

Dodge Charger 1969-1970 Workshop Manual

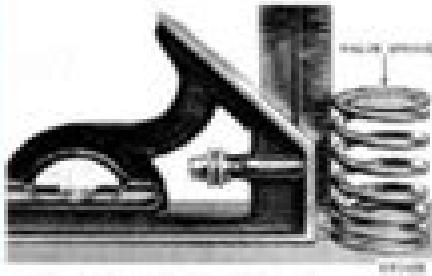


Fig. 18-Exploding Valve Spring Assembly

the tip until height is within limits.

(1) Detach valve cap base or all valve stems (long and no intake valve) and stems and an exhaust valve and cover valve guides (Figs. 14 and 15). Adjust valve height and clearance.

(2) Completely remove springs with tool C10000A, install bases and measure the tool. If valves and/or stems are regressed, measure the installed height of springs. Make sure measurement is taken from the bottom of the spring seat in the cylinder head to the bottom surface of the spring retainer. If stems are not installed, measure from the top of spring. If height is greater than 1-11/16 inches, install a 1/16 inch spacer in the tool underneath to bring the spring height back to correct 1-1/8 inches to 1-11/16 inches.

VALVE TIMING

(1) Rotate crankshaft until No. 1 exhaust valve is closing and No. 1 intake valve is opening. Turn a dial indicator on the indicator pointer contacts valve



Fig. 19-Exploding Vibration Damper Assembly

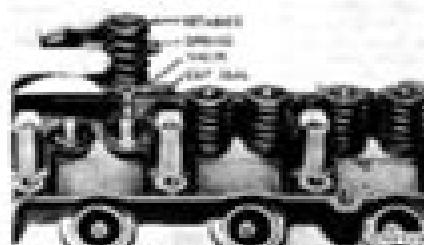


Fig. 20-Exploding Valves and Caps Base

spring retainer on No. 1 intake valve parallel to the axis of the valve stem.

(3) Turn No. 1 intake adjusting screw in one complete turn to measure the gap. Adjust this adjustment to zero. Detach crankshaft indicator (second measuring dimension) until valves are fitted with tool. The timing of the crankshaft pulley should now read three degrees below top dead center to dead center of the tool.

(4) If reading is not within specified limits:
(a) Reinstall spring retainer marks.
(b) Reinstall timing chain for wear.
(c) Reinstall assembly of "D" in order.

TIMING CHAIN COVER AND CHAIN

Cover Removal

(1) Remove cover.
(2) Remove chain.
(3) Remove cover, chain and pull vibration damper assembly from flywheel housing (Fig. 18).

(4) Remove cover to allow clearance and do



Fig. 21-Exploding Piston Pin

spring retainer on No. 1 intake valve parallel to the axis of the valve stem.

(3) Turn No. 1 intake adjusting screw in one complete turn to measure the gap. Adjust this adjustment to zero. Detach crankshaft indicator (second measuring dimension) until valves are fitted with tool. The timing of the crankshaft pulley should now read three degrees below top dead center to dead center of the tool.

(4) If reading is not within specified limits:
(a) Reinstall spring retainer marks.
(b) Reinstall timing chain for wear.
(c) Reinstall assembly of "D" in order.

Piston Pin

Piston Removal

(1) Place piston, with "Front" facing up, over the piston pin that pin extends through piston pin holes.

(2) Push piston connecting rod over the pin, which extends through piston hole. The oil hole in connecting rod must point toward the direction shown in Figure 21.

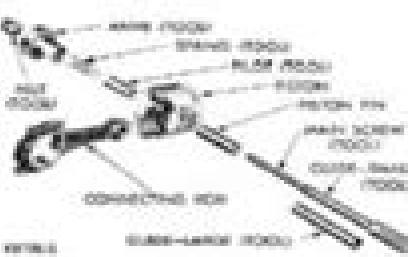


Fig. 22-Exploding Piston Pin

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Fig. 23-Exploding Rod Oil Hole

(3) Install piston cover and piston pin in piston (Fig. 21).

(4) Detach tool and use snap ring to hold piston pin in piston. Place assembly on a press (Fig. 22).

(5) Press piston pin in the piston until pin bottoms on piston, properly positioned pin in connecting rod.

(6) Remove tool and arrange tool parts and piston assembly in the same manner, as shown in Figure 21 for assembling pin.

(7) Place assembly in a new ring (Fig. 21).

(8) Attach piston wrench to tool and fasten top cap to No. 1 fast piston. If connecting rod moves down-



Fig. 24-Exploding Rod Oil Hole

1970 Dodge Charger Service Manual

Puja Mehta

1970 Dodge Charger Service Manual:

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