



3878300 TRUCK SERIES (EXCEPT G-10)

ASSEMBLY INSTRUCTIONS

3878300

TRUCK SERIES (EXCEPT G-10)

- ④ ⑤ ① 9742197 STEERING WHEEL AS A-D-B-L-P-3ED,
C-D-L-M-S-Y-K-60, C-L-M-60
- ① 3888935 C-10
- ② 9742190 A-D-B-20, C-30
- 743330 P10
- 743331 P20-30
- 9743039 T-H-50, T-Y-60, T-U-80
- △ ② 114490 NUT
- ③ 415919 WASHER
- ④ 6256574 SPRING P10-30
- ⑤ 264831 SEAT P20-30
- ⑥ 3491210 COVER-WATERPROOF
(6T 50 IN.)

- ⑦ 539451 MASKING TAPE 1/4 IN. TO
BE PLACED AROUND STEERING
WHEELS BELOW HORN BUTTON
- ⑧ 3764448 SLEEVE C10-20-30-80



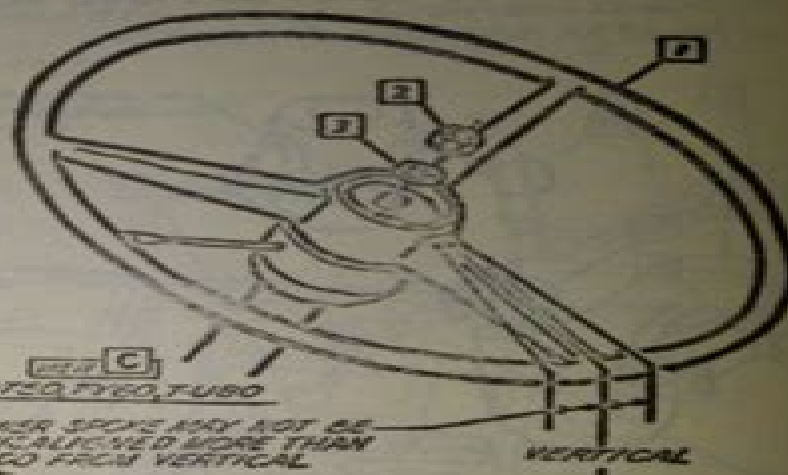
new A
P20-30

⑦ 1/2 IN. TO COVER
HORN BUTTON



new B
P10-20-30 (HORN COVLS)

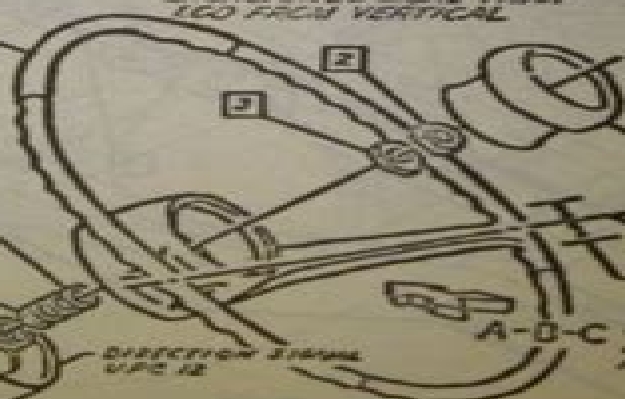
HORN JACKET ASM



new C
H-T-50, T-Y-60, T-U-80

LOWER SPOKE MAY NOT BE
MISALIGNED MORE THAN
1/4" FROM VERTICAL

VERTICAL



CAP UPC 12

HORIZONTAL

A STRAIGHT LINE DOWN
ACROSS THE POINTS WHERE
THE SPOKE MEET THE HUB
OF STEERING WHEEL MAY NOT
BE MISALIGNED MORE THAN
1/4" FROM HORIZONTAL

30-40 LBS FT

WHEN STEERING SHAFTS ARE PROPERLY ASSEMBLED & THE
STEERING GEAR SET FOR STRAIGHT AHEAD POSITION, ALL
MARKS WILL BE AT 12 O'CLOCK POSITION (EXCEPT P20-30)
AND AT 6 O'CLOCK POSITION FOR P20-30.

• CHRYSLER POWER DIVISION, G.M.C. •

UPC

DATE 2/78

REVISION 1.0

APPROVED BY

STEERING WHEELS

9

A21

QTY	ALL	5-78	8-78	REF. 24	L-41811	L-41824
QTY	5-78	8-78	REF. 24	L-41811	L-41824	
DATE REC	5-78	8-78				

QTY	ALL	5-78	8-78	REF. 24	L-41811	L-41824
QTY	5-78	8-78	REF. 24	L-41811	L-41824	
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1963 E1ford Manual

Ford Motor Company



1963 Elford Manual:

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