



Figure 2-17. Move Rear Wheel Forward Until Adjuster Cams Just Contact Weld Nuts.

Table 2-4. Belt Deflection

Vehicle Orientation	Model	Inches	Millimeters
Motorcycle Upright With Rear Wheel in Air or On Jiffy Stand Without Rider or Luggage	FLHRC, FLHTC/J, FLTR	3/8-7/16	9.5-11.1
	FLHRS, FLHX	1/4-5/16	6.4-7.9

10. If belt is too tight, move to step 11 to increase belt deflection. If belt is too loose, reduce belt deflection as described below:
 - a. Rotate weld nut on left side of axle in a clockwise direction.
 - b. Check belt deflection. Apply 10 lbs. (4.5 kg) of force at the midpoint of the bottom belt strand. Belt deflection should be within the range specified in Table 2-4.
 - c. If belt is still too loose, repeat steps 10(a) through 10(b). If belt is now too tight, move to step 11.
11. If belt is too tight, increase belt deflection as follows:
 - a. Rotate weld nut on left side of axle in a counter-clockwise direction.
 - b. Push wheel forward slightly so that adjuster cam just contacts weld nut on both sides of rear swing-arm. See Figure 2-17.

- c. Check belt deflection. Apply 10 lbs. (4.5 kg) of force at the midpoint of the bottom belt strand. Belt deflection should be within the range specified in Table 2-4.
- d. If belt is still too tight, repeat steps 11(a) through 11(c). If belt is now too loose, move to step 10.

12. **Holding** weld nut on left side of axle, tighten cone nut on right side to 95-105 ft-lbs (128.6-142.4 Nm).

NOTE

If the axle moves during tightening of the cone nut, then the belt deflection procedure must be restarted.

13. Recheck belt deflection to verify that it is still within specification.

If the belt deflection is not within specification, loosen cone nut and then snug to 15-20 ft-lbs (20-27 Nm) before returning to step 10.
14. With the flat side out, install new E-clip in groove on right side of axle.
15. On models equipped with low profile shock absorbers (FLHS and FLHX), install left side lower saddlebag support rail as follows:
 - a. At rear left side of motorcycle, start outside T40 TORX screw (and flange nut) to fasten saddlebag support rail to saddlebag support bracket.

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Albert A Gayle

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