

SPECIFICATIONS**FASTENER TIGHTENING SPECIFICATIONS**

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Clutch Cover M8 Bolts	26 N.m	19 lb-in
Drain Plug	30 N.m	22 lb-in
Foil Plug	35 N.m	26 lb-in
Input Flange 3/8 in. 24 Nut	260 N.m	190 lb-in
Prog Guard	24 N.m	18 lb-in
Propeller Shaft-to-Drive Shaft Flange M10 Bolts	70 N.m	52 lb-in
Rear Bracket Housing-to-Body M12 Bolts	160 N.m	117 lb-in
Rear Bracket M12 Head Nut	160 N.m	117 lb-in
Rear Cover M10 Bolts	40 N.m	30 lb-in
Rear Cover M8 Bolts	26 N.m	19 lb-in
Ring Gear M8 Bolts	54 N.m	40 lb-in
Side Bracket Housing-to-Body M12 Bolts	160 N.m	117 lb-in
Vent Fitting	24 N.m	18 lb-in

REAR AXLE SPECIFICATIONS

Rear Axle Specifications

Application	Specification	
	Metric	English
Assembly Building Torque - without Clutch Lubed Bearings	1.96-3.15	17-31 lb-in
Gear Ratio, 3.61, 2.71, and 1.81 3.01	2.55	2.55
Gear Ratio 1.66 3.21	3.39	3.39
Pinion Shaft Preload	1.69 N.m	15 lb-in
Pinion-to-Ring Gear Backlash	0.125-0.225 mm	0.005-0.009 in
Rear Differential Full Capacity	750 ml	25.4 ml

SEALERS, ADHESIVES, AND LUBRICANTS

Sealers, Adhesives, and Lubricants

Application	Type of Material	Saturn P/N United States

2005 Saturn Vue Torque Specifications

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Moseley, Zempachi Ogumi, David A. J.
Rand, Bruno Scrosati**

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Ward's Automotive Yearbook ,2005 Includes advertising matter **Automobile Magazine** ,2006 *Automotive News* ,2006 *Specifications* Caterpillar Inc,1994 **Torque Specifications Manual** John M. Fisher,2001 *Torque Specifications Manual* ,2000 Boyce's Torque Specifications 1 David Boyce Publishing,1989-01-01 *Torque*

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