

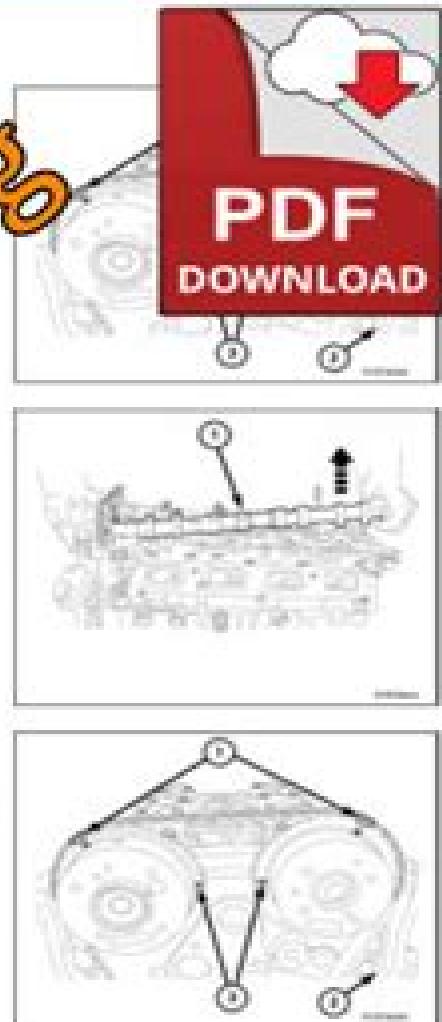
# Dodge Caliber 2007-2012 Workshop Manual

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7. Insert bearing shell onto exhaust case assembly making sure that the bearing marks (1) on the spacer and shell are aligned.
8. Insert bearing shell (1) into bearing housing by using the rear of the bearing housing as a bearing surface and the spacer as the bearing.
9. Align the bearing marks (1) on the spacer and bearing shell with the marks in the shell.
10. Press the spacer component into the bearing journal in the cylinder head.
11. Verify that the bearing marks (1) are aligned on both assemblies and that the bearing marks (1) are parallel with the cylinder base.

Caution: Inspect the front wheel and exhaust assembly bearing cap bolt. Ensure that the bolts are tight and follow proper torque or damage to engine could result.



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