



Fig. 10—Instrument Cluster—Fury and V.I.P. Models (Front View)

SPEEDOMETER REPLACEMENT—ALL MODELS

To replace the speedometer in any cluster, it is necessary to remove the instrument cluster. See "Instrument Cluster Removal and Installation".

(1) With cluster face down on padded work bench, separate cluster housing from cluster bezel (Valiant, Belvedere and Satellite models) or cluster lens (Fury and V.I.P. models as outlined in "Instruments").

(2) On Fury and V.I.P. models only, remove temperature, fuel and ammeter gauges. Remove two speedometer mounting screws and rubber washers from back of cluster housing. Carefully lift speedometer from front of housing.

(3) Position new or repaired speedometer head into housing, aligning screw holes with holes in speedometer head.

(4) Install two rubber washers and retaining screws in back of housing and tighten screws. Install temperature and fuel gauge assembly (Fury and V.I.P. models only).

(5) Place lens (Fury and V.I.P. models) or bezel (Valiant, Barracuda, Belvedere and Satellite models) on cluster housing and install screws or clips.

GEAR SELECTOR INDICATOR—FURY AND V.I.P. MODELS

(1) Remove instrument cluster. See "Instrument Cluster Removal."

(2) With cluster on padded work bench, remove two indicator mounting screws from bottom of cluster housing and carefully withdraw assembly.

(3) Insert new or repaired indicator in cluster housing and install two retaining screws.

(4) Install instrument cluster. See "Instrument Cluster Installation."

PRINTED CIRCUIT BOARD REPLACEMENT

Valiant, Belvedere and Satellite Models

To replace the printed circuit board on the cluster housing, it is necessary to remove the instrument cluster. See "Instrument Cluster Removal and Installation."

The printed circuit board is removed from the instrument cluster by removing the screws retaining the cluster bezel to the cluster housing. Remove the fuel gauge and temperature gauge terminal nuts and remove the gauges. Remove the screws from the printed circuit board and lift printed circuit board from back of the housing.

After installation of a new printed circuit board, transfer the light sockets and the voltage limiter from the old one. Upon completion of the instrument cluster installation, test all instruments.

TEST OUT OF VEHICLE

Printed Circuit Board

A visual inspection of the conductors should be

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