

towards bearing until clearance is $\frac{1}{16}$ inch below bush with hub.

4. STEERING PEDISTAL. Refer front of tractor. Then remove cap screws retaining pedestal (1) (Fig. 2) to steering gear shaft.

When reinstalling, make certain that the steering gear shaft is centered and install pedestal with wheels in straight ahead position and center to steer. Tighten retaining screws to 130-140 ft.-lbs. torque.

ADJUSTABLE FRONT AXLE

5. WHEEL ASSEMBLY. Refer to Fig. 4. Stamped wheel disc is reversible on hub. Bearing adjustment is made by tightening retaining nut on spindle until bearings are firmly seated, backing out all one revolution and installing center pin. Bearings should be repacked with No. 2 wheel bearing grease after each 500 hours of use.

Crimped edge of seal shell should be towards shoulder on spindle when removing seal. Inner side of seal shell towards bearing.

6. AXLE ADJUSTMENTS. The adjustable front axle provides wheel tread widths of 62-66 inches on 7000 models and 60-64 inches on all other models. Front wheels may be mounted inside out on some models to increase tread width.

The rods are grooved or threaded to facilitate track adjustments; however, it may be advisable to measure front wheel toe-in and adjust to $1/32$ to $1/8$ inch. Tighten bolts in the rod clamps severely.

7. AXLE CENTER (MAIN) MEMBER AND RADIUS ROD ASSEMBLY. Support front end of tractor and remove bolts through center member and axle extensions (spindle supports). Loosen or remove bolts in the rod clamps and slide axle extension (7) (Fig. 5 or 5A) with front wheels and spindle out of main member and the rod shafts out of the rod tubes. Remove external power steering cylinder on models so equipped. On all models, place floor jack under center member and remove pivot pin (2) (Fig. 5A) on 7000 models or rear pivot screw (4) (Fig. 5) and front pivot pin (2) on all other models. Lower the axle until it clears the pivot brackets, then pull center member out from under tractor.

Bushings (3) (Fig. 5) on all models except 7000 are pre-lubed and if carefully installed should not need reaming. Pivot pin (2) should have 0.012-0.015 clearance in bushing (3) and 0.005-0.008 clearance in front support bore.

Reverse removal procedure to install new center member.

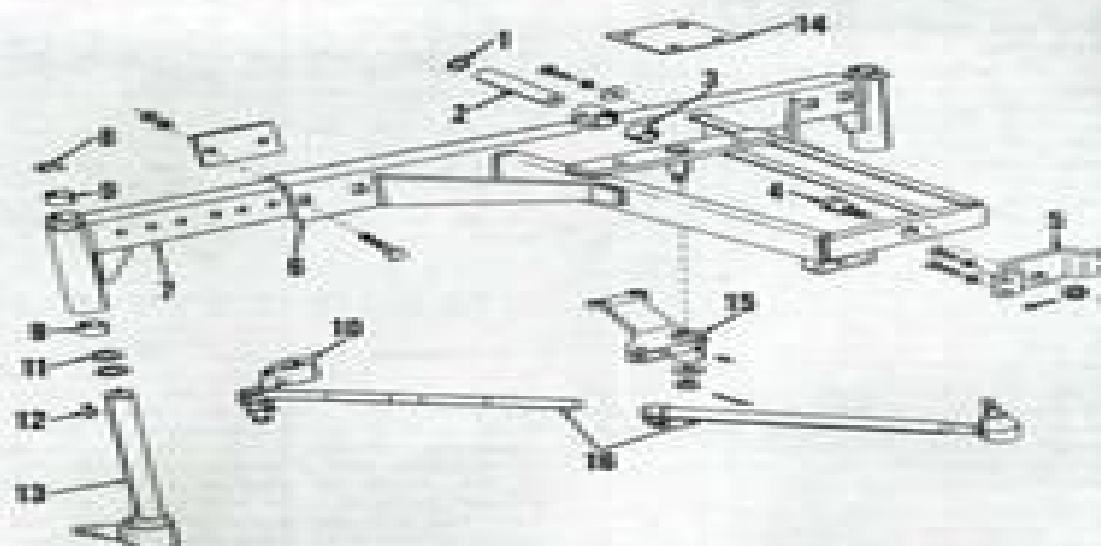


Fig. 5—Exploded view of adjustable front axle assembly used on all models except 7000. Steering arm (14) is used with internal cylinder type front support (Fig. 12). Steering arm (15) is used with external cylinder type steering (Fig. 13).

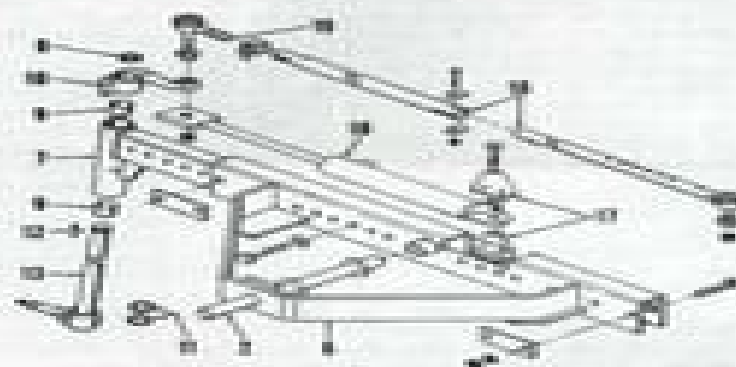
1. Main axle
2. Pivot pin
3. Bushing
4. Rear pivot screw
5. Front pivot pin
6. Axle extension
7. Axle extension
8. Axle extension
9. Axle extension
10. Spindle support
11. Spindle
12. Spindle bushing
13. Spindle support
14. Steering arm
15. Steering arm
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8. SPINDLE BUSHINGS. Support front end of tractor and remove front wheels. Remove snap ring (6) (Fig. 5 or 5A), spindle arm (10) and Woodruff key (11). Spindle can then be removed from bottom of axle extension (spindle support). Drive bushings (12) from top and bottom of spindle bore and remove

thrust washers (13) from spindle.

New spindle bushings are pre-lubed and should not require reaming. Press or drive bushings into support bush with ends of spindle bore. Install two thrust washers on spindle and reassemble.

Fig. 6—Exploded view of adjustable front axle assembly used on 7000 models. Steering arm (14) is used with internal cylinder type front support (Fig. 12). Steering arm (15) is used with external cylinder type steering (Fig. 13).



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Marco Cascella



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