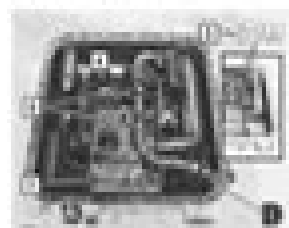


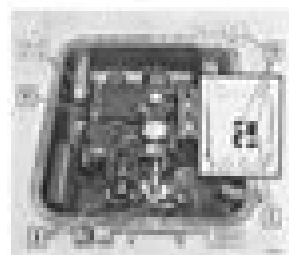


1-Cover assembly, 2-Cover



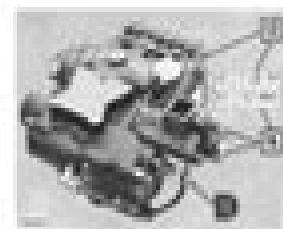
The part is the illustration shows the valve system and oil line connection. 3-Balls (two), 4-Loading valve, 5-Balls of two, 6-Balls, 7-Balls

The two valve system returns oil line directly oil from the task control valves to the unloading valve. The three valve system returns oil line directly oil coming from the external control valve to the unloading valve. The three valve system has a cover over the part where the returns oil line to the two valve system connects.



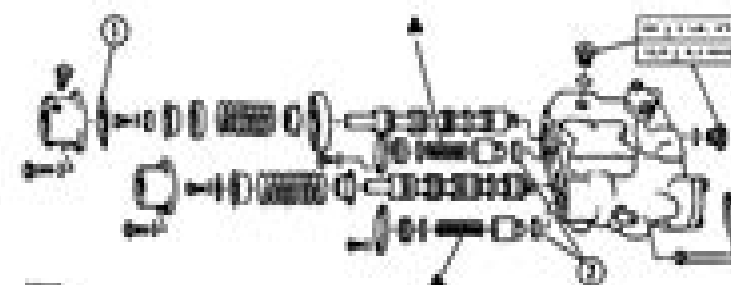
8-Balls, 9-Order plug, 10-Balls, 11-Control valve

The order plug is used on machines with a blade tilt cylinder. On machines with a ripper, a ball flow plug is used.



12-Balls (three), 13-Loading valve, 14-Balls

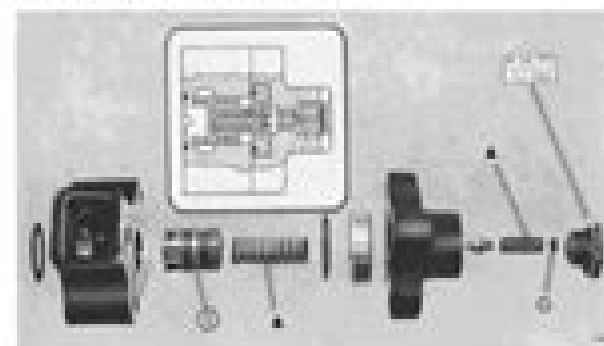
Control Valve Disassembly



Add or remove shim (1) as necessary to eliminate end play of valve spool.

Remove inserts (2) by using FT540 Valve Insert Puller (Fabricated Tool).

Pressure Relief Valve Disassembly



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Katrin Zwirgmaier



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