

# Ford Motor Co. 6 Engines

5-59

## 1965-73 170", 200", 240", 250" 6 CYL. ENGINES (Cont.)

### REAR MAIN BEARING OIL SEAL

Upper and lower seals may be installed without removing crankshaft as follows:

- 1) Remove main bearing cap, loosen remaining bearing caps, allowing crankshaft to drop down slightly.
- 2) Remove old seals and clean seal groove in cylinder block and cap.

**NOTE** — Prior to installing new type seal, the crankshaft rear oil seal pin must be removed from bearing cap and discarded.

- 3) Dip halves into clean oil. Install upper seal in groove with under cut side of seal towards front of engine. Allow approximately  $3/8"$  to protrude below parting surface.

**CAUTION** — Make sure that no rubber is shaved from outside of seal.

- 4) Apply sealer to parting faces of cap and block.
- 5) Install lower seal in bearing cap with under cut side toward front of engine. Allow approximately  $3/8"$  to protrude above parting surface.
- 6) Install cap and tighten to specified torque.

### ENGINE FRONT COVER

**Removal** — Drain crankcase and cooling system. Remove radiator, fan, belt, pulley, water pump, damper and oil pan. Remove front cover.

### ENGINE FRONT COVER OIL SEAL

Remove old seal with punch and clean recess in cover. Drive new seal in cover with tool listed in table below until seal is fully seated and make sure spring is positioned properly in seal.

### FLYWHEEL INSTALLATION

Flywheel attaching bolt holes in crankshaft flange are drilled through flange. Flywheel retaining capscrews must be coated with oil-resistant sealer to prevent engine oil leak at this location (may be diagnosed as a rear oil seal leak).

| CAMSHAFT                |                                  |                          |              |
|-------------------------|----------------------------------|--------------------------|--------------|
| Engine                  | Journal Diam.                    | Clearance                | Lobe Lift    |
| 170"<br>1965-72         | 1.8095-1.8105"                   | .001-.003"               | 232"         |
| 200"<br>1965-72<br>1973 | 1.8095-1.8105"<br>1.8095-1.8105" | .001-.003"<br>.001-.003" | 245"<br>232" |
| 250"<br>1969-72<br>1973 | 1.8095-1.8105"<br>1.8095-1.8105" | .001-.003"<br>.001-.003" | 232"<br>245" |
| 240"<br>1965-72<br>1973 | 2.017-2.018"<br>2.017-2.018"     | .001-.003"<br>.001-.003" | 233"<br>249" |

— Exhaust 249".

### CAMSHAFT

**Removal** — Remove radiator and grille. Remove A/C condenser if equipped. **NOTE** — Do not disconnect refrigerant lines. Remove distributor, fuel pump and oil filter. Remove cylinder head and valve lifters. Loosen and remove drive belt, fan and pulley. Using suitable tool (T58P-6316-B), remove crankshaft damper. Remove oil dipstick, oil pan, oil pump and inlet tube assembly. Remove cylinder from cover and gasket. Remove timing chain and sprockets, camshaft thrust plate and carefully remove camshaft.

### CAMSHAFT BEARING REPLACEMENT

**CAMSHAFT BEARING INSTALLATION CAUTION** — When installing bearings, special care must be taken to align oil holes in bearings with drilled oil passages in cylinder block bearing bore. Also, bearings with 2 holes provide lubrication to valve system and extensive engine damage would result if these holes were blocked. DO NOT install any bearing with 1 hole in a 2-hole bearing position.

### CHECKING CAM LOBE LIFT

Check with dial indicator to specifications listed in "Valves" table.

### CAMSHAFT END THRUST

Take by thrust plate and spacer located behind camshaft sprocket.

### VALVE TIMING

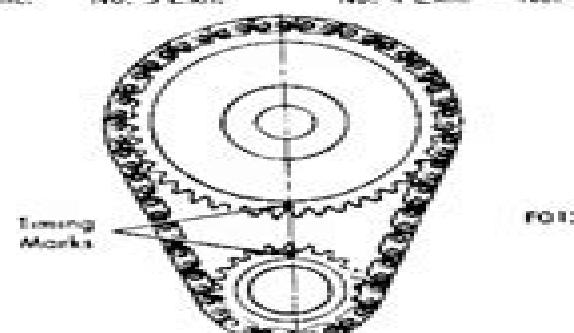
See illustration for alignment of sprocket marks. See "Cam Lobe Lift" in "Valves" table to check cam lobe wear.

**170", 200", 250" Engines** — Turn shaft so No. 1 piston is on TDC after compression stroke and check the valve clearance of the valves shown in Table 1 as follows: Use a suitable tool and apply pressure to push rod end of rocker arm to slowly bleed down the valve lifter until plunger is completely bottomed. Hold lifter in this position and check the clearance between rocker arm and valve stem tip with a feeler gauge. If clearance is less than  $.006"$ , install an undersize pushrod. If clearance is greater than  $.016"$ , install an oversize pushrod. After checking all valves listed in Table 1, turn crankshaft so No. 6 piston is on TDC after compression stroke and check clearance on the valves shown in Table 2.

Table 1

|            |            |            |            |
|------------|------------|------------|------------|
| No. 1 Int. | No. 3 Exh. | No. 2 Exh. | No. 5 Int. |
| No. 1 Exh. | No. 4 Int. | No. 3 Int. | No. 6 Int. |
| No. 2 Int. | No. 5 Exh. | No. 4 Exh. | No. 6 Exh. |

Table 2



F012

170", 200", 250" VALVE TIMING MARKS

# 1964 Ford Mustang Service Manual

**Michal Rosen-Zvi**

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*Ford Parts*

*Interchange Manual, 1959-1970* Paul A. Herd,1995    *Mustang 1964 1/2-1973 Restoration Guide* ,1998    **Ford Mustang**

**I, 1964 1/2-1973** John Haynes,1985-06-01 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer

**Cars & Parts** ,1995    **Fundamentals of Automotive Maintenance and Light Repair** Kirk VanGelder,2019-01-21

Designed to prepare new technicians for ASE G1 Certification Fundamentals of Automotive Maintenance and Light Repair Second Edition covers the foundational theory and skills necessary to prepare entry level technicians to maintain and repair today's light duty vehicles

**Mustang 5.0 Performance Projects** Huw Evans,    **Saab 900, 16 Valve Official Service Manual, 1985-1993** Bentley,Bentley Publishers,1993 These official Saab manuals are the only factory authorized comprehensive single source of service information and specifications available Whether you're a professional technician or a do it yourselfer these manuals will help you understand care for and repair your Saab Everything from fundamental automotive concepts and maintenance procedures to complex electrical system troubleshooting and complete engine overhaul is clearly explained Critical updates and information from the Saab Service Information Manual the Parts Service Information System and Saab Service Training have been included as well as fast proven repair procedures and tips used by Saab technicians

*Subject Guide to Books in Print* ,2001    **Books in Print** ,1991    Popular Science ,1981

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