

# Dodge Intrepid 1993-1997 Workshop Manual

## REMOVAL AND INSTALLATION (Continued)

(b) Rotate crankshaft, operate 2 cylinders and check the timing marks on the crankshaft and camshaft. The marks should line up within their respective tolerances (Fig. 10). If marks do not line up repeat procedure.

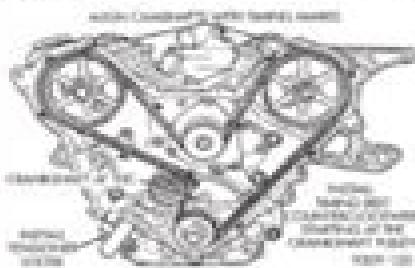


Fig. 10 Timing Belt Installation

## Oil Pan

The oiling tray and oil pan gaskets are integral. The different rubber gaskets are bonded to both sides of the oiling tray. This assembly is reusable provided it is not damaged upon removal.

**CAUTION:** Nuts must be completely removed if gasket is to be used again.

## REMOVAL

- (a) Disconnect negative battery cable, remove engine oil dipstick.
- (b) Raise vehicle. Drain engine oil.
- (c) Disconnect the engine oil and return lines of vehicle to gain access to oil pan.
- (d) Remove transmission support brackets and suspension arms.
- (e) Remove oil pan bolts and remove.
- (f) Remove oil pan gasket.

**NOTE:** The oiling tray and oil pan gaskets are integral (Fig. 11). The different rubber gaskets are bonded to both sides of the oiling tray. This assembly is reusable provided it is not damaged upon removal.

## INSTALLATION

- (a) Apply a thin bead of Major Thread Sealant Adhesive (silicone or equivalent) to the parting line of

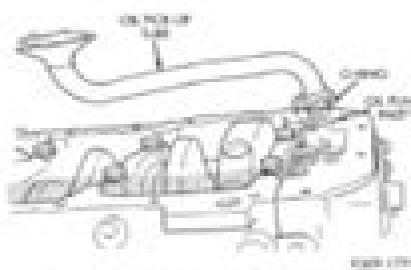


Fig. 11 Oil Pan Pickup Tube Removal



Fig. 12 Oil Pan Gasket



Fig. 13 Oil Pan Sealing

## DISASSEMBLY AND ASSEMBLY (Continued)

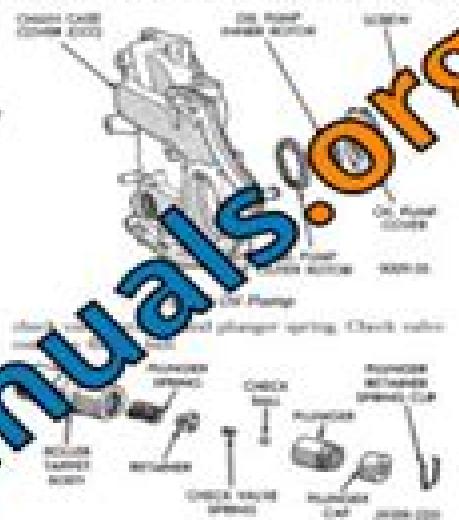


Fig. 14 Hydraulic Valve Adjuster Assembly

- (a) Clean all upper parts in a solvent that will remove all varnish and carbon.
- (b) Replace springs that are used for further use with care consideration.

(c) If plunger shows signs of scoring or wear, valve is painted or valve seat or end of plunger indicates any condition that would prevent valve from seating, install a new upper assembly.

- (d) Assemble upper (Fig. 15).

## CLEANING AND INSPECTION

### CYLINDER HEAD

- (a) Before cleaning, check for scale, damage and cracks.
- (b) Clean cylinder head and oil passages.
- (c) Check cylinder head for flatness (Fig. 16).

(d) Inspect oil surfaces with a straightedge. If there is any uneven or suspect flatness, fit one of flatness gaskets (0.005 in. (0.08075 in.)), then the span length in inches in any direction, unless replace head or lightly machine the head surface. As an example, if a 12 in. span is 0.1 in. (0.0025 in.) out of flat, otherwise if 12 in. (0.005 in. (0.000125 in.)) and requires 0.01 in. (0.00025 in.) This amount of out of flat is acceptable.



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Fig. 15 Check Cylinder Head

## VALVES AND VALVE GUIDE

- (a) Clean valves thoroughly and discard burned valves.
- (b) Measure valve stems for wear. Refer to specifications (Fig. 17).

**CAUTION:** Valve stems are chrome plated and should not be polished (Fig. 18).

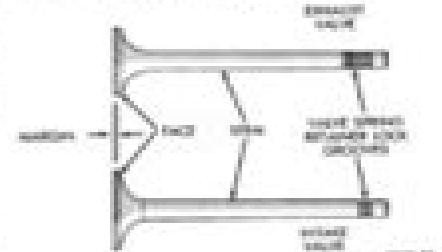


Fig. 16 Intake and Exhaust Valves

(c) Measure valve and valve deposits. Remove valve guides with a suitable grade cleaner.

## CYLINDER VALVE SPACER

- (a) Measure valve stem guide clearance in inches.
- (b) Install valve into cylinder head so it is 14 mm (0.551 inches) off the valve seat. A small piece of tape may be used to hold valve in place.

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