or autocracy Strong democracies or strong autocracies are best equipped to provide political stability that may lead to economic development It is then the level of political stability within a given country regardless of regime type that results in economic growth Long term sustainable economic growth depends on the ability to raise the rates of accumulation of physical and human capital by securing necessary sources domestic foreign or deficit finance to use efficiently for financing economic development Most economists view corruption as a major obstacle to development It is seen as one of the causes of low income and is believed to play a critical role in generating poverty traps e g Blackburn et al 2006 Thus corruption according to this view sands the wheels of development and it makes economic and political transitions difficult Not only is good governance critical to development but it is also the most important factor in determining whether a country has the capacity to use resources effectively to promote economic growth and reduce poverty The Publishers Weekly ,2008 *Hurricane* John Dibbs,Tony Holmes,Gordon Riley,2017-05-18 2017 marks the 80th anniversary of the remarkable Hawker Hurricane formally entering service The RAF's first monoplane fighter it dragged the Air Force into a position where it could defend Britain in her hour of need The true workhorse of the RAF the Hurricane came into its own in the hot summer months of 1940 valiantly defending the skies above Britain Outnumbering Spitfires three to one the Hurricane also downed far more enemy aircraft Without the obvious elegance of the Me 109 or the Spitfire the Hurricane was nonetheless beloved by its pilots for its ability to simultaneously take a battering and inflict serious damage from its remarkably stable gun platform This stunning book reveals the Hurricane in all its glory from fascinating first hand accounts from the men who flew her to the truly breath taking images from John Dibbs of the Hurricanes still in flight today This lavish fully illustrated edition is a must have for all fans of aviation history

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