

### Features and Benefits



#### WARRANTY

- 10 year limited parts warranty / lifetime heat exchanger warranty available. See limited warranty document for details.

#### INSTALLATION FEATURES

- Left or right utility connection
- Design certified for direct and non-direct vent applications
- Zero step horizontal conversion
- Removable floor base (upflow / horizontal units) for bottom return air
- Complies with California's South Coast Air Quality Management district Low NOx requirements

#### CONFIGURATIONS

- Upflow / Horizontal
- Downflow

#### HEAT EXCHANGER DESIGN

- Stainless steel primary heat exchanger with crimped non-welded construction
- AL 29-4C Stainless steel secondary heat exchanger

#### BURNER

- Aluminized steel inshot burners for smooth ignition

#### CABINET DESIGN

- Compact 33" height
- Standardized widths for easy coil fit

#### AIR DELIVERY SYSTEM

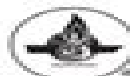
- Multi-speed high efficiency (constant torque) blower motor
- Easily removable slide out blower design
- Enhanced cooling SEER ratings when applied with properly matched cooling equipment.

#### CONTROLS

- Single stage gas valve
- Durable silicon nitride ignitor
- Self diagnostics saves last 10 fault codes regardless of power interruption
- Control features electronic air cleaner and humidifier terminals

#### VENTING

- Designed certified for direct (2-pipe) and non direct (1-pipe) applications
- Easily vented with PVC pipe



# Armstrong Service Manual

**Hawker Siddeley Group. Armstrong  
Siddeley Motors**



## **Armstrong Service Manual:**

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