

1 Tuned pipe temperature sensor
2 Fuel line support

3. Remove the primary air intake element, refer to **AIR INTAKE SYSTEM**.

4. Unclip THCM module from air injection tank.



1 Disconnect air injection tank

5. Cut locking tie that secures tuned pipe temperature sensor wires to air injection tank.



1 Locking tie

6. Remove THCM module and sensors (EGTS and tuned pipe temperature sensor) as an assembly by carefully moving them towards LH side.

7. Install NEW THCM module and sensors as the reverse of removal.

NOTICE Do not use an impact wrench for installation.

8. Tighten tuned pipe temperature sensor to specification while holding sensor to prevent turning.

TIGHTENING TORQUE	
Tuned pipe temperature sensor	45 Nm (33 lbf·ft)

9. Install body panels as the reverse of removal.
NOTE: Ensure that tuned pipe temperature sensor is properly configured using E.U.D.S. Refer to **E-TEC DIRECT FUEL INJECTION** subsection.

MANFOLD

Manifold Removal

1. Remove tuned pipe. Refer to **TUNED PIPE AIR-SCHEM** in this subsection.

2. Remove and discard manifold screws.

REQUIRED TOOL	
ALLEN SPHERICAL SOCKET	10mm

NOTICE Heat screws for 30 seconds before loosening to prevent screw breakage.

3. Remove manifold.

4. Remove and discard gaskets.

Manifold Inspection

Check if manifold is cracked or damaged. Replace if necessary.

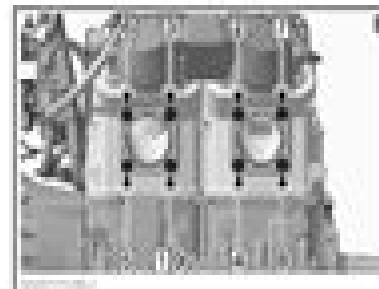
Manifold Installation

1. Install manifold with NEW gaskets.

2. Install NEW manifold screws.

3. Tighten manifold screws to specification using the following pattern.

NOTICE Do not use an impact wrench to tighten manifold screws.



1 10mm

MANFOLD SCREWS	
ENGINE	TIGHTENING TORQUE
600 WD E-TEC	11 Nm (8 lbf·ft)
600 E-TEC	14 Nm (10 lbf·ft)

4. Install tuned pipe as the reverse of removal.

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