

## 2004 DRIVELINE/AXLE

### Rear Drive Axle - Vue

## SPECIFICATIONS

### FASTENER TIGHTENING SPECIFICATIONS

#### Fastener Tightening Specifications

Application	Specification	
	Metric	English
Clutch Cover M8 Bolts	26 N.m	19 lb-in
Drain Plug	50 N.m	22 lb-in
Fill Plug	35 N.m	26 lb-in
Input Flange 3/4 x 20 Nut	200 N.m	150 lb-ft
Prop Guard	24 N.m	18 lb-in
Propeller Shaft-to-Drive Shaft Flange M10 Bolts	70 N.m	52 lb-in
Rear Bracket Bushing-to-Body M12 Bolts	105 N.m	77 lb-in
Rear Bracket M12 Bolts/Nuts	105 N.m	77 lb-in
Rear Cover M10 Bolts	46 N.m	34 lb-in
Rear Cover M8 Bolts	26 N.m	19 lb-in
Ring Gear M8 Bolts	54 N.m	40 lb-in
Side Bracket Bushing-to-Body M12 Bolts	105 N.m	77 lb-in
Yoke Fitting	24 N.m	18 lb-in

### REAR AXLE SPECIFICATIONS

#### Rear Axle Specifications

Application	Specification	
	Metric	English
Assembly Rolling Torque - without Clutch-Lubed Bearings	1.9-3.5	17-31 lb-in
Gear Ratio, L61 2.2L and L61 3.0L	2.53	2.53
Gear Ratio L66 3.5L	3.39	3.39
Pinion Shaft Preload	1.69 N.m	13 lb-in
Pinion to Ring Gear Backlash	0.125-0.225 mm	0.005-0.009 in
Rear Differential Fill Quantity	750 ml	25.4 oz

### SEALERS, ADHESIVES, AND LUBRICANTS

#### Sealers, Adhesives, and Lubricants

Application	Type of Material	Saturn P/N
		United States

# 2005 Saturn Vue Torque Specifications

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Moseley, Zempachi Ogumi, David A. J.  
Rand, Bruno Scrosati**

## 2005 Saturn Vue Torque Specifications:

**Chilton General Motors Mechanical Service** ,2005

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*Ward's Automotive Yearbook* ,2005 Includes advertising matter **Automobile Magazine** ,2006 *Automotive News* ,2006 *Specifications* Caterpillar Inc,1994 **Torque Specifications Manual** John M. Fisher,2001 *Torque Specifications Manual* ,2000 Boyce's Torque Specifications 1 David Boyce Publishing,1989-01-01 *Torque*



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