

# Powerhead Disassembly

## Removing Engine Components

**NOTE:** Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

Component/Assembly	Section
CO2	2A
Plywheel	2A
Stator Assembly	2A
Trigger Assembly	2A
Starter Motor	2B
Starter Solenoid	2B
Voltage Regulator/Rectifier	2B
Fuel Pump	2A
Carburetor and Linkage	3B
Air Filter	3B
Fuel Injection Valve	3B
Oil Pump	3C
Ball Cable Catch Assembly	1A
Control Cable Anchor Bracket	1A

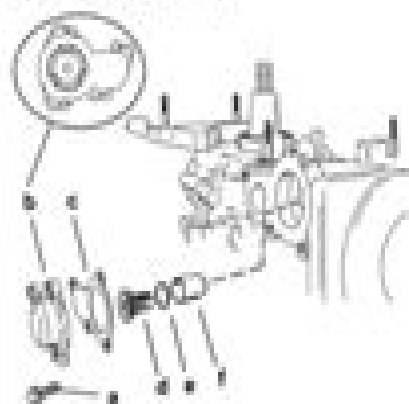
**NOTE:** All ignition and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.



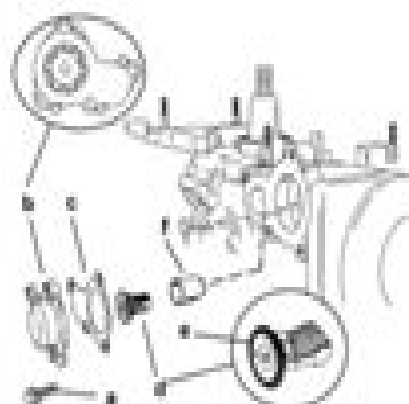
a - Powerhead Stand (SN 0002150-14) (0002150-15)  
Powerhead Stand (SN 0002150-17) (0002150-18)

## THERMOSTAT ASSEMBLY



### SN 0002152 & Below

- a - Bolt
- b - Thermostat Cover
- c - Thermostat Cover Gasket
- d - Thermostat
- e - Gasket
- f - Gasket



### SN 0002153 & Up

- a - Bolt
- b - Thermostat Cover
- c - Thermostat Cover Gasket
- d - Thermostat
- e - Bolt
- f - Gasket

2. Remove intake manifold and root block main bolt.



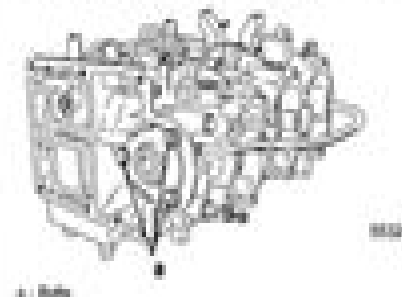
a - Bolt (14)

3. Remove check valves and holders.



a - Check Valve/Holders

4. Place engine on work bench and remove end cap bolts.



a - Bolt

# 2004 Mercury Service Manual

**JR Anderson**



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