

# ASSEMBLY INSTRUCTIONS

3878300 TRUCK SERIES (EXCEPT G-10)

①	9742197	STEERING WHEEL ALUMINUM-300, C-2-C-4-5-6-X60, C-L-M60
②	3852935	C-10
③	9742210	A-10-20, C30
④	762217	P10
⑤	762217	P20-30
⑥	9742039	T-100, T-160, T-400
⑦	114490	NUT
⑧	415013	WASHER
⑨	6256574	SPRING P20-30
⑩	064031	SEAT P20-30
⑪	389210	CLUTCH-WATERPROOF (6750 LB.)



FIG. A  
P20-30

18 IN. TO COVER  
HORN BUTTON



FIG. B  
P10-20-30 STEER CABLE

ROD JACKET ADJ.

30-40 LB/3 FT

FIG. C  
H-F20-F20, TUBO

UPPER SPOTS MAY NOT BE  
ENCALCED MORE THAN  
100 FEET VERTICAL

VERTICAL

CAP UPC 12

HORIZONTAL

A STRAIGHT LINE DRAWN  
ACROSS THE HORIZONTAL  
THE SPOTS MUST THE ARM  
OF STEERING SHAFTS MAY NOT  
BE ENCALCED MORE THAN  
100 FEET HORIZONTAL

STEERING SHAFTS ARE PROPERLY ASSEMBLED & THE  
STEERING GEAR SET FOR STRAIGHT AHEAD POSITION ALL  
WHEELS WILL BE AT A 9 O'CLOCK POSITION (EXCEPT P20-30)  
AND AT 6 O'CLOCK POSITION FOR P20-30.

CHEVROLET MOTOR DIVISION, GM		UPC	DATE	TIME	REVISION	ROUTE	IN	OUT
STEERING WHEELS	ALL	9						
DATE	5-70	000	10-20-	10-20-				
MANUFACTURER	100-100	000	10-20-	10-20-				
1	1	1	1	1	1	1	1	1
2	2	2	2	2	2	2	2	2
3	3	3	3	3	3	3	3	3
4	4	4	4	4	4	4	4	4
5	5	5	5	5	5	5	5	5
6	6	6	6	6	6	6	6	6
7	7	7	7	7	7	7	7	7
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10	10	10	10	10	10	10	10	10
11	11	11	11	11	11	11	11	11
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13	13	13	13	13	13	13	13	13
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37	37	37	37	37	37	37	37	37
38	38	38	38	38	38	38	38	38
39	39	39	39	39	39	39	39	39
40	40	40	40	40	40	40	40	40
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43	43	43	43	43	43	43	43	43
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57	57	57	57	57	57	57	57	57
58	58	58	58	58	58	58	58	58
59	59	59	59	59	59	59	59	59
60	60	60	60	60	60	60	60	60
61	61	61	61	61	61	61	61	61
62	62	62	62	62	62	62	62	62
63	63	63	63	63	63	63	63	63
64	64	64	64	64	64	64	64	64
65	65	65	65	65	65	65	65	65
66	66	66	66	66	66	66	66	66
67	67	67	67	67	67	67	67	67
68	68	68	68	68	68	68	68	68
69	69	69	69	69	69	69	69	69
70	70	70	70	70	70	70	70	70
71	71	71	71	71	71	71	71	71
72	72	72	72	72	72	72	72	72
73	73	73	73	73	73	73	73	73
74	74	74	74	74	74	74	74	74
75	75	75	75	75	75	75	75	75
76	76	76	76	76	76	76	76	76
77	77	77	77	77	77	77	77	77
78	78	78	78	78	78	78	78	78
79	79	79	79	79	79	79	79	79
80	80	80	80	80	80	80	80	80
81	81	81	81	81	81	81	81	81
82	82	82	82	82	82	82	82	82
83	83	83	83	83	83	83	83	83
84	84	84	84	84	84	84	84	84
85	85	85	85	85	85	85	85	85
86	86	86	86	86	86	86	86	86
87	87	87	87	87	87	87	87	87
88	88	88	88	88	88	88	88	88
89	89	89	89	89	89	89	89	89
90	90	90	90	90	90	90	90	90
91	91	91	91	91	91	91	91	91
92	92	92	92	92	92	92	92	92
93	93	93	93	93	93	93	93	93
94	94	94	94	94	94	94	94	94
95	95	95	95	95	95	95	95	95
96	96	96	96	96	96	96	96	96
97	97	97	97	97	97	97	97	97
98	98	98	98	98	98	98	98	98
99	99	99	99	99	99	99	99	99
100	100	100	100	100	100	100	100	100
101	101	101	101	101	101	101	101	101
102	102	102	102	102	102	102	102	102
103	103	103	103	103	103	103	103	103
104	104	104	104	104	104	104	104	104
105	105	105	105	105	105	105	105	105
106	106	106	106	106	106	106	106	106
107	107	107	107	107	107	107	107	107
108	108	108	108	108	108	108	108	108
109	109	109	109	109	109	109	109	109
110	110	110	110	110	110	110	110	110
111	111	111	111	111	111	111	111	111
112	112	112	112	112	112	112	112	112
113	113	113	113	113	113	113	113	113
114	114	114	114	114	114	114	114	114
115	115	115	115	115	115	115	115	115
116	116	116	116	116	116	116	116	116
117	117	117	117	117	117	117	117	117
118	118	118	118	118	118	118	118	118
119	119	119	119	119	119	119	119	119
120	120	120	120	120	120	120	120	120
121	121	121	121	121	121	121	121	121
122	122	122	122	122	122	122	122	122
123	123	123	123	123	123	123	123	123
124	124	124	124	124	124	124	124	124
125	125	125	125	125	125	125	125	125
126	126	126	126	126	126	126	126	126
127	127	127	127	127	127	127	127	127
128	128	128	128	128	128	128	128	128
129	129	129	129	129	129	129	129	129
130	130	130	130	130	130	130	130	130
131	131	131	131	131	131	131	131	131
132	132	132	132	132	132	132	132	132
133	133	133	133	133	133	133	133	133
134	134	134	134	134	134	134	134	134
135	135	135	135	135	135	135	135	135
136	136	136	136	136	136	136	136	136
137	137	137	137	137	137	137	137	137
138	138	138	138	138	138	138	138	138
139	139	139	139	139	139	139	139	139
140	140	140	140	140	140	140	140	140
141	141	141	141	141	141	141	141	141
142	142	142	142	142	142	142	142	142
143	143	143	143	143	143	143	143	143
144	144	144	144	144	144	144	144	144
145	145	145	145	145	145	145	145	145
146	146	146	146	146	146	146	146	146
147	147	147	147	147	147	147	147	147
148	148	148	148	148</				

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1962 Imported car tune-up

manual, 1963-76 Mitchell Manuals, inc,1977

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## **Table of Contents 1963 E1ford Manual**

1. Understanding the eBook 1963 E1ford Manual
  - The Rise of Digital Reading 1963 E1ford Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 1963 E1ford Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 1963 E1ford Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 1963 E1ford Manual
  - Personalized Recommendations
  - 1963 E1ford Manual User Reviews and Ratings
  - 1963 E1ford Manual and Bestseller Lists
5. Accessing 1963 E1ford Manual Free and Paid eBooks

- 1963 E1ford Manual Public Domain eBooks
  - 1963 E1ford Manual eBook Subscription Services
  - 1963 E1ford Manual Budget-Friendly Options
6. Navigating 1963 E1ford Manual eBook Formats
- ePUB, PDF, MOBI, and More
  - 1963 E1ford Manual Compatibility with Devices
  - 1963 E1ford Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of 1963 E1ford Manual
  - Highlighting and Note-Taking 1963 E1ford Manual
  - Interactive Elements 1963 E1ford Manual
8. Staying Engaged with 1963 E1ford Manual
- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 1963 E1ford Manual
9. Balancing eBooks and Physical Books 1963 E1ford Manual
- Benefits of a Digital Library
  - Creating a Diverse Reading Collection 1963 E1ford Manual
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 1963 E1ford Manual
- Setting Reading Goals 1963 E1ford Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1963 E1ford Manual
- Fact-Checking eBook Content of 1963 E1ford Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- 
- Exploring Educational eBooks
  - 14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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