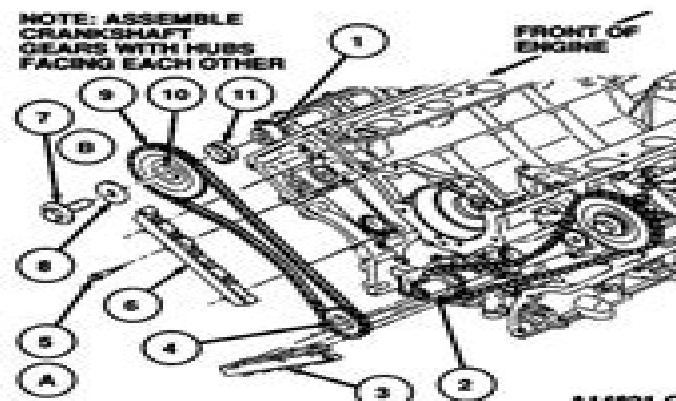


IN-VEHICLE SERVICE (Continued)

5. Install washer and camshaft sprocket retaining bolt. Do not tighten at this time.

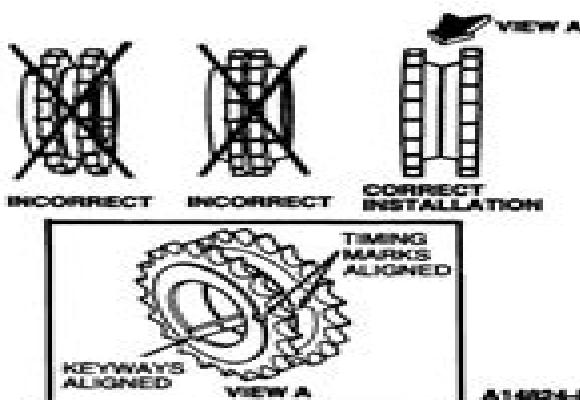
NOTE: ASSEMBLE CRANKSHAFT GEARS WITH HUBS FACING EACH OTHER



A14821-C

| Item | Part Number | Description |
|------|-------------|--|
| 1 | 6250 | Camshaft |
| 2 | 6303 | Crankshaft |
| 3 | 6K297 | Timing Chain Guide (LH) |
| 4 | 6306 | Crankshaft Sprocket (2 Req'd) |
| 5 | N806070-S | Bolt (2 Req'd Each Side) |
| 6 | 6K297 | Timing Chain Guide (RH) |
| 7 | N806139-S2 | Bolt (1 Req'd Each Side) |
| 8 | N806164-S | Washer (1 Req'd Each Side) |
| 9 | 6256 | Timing Chain (RH) |
| 10 | 6256 | Camshaft Sprocket (RH) |
| 11 | 6265 | Camshaft Sprocket Spacer (1 Req'd Each Side) |
| A | — | Tighten to 8-12 N·m (71-106 lb-in) |
| B | — | Tighten to 110-130 N·m (51-95 lb-ft) |

6. NOTE: crankshaft sprockets are identical. They may only be installed one way. Refer to the following illustration for proper crankshaft sprocket installation.
NOTE: Make sure tapered part of crankshaft sprocket faces away from cylinder block (60° to). If removed, install LH crankshaft sprocket.



A14821-B

7. NOTE: If copper links of timing chain are not visible, split both timing chains in half and mark the two opposing links as shown. Install LH timing chain on camshaft sprocket. Make sure copper link of timing chain lines up with timing mark of camshaft sprocket.

NOTE: WITH EITHER CHAIN POSITIONED AS SHOWN, MARK EACH END AND USE MARKS AS TIMING MARKS. A14870-B

8. Install LH timing chain on crankshaft sprocket. Make sure copper link of timing chain lines up with timing mark of crankshaft sprocket.

9. NOTE: Make sure tapered part of crankshaft sprocket faces toward cylinder block. If removed, install RH crankshaft sprocket.

10. Install RH timing chain on camshaft sprocket. Make sure copper link of timing chain lines up with timing mark of camshaft sprocket.

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1996 Ford Mustang Ford Motor Company,1995 Saab 900, 16 Valve Official Service Manual, 1985-1993

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engines provide exceptional performance and improved economy compared to their dated counterparts. Found in Mustangs and other Fords since the 1990s installing a modular motor in a classic Ford infuses new technology and all the benefits that come with it into a classic car. Modular engines feature an overhead cam design that has massive horsepower potential and are offered in 4.6, 5.0, 5.2, 5.4 and 5.8 liter iterations. These high tech 2, 3 and 4 valve engines are readily available as a crate engine from salvage yards and in running cars. This engine design has a large physical footprint and swapping the engine requires a thorough plan using the proper tools and facilities. Author Dave Stribling specializes in modular engine swaps and expertly guides you through each crucial step of the engine transplant process. Because of the large physical size many components such as brake boosters, steering rods and boxes and other underhood components may need repositioning or modification to co-exist in the engine bay. Stribling covers motor mount selection and fabrication, suspension and chassis modifications, aftermarket suspension options, firewall and transmission tunnel modifications, engine management and wiring procedures, fuel systems, exhaust systems, electrical mods and upgrades and much more. Many older Ford muscle and performance cars are prime candidates for a modular swap, however shock towers protrude into the engine bay of these cars so modifications are necessary to fit the engine into the car which is also covered here. Swapping the engine and transmission into a muscle car or truck requires specialized processes and this insightful explanatory and detailed instruction is found only in this book. If you are considering swapping one of these high tech engines into a non original chassis this book is a vital component to the process.

Bosch Fuel Injection and Engine Management C Probst, 1989-11-27 This Bosch Bible fully explains the theory, troubleshooting and service of all Bosch systems from D-Jetronic through the latest Motronics. Includes high performance tuning secrets and information on the newest KE and LH Motronic systems not available from any other source.

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BMW 3-series Robert Bentley, Inc, Bentley Publishers, 1991 Engine coverage: 1.8 liter 4 cylinder B18, 2.7 liter 6 cylinder B27, 2.5 liter 6 cylinder B25 Transmission coverage: Getrag 240 4 cylinder cars, Getrag 260 6 cylinder cars.

The Book of the Lamborghini Murciélagos Thillainathan Pathmanathan, Thillainathan, "Path", Pathmanathan, 2021 A unique book dedicated to the Murciélagos, Lamborghini's iconic flagship with its V12 Bizzarrini engine, spaceframe chassis and scissor doors. This was the last car to use

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Table of Contents 1996 Ford Mustang Service Manual

1. Understanding the eBook 1996 Ford Mustang Service Manual
 - The Rise of Digital Reading 1996 Ford Mustang Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1996 Ford Mustang Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1996 Ford Mustang Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1996 Ford Mustang Service Manual
 - Personalized Recommendations
 - 1996 Ford Mustang Service Manual User Reviews and Ratings

- 1996 Ford Mustang Service Manual and Bestseller Lists
- 5. Accessing 1996 Ford Mustang Service Manual Free and Paid eBooks
 - 1996 Ford Mustang Service Manual Public Domain eBooks
 - 1996 Ford Mustang Service Manual eBook Subscription Services
 - 1996 Ford Mustang Service Manual Budget-Friendly Options
- 6. Navigating 1996 Ford Mustang Service Manual eBook Formats
 - ePUB, PDF, MOBI, and More
 - 1996 Ford Mustang Service Manual Compatibility with Devices
 - 1996 Ford Mustang Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1996 Ford Mustang Service Manual
 - Highlighting and Note-Taking 1996 Ford Mustang Service Manual
 - Interactive Elements 1996 Ford Mustang Service Manual
- 8. Staying Engaged with 1996 Ford Mustang Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1996 Ford Mustang Service Manual
- 9. Balancing eBooks and Physical Books 1996 Ford Mustang Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1996 Ford Mustang Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1996 Ford Mustang Service Manual
 - Setting Reading Goals 1996 Ford Mustang Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1996 Ford Mustang Service Manual
 - Fact-Checking eBook Content of 1996 Ford Mustang Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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