

Powerhead Disassembly

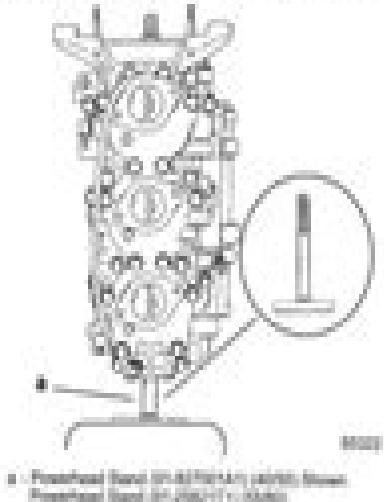
Removing Engine Components

NOTE: Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

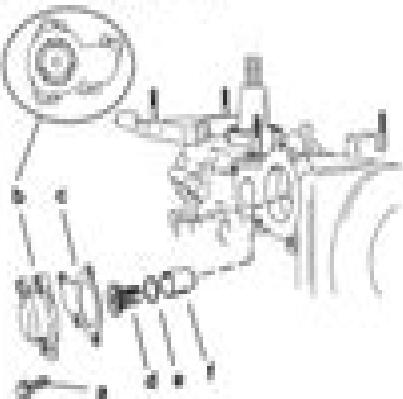
Component/Assembly	Section
Oil	14
Hydrex	14
Base Assembly	14
Trigger Assembly	14
Start Motor	20
Warmer Element	20
Voltage Regulator/Rectifier	20
Fuel Pump	14
Cooler/Heat and Linkage	14
Air Cleaner	14
Fuel Enrichment Valve	20
Oil Pump	14
Weld Cable/Cable Assembly	14
Control Cable/Anchor Bracket	14

NOTE: All coolant and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.

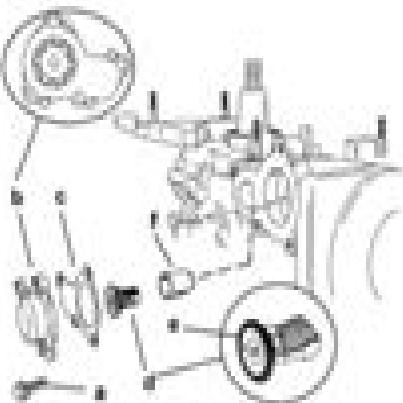


THERMOSTAT ASSEMBLY



SN 00002162 & Below

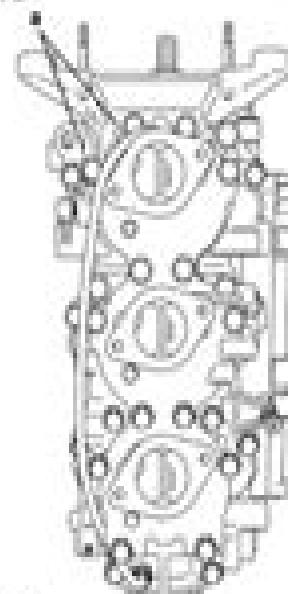
- 1 - Base
- 2 - Thermostat Gasket
- 3 - Thermostat Cover Base
- 4 - Thermostat
- 5 - Base
- 6 - Gasket



SN 00002163 & Up

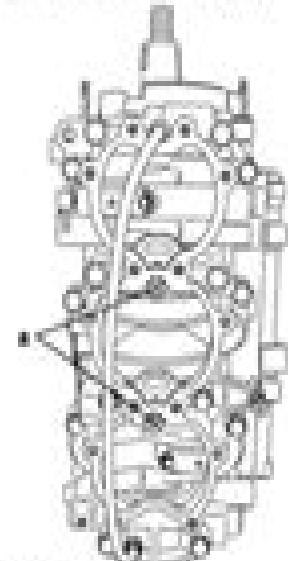
- 1 - Base
- 2 - Thermostat Cover
- 3 - Thermostat Cover Base
- 4 - Thermostat
- 5 - Base
- 6 - Gasket

2. Remove intake manifold and head block manifold.



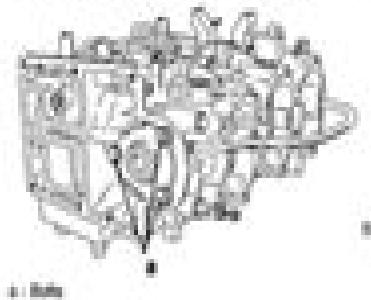
1 - Bolts (74)

3. Remove check valves and bodies.



1 - Bolts

4. Place engine on work bench and remove end cap bolts.



1 - Bolts

2004 Mercury Service Manual

JR Anderson

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Table of Contents 2004 Mercury Service Manual

1. Understanding the eBook 2004 Mercury Service Manual
 - The Rise of Digital Reading 2004 Mercury Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2004 Mercury Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2004 Mercury Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2004 Mercury Service Manual
 - Personalized Recommendations
 - 2004 Mercury Service Manual User Reviews and Ratings
 - 2004 Mercury Service Manual and Bestseller Lists
5. Accessing 2004 Mercury Service Manual Free and Paid eBooks
 - 2004 Mercury Service Manual Public Domain eBooks
 - 2004 Mercury Service Manual eBook Subscription Services
 - 2004 Mercury Service Manual Budget-Friendly Options
6. Navigating 2004 Mercury Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2004 Mercury Service Manual Compatibility with Devices
 - 2004 Mercury Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2004 Mercury Service Manual
 - Highlighting and Note-Taking 2004 Mercury Service Manual
 - Interactive Elements 2004 Mercury Service Manual
8. Staying Engaged with 2004 Mercury Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 2004 Mercury Service Manual

9. Balancing eBooks and Physical Books 2004 Mercury Service Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection 2004 Mercury Service Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine 2004 Mercury Service Manual

- Setting Reading Goals 2004 Mercury Service Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 2004 Mercury Service Manual

- Fact-Checking eBook Content of 2004 Mercury Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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