

Dodge Charger 1969-1970 Workshop Manual



Fig. 16-Inspecting Valve Spring Separators
The tip width length is within limits.

(3) Install new tip width on all valves shown (read and see intake valve and check and see exhaust valve) and cover valve guide (Fig. 14 and 15). Install valve springs and retainers.

(4) Compress valve springs with Tool C-14022A, install bolts and replace the lock. If valves and/or seats are replaced, measure the installed height of springs. Make sure measurement is taken from the bottom of the spring seat in the cylinder head to the bottom surface of the spring retainer. If spacers are to be added, measure from the top of spacer. If height is greater than 1.15/16 inches, install a 1/16 inch spacer in the head chamber to bring the spring height back to normal 1.6/16 inches to 1.75/16 inches.

VALVE TIMING

(1) Break crankshaft until No. 4 exhaust valve is closing and No. 8 intake valve is opening. Install a dial indicator on that indicator pointer contacts valve

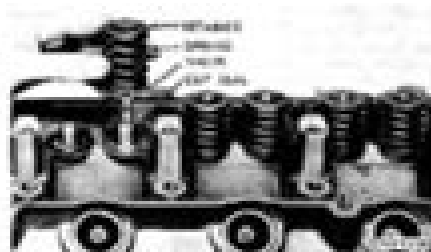


Fig. 17-Adjusting Valves and Eye Tools

spring retainer on No. 1 intake valve parallel to the axis of the valve stem.

(2) Turn the 2 intake adjusting screws to see complete turn to measure the full. Adjust the indicator to zero. Rotate crankshaft clockwise (normal running direction) until valve has lifted .005 inch. The bottom of the crankshaft pulley should now read three degrees below top dead center to dead center. Adjust full.

(3) If reading is not within specified limits:
(a) Repeat specified valve marks.
(b) Repeat timing chain for wear.
(c) Repeat accuracy of "000" in crankshaft.

TIMING CHAIN COVER AND CHAIN

Cover Removal

(1) Break crankshaft until No. 4 exhaust valve is closing and No. 8 intake valve is opening. Install a dial indicator on that indicator pointer contacts valve



Fig. 18-Removing Vibrating Damper Assembly



Fig. 21-Installing Piston Pin



Fig. 22-Removing Piston Pin

(b) Place piston, with "Head First" up, over the pin so that pin extends through piston pin holes.

(c) Pushes connecting rod over the pin which extends through piston hole. The oil hole in connecting rod must point toward the direction shown in Figure 24.



Fig. 23-Load Arrangement for Installing Piston Pin

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Fig. 24-Connecting Rod Oil Hole

(d) Install main screw and piston pin in piston (Fig. 25).

(e) Install nut on main screw to hold assembly in place. Place assembly on a press (Fig. 26).

(f) Press piston pin in the piston until pin bottoms on pin, properly positioning pin in connecting rod. (3a) Remove nut and arrange rod pin and piston assembly in the same position, as shown in Figure 26 for measuring pin fit.

(3b) Place assembly in a vise (Fig. 26).

(3c) Attach torque wrench to nut and test torque up to 55 foot-pounds. If connecting rod moves down-



Fig. 27-Installing Piston Pin

1970 Dodge Charger Service Manual

Puja Mehta



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