



Electric Start with Tiller Handle Shown

- |                            |                              |
|----------------------------|------------------------------|
| 1. Top Cover               | 10. Tiller Handle            |
| 2. Cover Latch             | 11. Primer/Fast Idle Knob    |
| 3. "Top-Take" Outlet       | 12. Safety Clip              |
| 4. Bottom Cover            | 13. Clamp Screw (2)          |
| 5. Drive Shaft Housing     | 14. Clamp Bracket (2)        |
| 6. Anti-Ventilation Plate  | 15. Gear Bracket             |
| 7. Trim Tab                | 16. Gear Housing Assembly    |
| 8. Propeller               | 17. Water Intake (Starboard) |
| 9. Electric Starter Button |                              |

# 20hp Mercury Outboard Owners Manual

**J Elliott**



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