

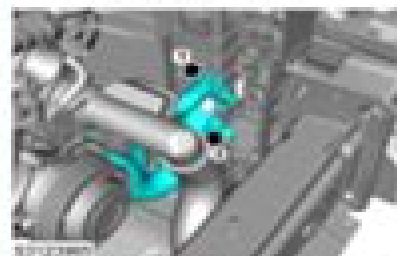
MG ZS 2018-2024 Workshop Manual

Engine Cooling System - I.BT

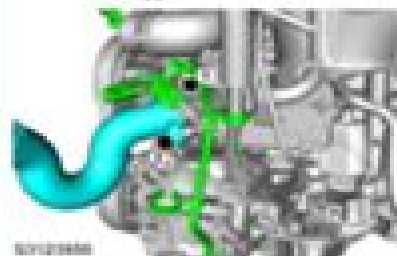
Radiator Water Outlet Pipe

Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

Refit

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

Check

Check the coolant level.

Air Heater Water Inlet Pipe

Remove

1. Drain the coolant.
2. Remove the hose - intercooler to throttle.
3. Loosen the clamp (3), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (3), and disconnect the water inlet pipe from the A/C hose.



5. Loosen the clip and remove the air heater water inlet pipe.

Refit

1. Fit the air heater water inlet pipe and secure it with clips.
2. Connect the air heater water inlet pipe to the A/C hose and secure it with clamps.
3. Connect the air heater water inlet pipe to the engine, and secure it with clamps.
4. Fit the hose - intercooler to throttle.

Check

Check the coolant level.

Check the coolant level.

Engine

Engine Cooling System - I.BT

System Pressure Test

Check

1. Check the hose for any rupture and disconnection, and the tightness of the positive connection.
2. Open the coolant expansion tank cap.

Warning: Since injury such as scalding could occur from escaping steam or coolant, do not touch the radiator or the coolant expansion tank when the engine is hot.

3. Fit the T1400011 on the expansion tank.
4. Connect the T14001 from the expansion tank to the T1400011.
5. Pressurize the system to 1.5 bar and check for leakage.

Warning: Do not touch the cooling system pressure relief, or the cooling system cap.



6. Visually check the engine and cooling system for signs of coolant leakage.
7. Release the pressure through the relief valve on the T14001.



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8. Disconnect the T14001 hose from the T1400011.
9. Remove the T1400011 from the expansion tank and fit the expansion tank cap.

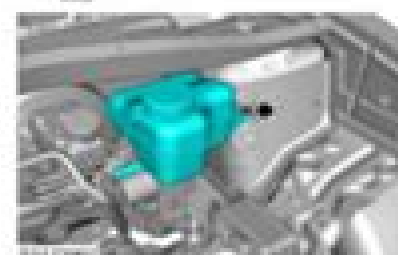
Coolant Expansion Tank

Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the engine overflow pipe from the coolant expansion tank.
3. Loosen the clamp (3), and disconnect the water inlet pipe from the coolant expansion tank.



4. Remove the bolt fixing the coolant expansion tank to the body.



5. Loosen the clip and remove the coolant expansion tank.

Refit

1. Fit the coolant expansion tank and secure it with clips.
2. Fit the coolant expansion tank to the body. Fit 11 bolts, tighten it to **Refit**, and check the torque.
3. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamps.
4. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamps.
5. Refill the coolant.

Check

Check the coolant level.



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