

well and the accelerator pump guide will engage in the accelerator pump tower of the air horn, then lower the air horn assembly into place. (CAUTION: Take care not to bump the float assembly against the main body as this may destroy the float setting.)

3. Align the gasket, air horn and main body then install the air horn attaching screws loosely, placing the choke control bowden cable bracket under the rear two (2) screws on the left side of the carburetor air inlet opening. (NOTE: Install the carburetor code tag under the screw at the middle of the fuel bowl, next to the fuel inlet fitting). Tighten the screws evenly in an alternately criss-cross pattern until all are tightened.

4. Install the dashpot and bracket assembly. Adjust the dashpot clearance (See Carburetor Adjustments). If so equipped.

5. Install the air cleaner attaching bail wire.

#### BASIC CARBURETOR ADJUSTMENTS

##### I. ENGINE IDLE SPEED (HOT)



Idle Speed Adjustment—Falcon



Idle Speed Adjustment—Comet

1. Initially set the idle fuel mixture screw by turning it inward (clockwise) until it seats lightly, then turn the screw outward (counterclockwise) one (1) to one and one-half (1 1/2) turns.

**CAUTION** — Do not turn the screw against the seat too tight as it will groove or damage the needle end. If the end of the screw is damaged it must be re-

placed before a satisfactory idle fuel mixture adjustment can be obtained.

2. Operate the engine, at approximately 1200 RPM, for a minimum of thirty (30) minutes to stabilize engine temperatures.

3. Adjust the engine idle speed, at the throttle stop screw, to achieve the RPM specified for the particular engine model as listed below:

Standard Transmission — 500-550 RPM

Automatic Transmission — 475-525 RPM  
(in drive range)

**NOTE:** On engines equipped with Emission Control the engine idle speed may be increased up to a maximum of 50 RPM, if necessary, to achieve a satisfactory idle.

**CAUTION:** "When performing this adjustment be sure the dashpot is not interfering with the throttle lever, the choke cable is pushed in all the way (on the Falcon) or that the fast idle adjusting screw is not contacting the fast idle cam, (on the Comet carburetor).

4. Check the final engine idle speed by manually opening and closing the throttle lever and re-adjust if necessary.

##### II. ENGINE IDLE FUEL MIXTURE (HOT ENGINE)



Idle Fuel Mixture Adjustment

1. Adjust engine idle speed according to procedure above.

2. Turn the idle fuel mixture adjusting screw inward (clockwise) until the engine begins to run "rough" from the lean mixture.

3. Turn the screw outward (counterclockwise) until the engine begins to "roll" from the rich mixture.

4. Turn the screw inward until the engine runs smoothly and evenly. Always favor a slightly "rich" setting rather than a "lean" setting. It may be necessary to reset the engine idle speed after correct idle fuel mixture is obtained.

**CAUTION:** It will be impossible to achieve a satisfactory, smooth, even, engine idle if the engine valve lash clearances are not within specification. If a smooth engine idle cannot be obtained after performing steps #1 — #4 check the engine valve lash for improperly set valve clearances before condemning the carburetor as defective.

# 196 Ford Comet Shop Manual

**Arthur James Wells**



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