

# Alberta welding first year final AIT exam

A Material Safety Data Sheet must be reviewed whenever new information becomes available or at least how often? - answer every three years

What is the total number of hours of work experience, including technical training, required per year in the Welder Apprenticeship Program? - answer 1800

Voltage-sensing wire feeders set their speed according to: - answer arc voltage.

How much electrode stickout is recommended when using gas shielded FCAW with 1.2 mm (0.045") wire? - answer 10 mm to 19 mm (3/8" to 3/4")

One of the main functions of the contact tube is to: - answer transfer current to the electrode.

Flame propagation means the speed at which the fuel gas will travel - answer False

What height limitation is in place when using freestanding scaffolding? - answer For free standing scaffolds, the scaffold must not be taller than three (3) times its smallest dimension in height

The best reference point for dimensioning on pressure vessels is the: - answer datum line

Which of the following is an abbreviation of a Non destructive test ? - answer UT

In common fabricating practice, there are how many basic joint types? - answer 5

Single "V" butt joints are used on material thicknesses of: - answer 3/8" - 1" (9.5 - 25.4mm)

A small change in sling angle can drastically affect the: - answer sling load.

The power sources used for pulsed spray transfer are: - answer DC synergic, microprocessor-controlled.

Single "V" butt joints are used on material thicknesses of: - answer 3/8" - 1" (9.5 - 25.4mm)

If you must apply force to a suspended load, always pull the load towards you. - answer

# Ait Ironworkers Sample Test

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