

make a careful inspection for gum formation. When gasoline is allowed to stand for long periods of time, particularly in the presence of oxygen, gummy deposits form. This gum can clog the filter, lines, and passageway in the carburetor.

If the condition of the fuel is in doubt, drain, clean, and fill the tank with fresh fuel.

Check other than a Mercury fuel tank for the following:

- 1- Adequate air vent in the fuel cap.
- 2- Fuel line of sufficient size, should be $3/16"$ to $5/16"$ ID and be full bore.
- 3- Filter on the end of the pickup is too small or is clogged.
- 4- Fuel pickup tube is too small.

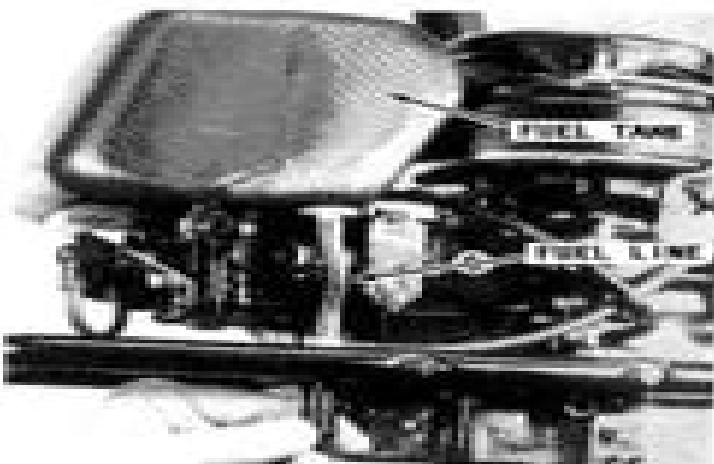
High-speed Adjustment

The high-speed jet is fixed at the factory and is NOT adjustable. However, larger or smaller jets may be installed for different elevations. These jet sizes are clearly identified in the Appendix.

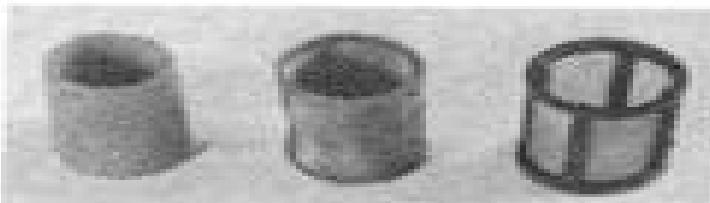
Idle Adjustment

Integral Fuel Pump Type Carburetor Only

The idle mixture and idle speed are set at the factory. Due to local conditions, it may be necessary to adjust the carburetor while the engine is running in a tank boat or with the boat in a body of water. For



The tank and fuel line can be easily removed for cleaning and flushing to remove water, fuel or deposits.



Picture used with the older-style carburetor. Use the one on the left and straight and should be replaced with the one type on the right.

maximum performance, the idle mixture and the idle rpm should be adjusted under actual operating conditions.

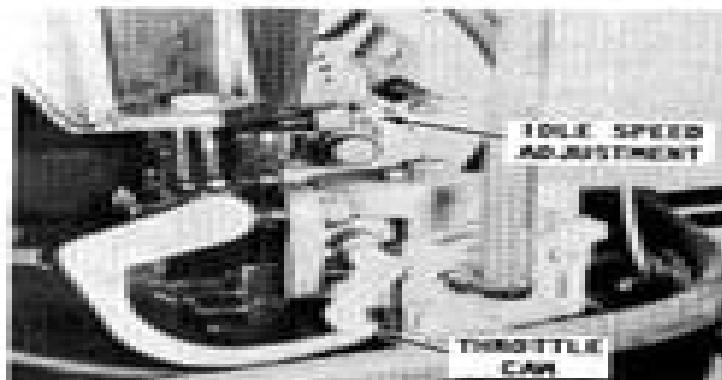
Refer to the idle adjustment procedures in the carburetor being serviced for the correct idle setting.

Start the engine and allow it to warm to operating temperature.

CAUTION: Water must circulate through the lower unit to the engine any time the engine is run to prevent damage to the water pump in the lower unit. Run the engine without water will damage the water pump.

NEVER, AGAIN NEVER, operate the engine at high speed with a bush device attached. The engine operating at high speed with such a device attached, would MELT AWAY from back oil load on the propeller, causing extensive damage.

With the engine running in forward gear, slowly turn the idle mixture screw **COUNTERCLOCKWISE** until the affected cy-



Side view of the carburetor showing the idle speed adjustment and the carburetor area.

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