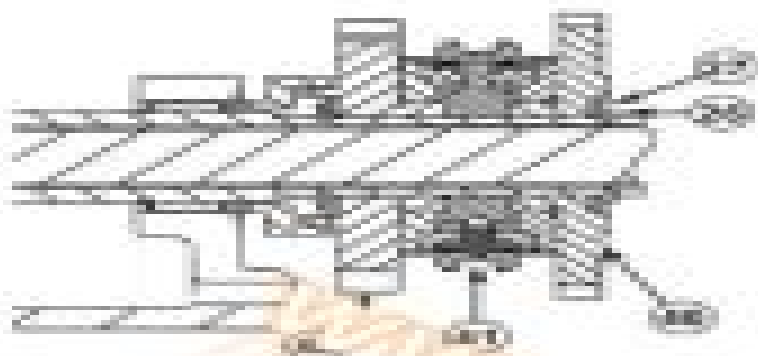


## STEP 12



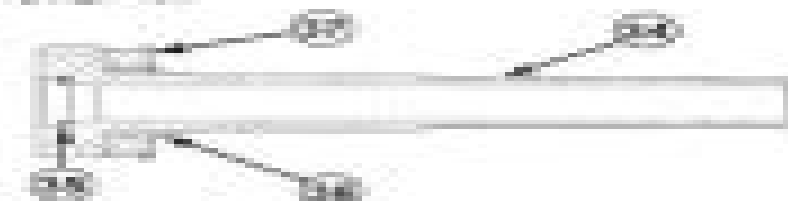
Push reverse drive shaft (34) and intermediate synchronous (35) and forward clutch gear (36) towards the rear of the compressor. Set the clearance between retaining ring (37) and the weather (38). This must be between 0.05 and 0.1 mm. Replace thrust washer (39) to obtain the correct clearance.

## STEP 13



Fully install the powertrain input assembly (30) and remove alignment studs. Apply Loctite (27) to the threads of retaining bolts (33). Install and tighten the bolts to a torque of 4.5 to 5.5 Nm.

## STEP 14



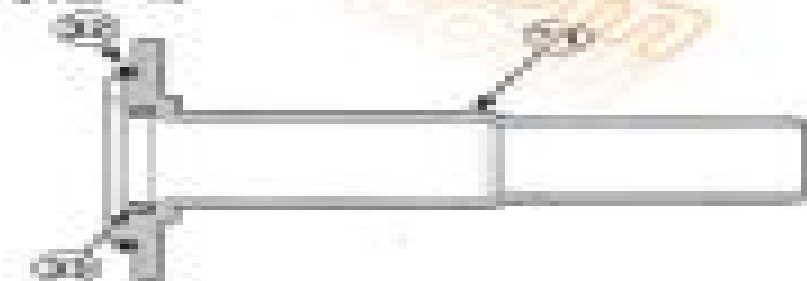
Install oil seal (30) into PTO drive shaft (34). Make sure the lip of oil seal (30) is towards the transmission side of the shaft and against the shoulder, as shown. If it is necessary to remove bearing (37), use a hydraulic press and install bearing (37) onto PTO drive shaft (34). Install ring (38).

## STEP 15



Install PTO drive shaft (34).

## STEP 16



Install oil seal (30) into the clutch release bearing carrier (24). Make sure the lip of oil seal (30) is towards the transmission side of the carrier and against the shoulder, as shown. Install a new O-ring (32) into clutch release bearing carrier (24).

# 1965 B414 Repair Manual

**Daniel F McAuley**



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