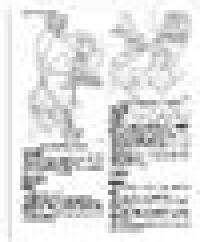
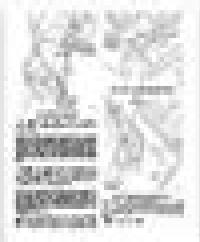




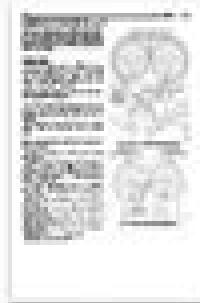
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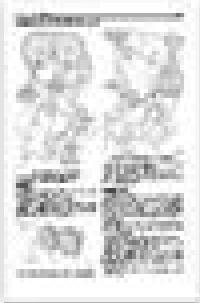
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## REMOVAL AND INSTALLATION (CONTINUED)

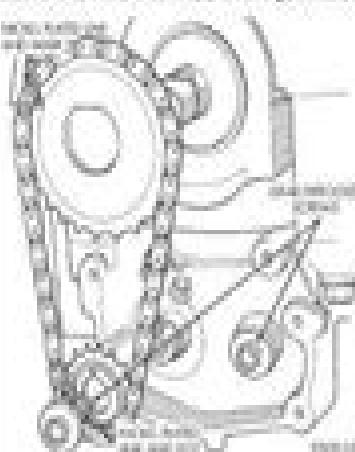


Fig. 37 Drive Chain and Sprockets

(b) Remove balance shaft gear and then sprocket retaining screw and withdraw drive sprocket. Remove chain and sprocket assembly (Fig. 38). Using two wide pry bars, work the sprocket lock and hold until it is off the shaft.

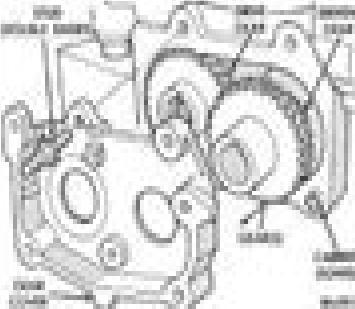
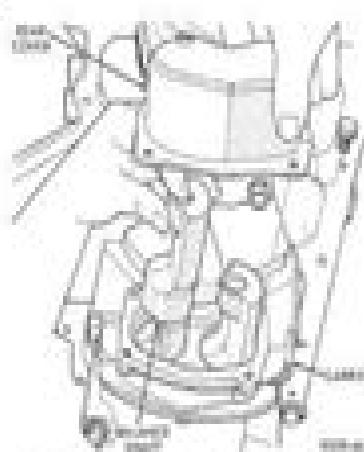


Fig. 38 Balance Shaft - Removal/Installation

Fig. 39 Balance Shaft - Removal/Installation  
BALANCE SHAFT REMOVAL

**WARNING:**  
The following procedures will cause instant damage to engine material. Do not reuse gear, balance shafts and the rear case (Fig. 40).

- (a) Remove drive case and then balance shaft sprocket gear.
- (b) Remove sprocket gear and retaining screw.
- (c) Remove balance shaft retaining through drive sprocket. Sprocket will hang on lower drive sprocket.
- (d) Remove center tie rod/bolt retaining bolts to center center.

## BALANCE SHAFT INSTALLATION

Balance shaft and center assembly installation is the reverse of the removal procedure. During initial balance shaft installation no balance shaft timing need be established. Refer to Timing procedure section for this section.

## BALANCE SHAFT TIE ROD

- (a) With balance shaft installed in center (Fig. 41), tighten center tie rod/bolt and install tie rod.
- (b) Align center tie rod/bolt with center center tie rod hole. Turn center tie rod/bolt until center tie rod hole is parallel to vertical rotation of engine. Hold shaft hub drive gear in sprocket gear until shaft hub gear is fully driven into sprocket gear. After install

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